DHWANI APPARELS

COMPANY OVERVIEW

DHWANI APPARELS is a Bangladesh-based garment manufacturing unit specializing in both knitwear and lightweight woven garments. The factory is designed as a flexible, low-MOQ, export-oriented production facility capable of serving startup brands, boutique labels, importers, wholesalers, and established apparel buyers across Europe, the UK, and North America.

The production setup combines a dedicated cutting section, a 26-machine sewing line, a complete finishing department, and a structured quality control system. With a strong foundation of Japanese industrial machinery from JUKI, Brother, and Pegasus, the factory ensures consistent quality, production efficiency, and versatility across multiple product categories.

The factory is built to support product development, sample creation, small-batch manufacturing, and scalable production for growing apparel brands. By maintaining a flexible production structure and an efficient workflow, **DHWANI APPARELS** can quickly adapt to changing buyer requirements while maintaining high standards of workmanship and quality control.

DHWANI APPARELS is committed to providing dependable manufacturing solutions, timely deliveries, and professional production support for international buyers seeking a reliable sourcing and production partner in Bangladesh.

Adress: Gazipura 27, Gazipur 1704
Website:dhwaniapparels.com
Phone: 01681739395

BANKING INFORMATION

Banking Information	**Details**
Bank Name	Prime Bank PLC.
Branch	Gulshan Branch
Account Name	Dhwani Apparels
Account Number	2118138040370
SWIFT Code	PRBLBDDH016

PAYMENT TERMS

Item	Details
Currency	BDT (Bangladeshi Taka)
Advance Payment	30% Advance TT upon order confirmation
Balance Payment	70% balance payment before shipment / factory ex-gate
Goods Release	Goods will be released only after full payment has been received and cleared in our bank account

FACTORY OVERVIEW

Item	Details/Qty
Factory Type	Hybrid Knit & Woven Production Unit
MOQ Capability	Low MOQ Friendly
Sampling	Sampling Capable
Export Service	Export Subcontracting
Brand Support	Startup Brand Support
Target Market	European & US Small Buyer Focus

KEY STRENGTHS

- Low MEQ Production Support
- Sampling & Product Development Capability
- Flexible Knit & Woven Manufacturing
- Dedicated Boxer & Elastic Attaching Facility
- Strong Japanese Machine Base (JUKI, Brother & Pegasus)
- Export Subcontracting Capability
- Efficient Finishing & Packing Workflow
- In-Line, End-Line & Final QC Monitoring
- Fast Style Changeover & Small Batch Production
- Buyer Friendly Production Planning



MANPOWER STRUCTURE

Department	Number of Person
Sewing Line Operators	26
Cutting Section	3
Finishing Section	3
Quality Control (QC)	3
Packing & Store	2
Production Supervisor	1
Administration & Support Staff	2
Total Manpower	40

CUTTING SECTION

Item	Details/Qty
16 ft × 8 ft Cutting Table	1 Set
CZD-750W 10" Straight Knife Cutting Machine	1 Pc
GMC Rib Cutting Machine	1 Pc

FINSHING SECTION

Item	Details/Qty
3-Coil Industrial Steam Boiler	1 Set
Steam Iron Table (10 ft × 5 ft)	1 Set
Industrial Steam Iron	2 Pcs
Bottle / Fusing Iron	1 Pc
Thread Cleaning Area	In-Line
Folding Area	In-Line
Packing Table (10 ft × 5 ft)	1 Set

SEWING LINE (26 MACHINES)

Section	Machine Name	Quantity
Overlock Section	JUKI MO-6716S 4-Thread Overlock Machine	5 Pcs
Overlock Section	JUKI MO-6714S 5/6-Thread Safety Overlock Machine	3 Pcs
Overlock Total		8 Machines
Single Needle Section	JUKI DDL-8700 Single Needle Lockstitch Machine	7 Pcs
Single Needle Total		7 Machines
Flatlock Section	JUKI MF-7823 Cylinder Bed Flatlock Machine	3 Pcs
Flatlock Total		3 Machines
Double Needle Section	JUKI LH-515 Double Needle Lockstitch Machine	2 Pcs
Double Needle Total		2 Machines
Kansai Section	JUKI DFB-1411SPF Multi-Needle Double Chainstitch Machine	1 Pc
Feed-Off-The-Arm Section	JUKI MS-1261 Feed-Off-The-Arm Double Chainstitch Machine	1 Pc
Elastic Attach Section	Pegasus W562P Waistband / Boxer Elastic Attaching	1 Pc
Buttonhole Section	JUKI LBH-781 Industrial Buttonhole Machine	1 Pc
Button Attach Section	Brother BE-438 Automatic Button Attach Machine	1 Pc
Bartack Section	Brother KE-430 Electronic Bartack Machine	1 Pc
Grand Total	**Total Sewing Machines**	**26 Machines**

Estimated Monthly Production Capacity

KNIT PRODUCTS

Regular Working Hours

- Basic T-Shirts: 80,000–100,000 pcs
- Polo Shirts: 50,000–70,000 pcs
- Boxer Shorts: 100,000–150,000 pcs
- Joggers & Shorts: 25,000–40,000 pcs
- Hoodies & Sweatshirts: 15,000–25,000 pcs

With Overtime & Peak Season

- Basic T-Shirts: 120,000–150,000 pcs
- Polo Shirts: 70,000–90,000 pcs
- Boxer Shorts: 150,000–200,000 pcs
- Joggers & Shorts: 40,000–60,000 pcs
- Hoodies & Sweatshirts: 25,000–35,000 pcs

WOVEN PRODUCTS

Regular Working Hours

- Casual Shirts: 20,000–30,000 pcs
- Uniform Shirts: 25,000–35,000 pcs
- Lightweight Trousers: 12,000–20,000 pcs
- Cargo Shorts: 15,000–25,000 pcs
- Lightweight Jackets: 5,000–10,000 pcs

With Overtime & Peak Season

- Casual Shirts: 30,000–45,000 pcs
- Uniform Shirts: 35,000–50,000 pcs
- Lightweight Trousers: 18,000–30,000 pcs
- Cargo Shorts: 25,000–35,000 pcs
- Lightweight Jackets: 8,000–15,000 pcs

PRODUCT SPECIALIZATION

Strongest Categories

- T-Shirts
- Polo Shirts
- Boxer Shorts
- Uniform Shirts
- Casual Shirts
- Babywear
- Sportswear
- Joggers & Shorts

Our Buyer List

Brand	Country	Type
Barry D	USA	Existing Buyer
John White	UK	Existing Buyer
Palava	UK	Small family-run fashion label
Amy Lynn	UK	Independent womenswear brand
Extraaf	Netherlands	Sustainable startup brand
Glassworks London	UK	Small fashion label
Phrase Studios	Belgium	Independent streetwear brand
Thames MMXX	UK	Small designer streetwear brand
Avani	Switzerland	Small sustainable brand
Birdsong	UK	Ethical fashion startup
Run & Fly	UK	Family-owned apparel brand
The Pretty Dress Company	UK	Boutique womenswear
Closet London	UK	Small-to-medium fashion label
Nadinoo	UK	Independent womenswear
Kai Collective	UK	Founder-led fashion brand
Maison Père	France	Boutique designer label
Fête Impériale	France	Small fashion house
Charlotte Pringels	Belgium	Independent designer brand
Hund Hund	Germany	Small Berlin-based label
Brava Fabrics	Spain	Small lifestyle apparel brand

COMPLIANCE & WORKPLACE STANDARDS

DHWANI APPARELS is committed to maintaining a safe, ethical, and responsible working environment while complying with applicable Bangladesh labor, safety, and factory regulations.

LICENSES & REGISTRATIONS

- Valid Factory License
- Valid Fire License
- Trade License, IRC,ERC
- Tax Identification & Regulatory Compliance
- SOCIAL COMPLIANCE
- No Child Labor Policy
- No Forced Labor Policy
- Equal Employment Opportunity
- Non-Discrimination Policy
- Fair Wage & Timely Salary Payment
- Overtime Compensation as per Applicable Labor Regulations
- Respectful & Professional Working Environment
- Employee Attendance & Record Management
- HEALTH & SAFETY
- Fire Safety Measures Implemented
- Fire Extinguishers Installed
- Emergency Exit Access Maintained
- First Aid Facilities Available
- Emergency Contact Information Displayed
- Clean Drinking Water Facilities
- Hygienic Washroom Facilities
- Adequate Lighting & Ventilation
- Regular Workplace Housekeeping

WORKING CONDITIONS

- Attendance Monitoring System
- Employee Records & Documentation
- Working Hour Monitoring
- Clean and Organized Production Floor
- Safe Working Environment
- Production Floor Supervision
- QUALITY ASSURANCE
- In-Line Quality Control System
- End-Line Quality Inspection
- Final Quality Inspection
- Measurement Verification Procedures
- Sample Approval Process

- Shipment Inspection Procedures
- Production Tracking & Record Keeping
- ENVIRONMENTAL PRACTICES
- Responsible Waste Collection
- Fabric Waste Segregation
- Clean Production Environment
- Energy-Efficient Servo Motor Machines
- Steam Boiler Maintenance Program
- Continuous Workplace Improvement

COMPLIANCE STATEMENT

DHWANI APPARELS follows a self-managed compliance system focused on worker welfare, workplace safety, product quality, and responsible manufacturing practices. The factory maintains policies against child labor and forced labor, promotes a safe and healthy work environment, and operates in accordance with applicable Bangladesh labor, fire safety, and factory regulations. Continuous efforts are made to strengthen compliance standards and ensure reliable, ethical, and sustainable manufacturing operations.

SAMPLING & PRODUCT DEVELOPMENT POLICY

Dhwani Apparels follows a structured sampling and development process to ensure clear communication, efficient product development, and serious buyer engagement.

1. SAMPLING POLICY

✔All sample development requests must be confirmed with complete tech pack, reference sample, or clear product details.

✔Sampling is done on a paid basis to ensure serious development intent and resource utilization.

✔ Sample cost depends on style complexity, fabric requirement, and washing/printing/embroidery involvement.

✔Sampling charges are non-refundable once development work has started.

2. DEVELOPMENT FEE

✔A development fee is applicable for:

- New style development

- Pattern making

- Size set preparation

- Fabric sourcing for sampling

- Multiple revisions (if required)

✔Development fee confirms production slot allocation and technical team involvement.

3. SHIPPING POLICY FOR SAMPLES

✔All sample shipment costs must be borne by the buyer.

✔Shipping method (Courier / Air / Express) will be selected based on buyer preference.

✔Shipping charges must be paid in advance or added to courier account (DHL / FedEx / Aramex etc.).

✔Dhwani Apparels is not responsible for courier delays, customs clearance, or import duties in the destination country.

4. SAMPLE APPROVAL SYSTEM

✔Samples will be sent for approval before bulk production.

✔Bulk production will only start after written or confirmed approval from buyer.

✔Any changes after approval may incur additional development charges.

5. GENERAL TERMS

✔Sampling is considered a technical and production service, not free marketing activity.

✔Only serious buyers with clear order intent are encouraged for sampling requests.

✔Long-term buyers may receive adjusted or waived sampling charges based on order volume.

DHWANI APPARELS NOTE

This policy ensures efficient use of production resources, faster development cycles, and serious buyer engagement while maintaining high-quality sampling standards for export-oriented garment manufacturing.

CONSLUTION

DHWANI APPARELS is positioned as a modern, flexible, and quality-focused garment manufacturing partner capable of serving both emerging and established apparel brands. With its balanced production setup, experienced workforce, comprehensive quality control process, and commitment to efficient manufacturing, the factory offers a reliable solution for buyers seeking competitive pricing, consistent quality, and dependable delivery performance.

By combining knitwear expertise, lightweight woven garment production, low-MOQ flexibility, and export-oriented manufacturing standards, DHWANI APPARELS aims to build long-term partnerships with global buyers while delivering value through quality, transparency, and production excellence.

GET A QUOTE NOW

Looking for a trusted garment manufacturing partner?

Get in touch with us today for pricing, sampling, product development, and production inquiries. Our team is ready to provide a fast and competitive quotation tailored to your requirements.

WhatsApp Us Now
