

科技创新 精益求精

AEROSPACE COAL CHEMICAL ENGINEERING



 **NUOHENG**

上海诺恒包装机械有限公司

Shanghai Nuoheng Packaging machinery Co., LTD

埔贤科技(上海)有限公司

Puxian Technology (Shanghai) Co., Ltd

地址：上海市奉贤区南华亭大道文曲路351号

电话：021-20983050

网址：<http://www.shnuoheng.com>

<http://www.shpuxkj.com>

©诺恒包装机械(Nuoheng Packaging machinery)版权所有
●采用生态纸印刷 Adopt ecological paper to print

品牌推广 招商广告 30065278887



研于精 精于恒 恒于创新

RESEARCH ON FINE

AT CONSTANT

CONSTANT IN INNOVATION



NUOHENG

上海诺恒包装机械有限公司

中国·上海制造

CHINA · SHANGHAI MANUFACTURE

领航未来

NAVIGATE THE FUTURE



企业理念

ENTERPRISE IDEA

企业精神: 以人为本 以诚兴业 创新进取 奉献社会

企业目标: 创一流品牌 铸行业巅峰

经营策略: 顾客至上 诚信合作 共创辉煌

竞争理念: 自主研发 掌握核心 以质取胜

用人理念: 人尽其才 发挥潜能 德才兼备 品德优先

品质理念: 追求卓越 精益求精

服务理念: 以顾客为中心 全心全意的服务

Enterprise Spirit: People Oriented, Developing with Integrity, Innovative and Enterprising, Contributing to Society

Enterprise Goal: Create the First-Class Brand, Forging Industry Peak

Business Strategy: Customer First, Sincere Cooperation, Create Resplendence Together

Competition Concept: Independent R&D, Core Technology Mastering, Win Through Quality

Employment Philosophy: Offer Stage to All Potential Talents

Quality Principle: Pursue Excellence Keep Improving

Service Philosophy: Customer-oriented and Dedicated Service

上海诺恒包装机械

SHANGHAINUOHENG
Packaging machinery Co., LTD.

全自动包装生产流水线规划·设计·制造
Automatic packaging production line planning, Design and manufacture



企业目录 ENTERPRISE DIRECTORY

企业理念 Enterprise Idea	01/02
企业简介 About Us	05/06
管理团队 Management Team	07/08
生产车间 Production Workshop	09/10
加工生产装备 Processing And Production Equipments	11/12
研发设计团队 R&d And Design Team	13/14
荣誉资质 Honorary Certificate	15/16
部分合作伙伴 Cooperative Partner	17/18
销售流程 Sales Process	19/20

产品目录 CONTENTS

多列包装/罐生产线方案 Multi-row package/can production line scheme	21/22
NHP-1200/NHL-1200 四边封液体/粉末包装机 Quadrilateral sealing liquid/powder packaging machine	23/24
NH-8000S/NHL-8000 背封多列包装机 Sealed multi-row packer	25/26
NH-503 三边封粉末·颗粒自动充填包装机 3-side seal automatic powder and granule packaging machine	27/28
NHL-080 条状粘 稠体 液体自动充填包装机 Strip-shaped viscous body. Automatic liquid filling and packaging machine	29/30
NH-080D 条状粉末·颗粒自动充填包装机 Stick automatic powder and granule packaging machine	31/32
NH-080 粉体颗粒二合一全自动充填包装机 Powder particle two in one fully automatic filling and packaging machine	33/34



NH-080S 背封长螺杆单列机 Back sealing powder single line machine	35/36
NH-100 粉末·颗粒自动充填包装机 Back sealing long screw single row machine	37/38
NHL-1000 三/四边封液体·粘体自动充填包装机 3/4-side seal automatic liquid and paste packaging machine	39/40
NHL-530 菱形背封·粘体自动充填包装机 Diamond back sealing and adhesive body automatic filling and packaging machine	41/42
NH3500 双伺服高性能立式包装机 Double servo high performance vertical packaging machine	00/43
大包装升降包装机线 Large Packaging Lifting Packaging Machine Line	00/44
NHP-100 多圆盘振动高速粉末自动充填包装机(螺杆计量+振动计量方式) Multi-disc vibrating high speed automatic powder filling and packing machine(Screw metering + vibration metering)	45/46
NH-340 单棍筒不定型物自动充填包装机 Abnormal liquid and adhesive dynamic filling and packaging machine	47/48
NHL-240 异型液体·粘体自动充填包装机 3/4-side seal automatic liquid and paste packaging machine	49/50
NHL2000 双出异形自立袋包装机 Double - shaped stand -up bag packing machine	51/52
NH-240G/NH240DG 水平式给袋·卷膜制袋全自动包装机 Horizontal bag feeding and film rolling fully automatic packaging machine	53/54
NH-330G/NH-330DG 水平式给袋·卷膜制袋全自动包装机 Horizontal bag feeding and film rolling fully automatic packaging machine	55/56
全自动颗粒称重包装线 Full motion particle weighing and packaging line	57/58
瓶装生产线 Bottled food production line	59/60
NH-500ZX 自动装盒开箱装箱封箱一体机 Automatic packing, unpacking, packing and sealing machine	61/62
充填选配装置 Filling and matching device	63/64
辅助设备 Auxiliary Equipment	65/66

企业简介ABOUT US

上海诺恒包装机械有限公司成立于2017年，专业生产具有世界先进水平的包装机械设备。广泛应用于各类粉末、液体及粘稠物料等相关行业产品的制袋充填包装。年生产能力为300-400台包装机械设备，品种、规格多样。可非标定制，可以适应不同用户的需求。

一、产品优势：诺恒是专门生产包装机械的，广泛应用于各类粉末、液体及粘稠物料等相关行业产品的制袋充填包装。

二、技术优势：上海诺恒包装机械有限公司引进日本先进的包装技术经验，生产的包装机械设备，覆盖国内及世界各地。

三、企业优势：我公司获得过高新科技企业奖，以及技术研发等奖项

四、服务优势：前端的技术输出及专业的售后服务，在客户中享有良好信誉。

上海诺恒包装机械有限公司 明确自己的市场定位，形成相应的生产能力和规模，及时的向客户提供高品质的包装机械设备，让上海诺恒在广大客户中形成良好的形象。公司不断得到日本技术方面的支持，特别选派经验丰富的专家来我司考察。

我公司以更好的服务客户为宗旨，严格要求全体员工，尽职尽责，不断提高自身的技术业务能力素养，不断研发新型、先进的和适应市场的包装机械设备。坚持“品质第一，客户至上”的经营方针；“提高产品质量、坚持创新”为我们的追求目标；真正做到“优质包装方案解决专家”。诺恒的愿景是在包装行业中成为国内甚至全球领先的智能化包装设备生产企业。



Shanghai Nuoheng Packaging Machinery Co., Ltd. was established in 2017, specializing in the production of packaging machinery and equipment with world advanced levels. Widely used in bag making, filling and packaging of various powder, liquid, and viscous materials related industries. The annual production capacity is 300-400 sets of packaging machinery and equipment, with a variety of varieties and specifications. Non standard customization is available to meet the needs of different users.

1、Product advantages: Nuoheng specializes in the production of packaging machinery and is widely used in bag making and filling packaging of various powder, liquid, and viscous materials related industries.

2、Technical advantages: Shanghai Nuoheng Packaging Machinery Co., Ltd. has introduced advanced packaging technology experience from Japan and produced packaging machinery and equipment that cover both domestic and global markets.

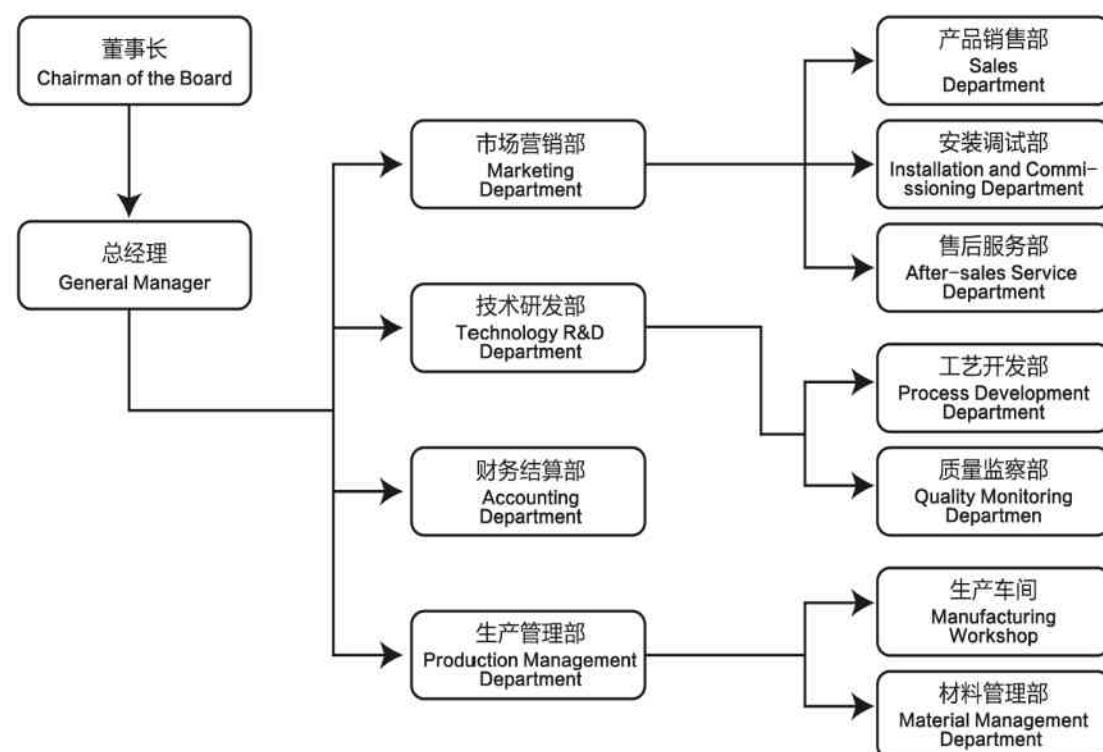
3、Enterprise advantages: Our company has won the High tech Enterprise Award, as well as awards for technology research and development

4、Service advantages: front-end technology output and professional after-sales service, enjoying good reputation among customers.

Shanghai Nuoheng Packaging Machinery Co., Ltd. has clearly defined its market positioning, formed corresponding production capacity and scale, and provided high-quality packaging machinery and equipment to customers in a timely manner, allowing Shanghai Nuoheng to form a good image among its customers. The company continuously receives technical support from Japan and specially selects experienced experts to come to our company for inspection. Our company aims to better serve customers, strictly requires all employees to fulfill their duties, continuously improve their technical and business abilities, and continuously develop new, advanced, and market-oriented packaging machinery and equipment. Adhere to the business policy of "quality first, customer first"; Our pursuit goal is to improve product quality and persist in innovation; Truly becoming an expert in high-quality packaging solutions. Nuoheng's vision is to become a leading domestic and even global manufacturer of intelligent packaging equipment in the packaging industry.



团队构建 TEAM BUILDING



管理团队 MANAGEMENT TEAM

管理是企业的灵魂，人才是企业的根本
Management is the soul of an enterprise, and talent is its foundation

优秀的员工,标准化的管理,人性化的产品设计理念,不仅提高了产品品质,更推动了我们前进的步伐。我们在向科技化,自动化,标准化,产品设计人性化这些方面大步迈进,在同行业中遥遥领先,达到国际领先水平。

Excellent staff, standardized management, humanized product design concept, not only improve product quality, but also promote our pace of progress. We are in the science and technology, automation, standardization, product design humanized these aspects stride forward, in the same industry far ahead, to the international leading level.

和谐·严谨·高效
HARMONIOUS·RIGOROUS·EFFICIENT





生产车间 PRODUCTION WORKSHOP

市场竞争的基础,离不开生产实力,离不开完善先进的硬件设施和科学的管理理念。深知硬件和软件重要性的诺恒,以国际化的生产设施和理念生产出符合FDA、CGMP、GMP标准的高端优质产品,满足工业现代化的需求。

The basis of market competition is inseparable from production strength, perfect advanced hardware facilities and scientific management concepts. Knowing the importance of hardware and software, Dongsheng Seiko produces high-end and high-quality products in accordance with FDA, CGMP and GMP standards with international production facilities and concepts to meet the needs of industrial modernization.



加工生产装备

PROCESSING AND PRODUCTION EQUIPMENS

Sophisticated equipment, mature technology, scientific management
精良设备,成熟的技术,科学的管理

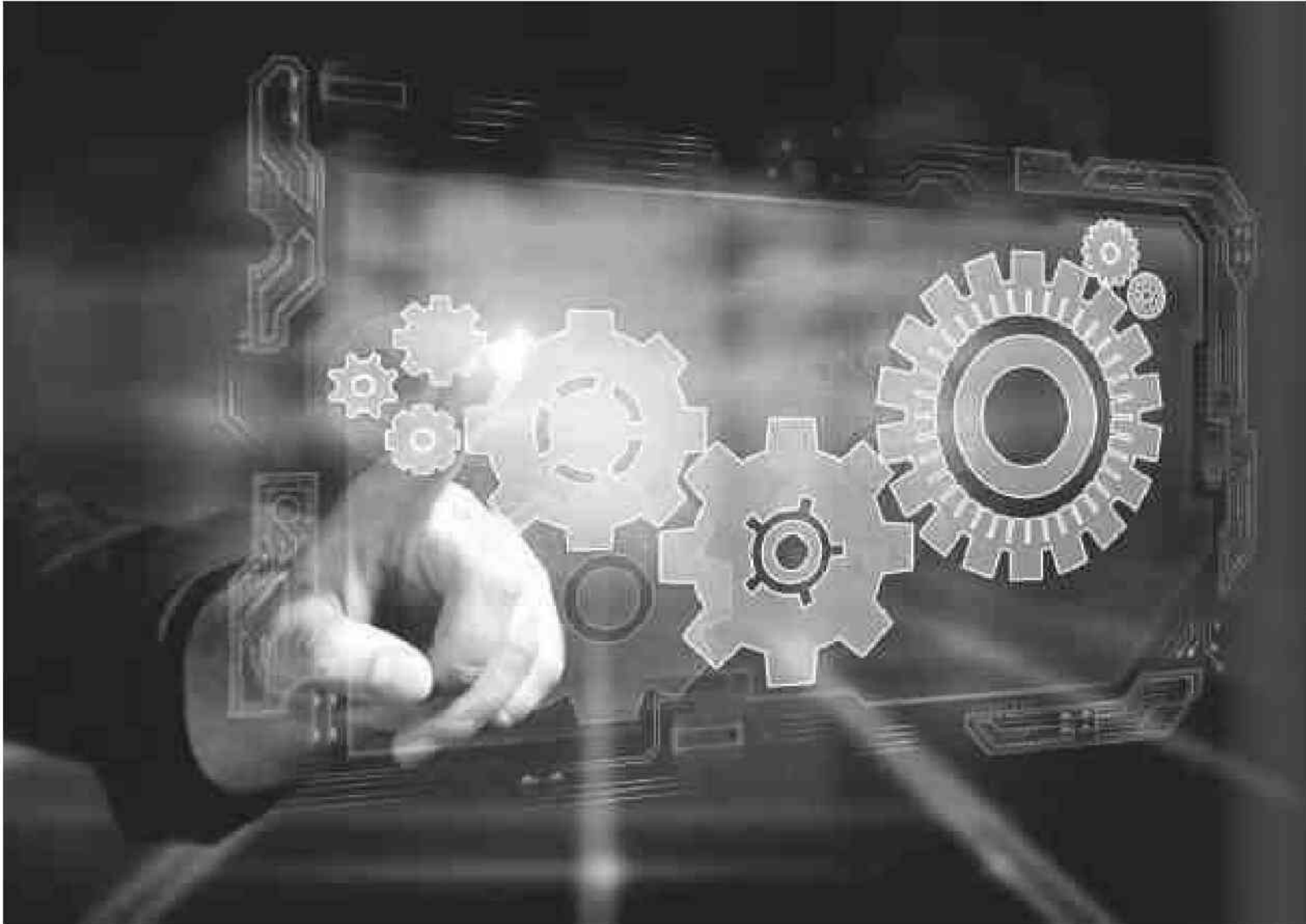


配件厂库

ACCESSORIES FACTORY LIBRARY

本公司拥有高精度的数控机床和加工中心,先进的设备,科学的工艺以及严格完善的质量管理体系,并聚集具有专业技术精英和成熟的科技队伍,充分利用新技术、新工艺、保证产品的稳定性和可靠性。产品质量取源于制造设备的先进、精品意识源于不断的创新。不管市场如何变化,上海诺恒人精益求精的习惯,使我们的产品质量稳居市场高端品牌。

The company has high-precision CNC machine tools and processing centers, advanced equipment, scientific technology and strict and perfect quality management system, and gathered with professional technical elite and mature science and technology team, make full use of new technology, new technology, to ensure the stability and reliability of products. Product quality comes from advanced manufacturing equipment, quality consciousness comes from continuous innovation. No matter how the market changes, Ningbo Feichuang people keep improving the habit, so that the quality of our products in the market high-end brand.



高素质、锐意进取 HIGH QUALITY, FORGE AHEAD

创新是企业生存和发展的源动力,企业重视信息导向,将新知识高科技应用于产品改造与技术创新,研发能力日益增强,新产品、新工艺层出不穷,企业活力充沛,生机无限。

Innovation is the source of enterprise survival and development, the enterprise attaches great importance to information orientation, the new knowledge and high-tech applied to product transformation and technical innovation, research and development ability is increasingly enhanced, new products, new technology emerge in endlessly, the enterprise is full of vitality, vitality is infinite.

永远为客户想的



研发设计团队 R&D AND DESIGN TEAM

上海诺恒在不断发展过程中,建立完善的现代企业管理制度,内部各机构资源优化,合理配合,分工合作,协调统一,已形成一个高效运行的企业团队。完善的制度结构,高效、严谨的运行机制,是良好的管理决策和稳健的业务发展的坚实基础。广纳英才,全面推行“能者上、平者让、庸者下”的人才竞争机制,使企业永葆青春。

Shanghai Nuoheng in the process of continuous development, the establishment of a sound modern enterprise management system, internal resources optimization, reasonable cooperation, division of labor cooperation, coordination and unity, has formed an efficient operation of the enterprise team. Perfect system structure, efficient and rigorous operation mechanism are the solid foundation of good management decisions and steady business development. Recruit talents, and fully implement the talent competition mechanism of "those who are competent, those who are ordinary, and those who are mediocre", so that the enterprise will keep its youth forever.

荣誉资质
HONORARY
CERTIFICATE



荣誉见证辉煌，实力赢得未来

荣誉的取得，归功于每一位默默奉献的人，也是追求品质、追求完美工程的鼓舞和鞭策，不满足于现状、不断向新的台阶迈进，是精工东圣锐意进取、永不停歇的信念。



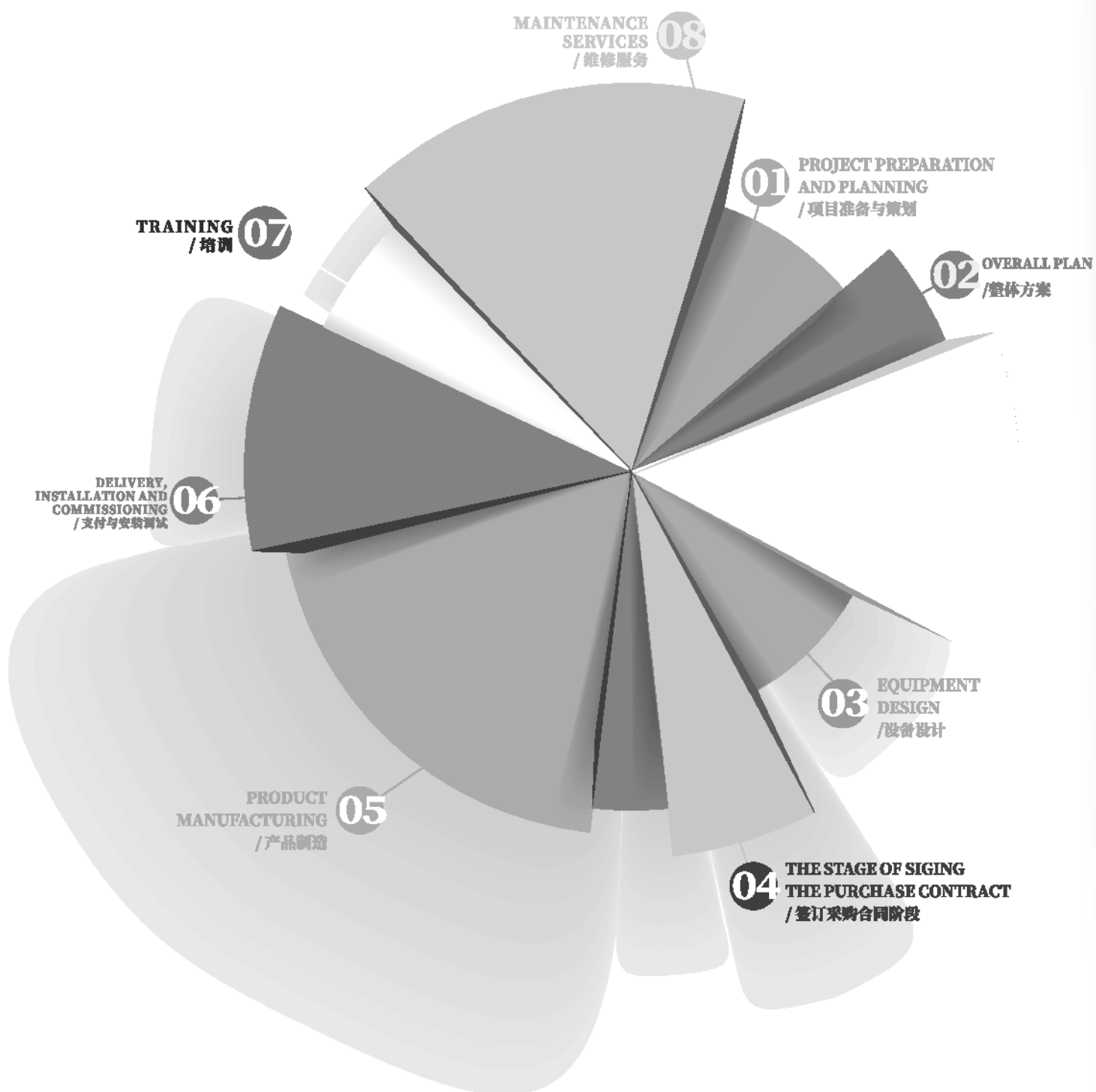
部分合作伙伴 COOPERATIVE PARTNER

排名不分先后，限于篇幅，未能详细列全名单！
Ranking in no particular order, limited to space, unable to detail the full list!



上海诺恒一远销美洲、欧洲、亚洲中东等世界各地
以合理的价格、优良的品质、优质的服务期待与您合作

SALES PROCESS 销售流程



01 / 项目准备与策划 PROJECT PREPARATION AND PLANNING

从项目合同的前期开始谈判开始算起，谈判的过程，就是沟通的过程，而结果就是形成合同。合同一旦签订，项目就正式开始实施。在开始实施之前，召集技术部相关工程师、采购部、生产部和质检部等相关部门，确定合适的项目管理人。

From the beginning of the project contract negotiation, the negotiation process is the process of communication, and the result is the formation of the contract. Once the contract is signed, the project will be carried out. Before the implementation, convene relevant engineers from technical department, purchasing department, production department, quality control department and other relevant departments to determine the appropriate project management People.

02 / 整体方案 OVERALL PLAN

据客户意愿设计出既符合工艺要求又与投资规划相匹配的整体解决方案。

According to the customer's desire to design both in line with the process requirements and investment planning to match the overall solution.

03 / 设备设计 EQUIPMENT DESIGN

我们对工艺及工艺装备的设计极具经验，有专门的工艺及工艺装备设计团队，由工艺设计、自控设计、电气设计、三维安装结构设计等几个专业组成，按GMP、ASME要求进行设计、满足制药行业、食品行业等要求。

We are very experienced in the design of process and process equipment, and have a special process and process equipment design team, including process design, automatic control design, electrical design, three-dimensional installation structure design and so on Industry composition, according to GMP, ASME requirements for design, meet the pharmaceutical industry, food industry and other requirements.

04 / 签订采购合同阶段 THE STAGE OF SIGING THE PURCHASE CONTRACT

零件经过询价比较之后，选择供应商签订合同，这个时候差不多就能形成一份完整的项目用件价格清单及大致的到货时间表。从价格清单我们可以得出项目用件成本，用来控制和核算整个项目的成本。从到货时间表我们可以看出一些关键零件的到货时间安排，为制订下一步的项目工作计划作为重要参考，用来控制项目的整体时间进度。

After parts inquiry and comparison, choose suppliers to sign contracts. At this time, a complete price list of project parts and a rough arrival schedule can be formed. From the price list we can obtain the cost of project parts to control and calculate the cost of the whole project. From the arrival schedule we can see the arrival schedule of some key parts for the next step of the project Plan as an important reference to control the overall schedule of the project.

05 / 产品制造 PRODUCT MANUFACTURING

核准的生产图纸是生产制造的依据，所有非现场制造的设备要经我们质量控制人责任人的鉴定，以符合严格的规定，定期的检查确保分供应商也符合规定的质量标准。

Approved production drawings are the basis of manufacturing, all off-site equipment is certified by our quality control person responsible to meet strict requirements, regular inspection to ensure sub-suppliers are also Compliance with specified quality standards.

06 / 交付与安装调试 DELIVERY, INSTALLATION AND COMMISSIONING

基于多年的经验，安装工艺规程将有利于简化设备的启动调试

Abased on years of experience, installation procedures will help simplify the start-up and commissioning of equipment

07 / 培训 TRAINING

为客户培训操作、维修人员，直至教会为止。有初级、中级、高级培训和定期培训。

Training operation and maintenance personnel for customers until the church. There are primary, intermediate, advanced and regular training.

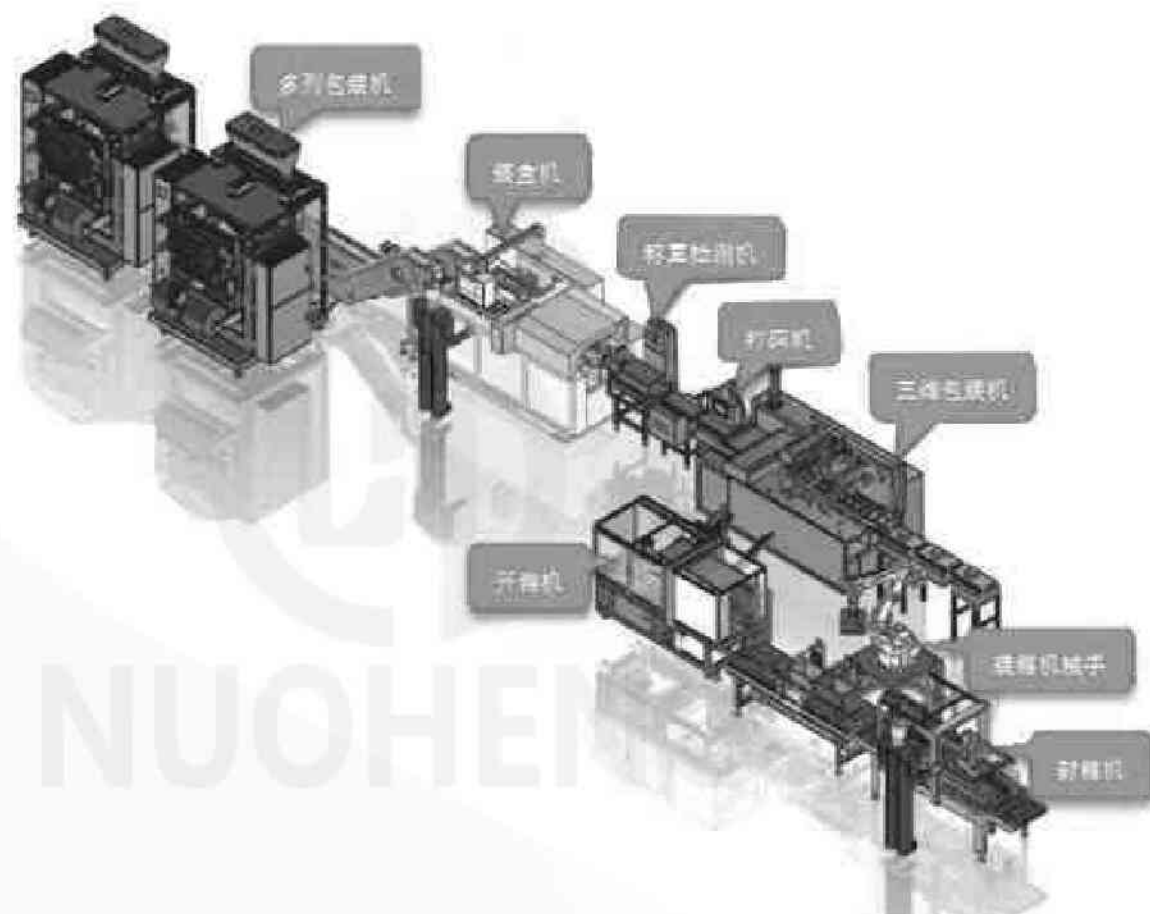
08 / 维修服务 MAINTENANCE SERVICES

我们会主动地指导并协助客户做好设备的维修保养工作，用户在生产过程中遇到疑难问题时，不管是否是我们的责任，上海诺恒都会派专家协助解决问题。

We will take the initiative to guide and assist customers to do a good job of equipment maintenance work, users in the production process of difficult problems, no matter whether it is our responsibility, Seiko Dongsheng will send experts to help solve the problem.

多列包装机流水线方案

Multi-row packaging machine pipeline scheme



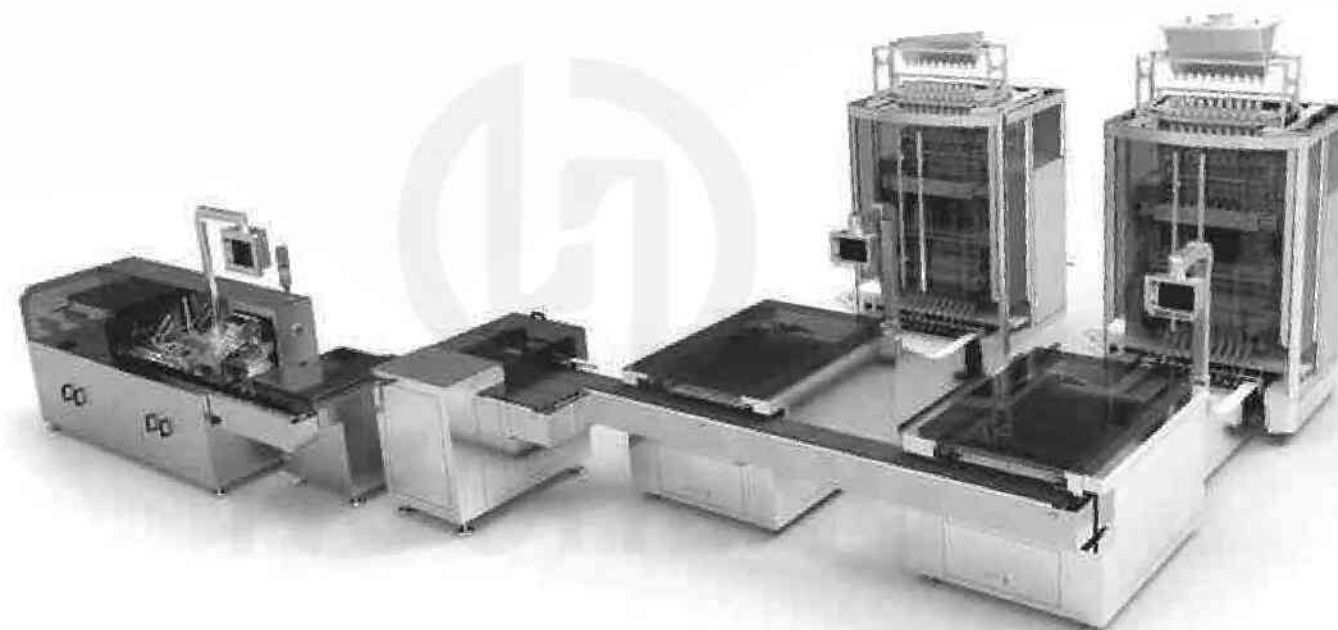
可追溯袋入罐生产线方案

Traceable bag into tank production line scheme



多列条状粉末.颗粒全自动包装机流水线方案

Multi – row strip powder. Granule automatic packaging machine pipeline scheme



NHP-1200/NHL-1200

四边封液体/粉末包装机

Four side sealing liquid packaging machine



主要性能和结构特点 Structural features:

- 1、采用PLC控制，具有自动光电跟踪纠偏功能；

2、袋长随机调整，为方便；

3、当机器出现故障时，自动显示在操作界面上，方便检修；

4、温度超限时，自动停机，保证成品封口质量；

5、符合GMP行业标准，并具有性能稳定、操作维护方便、效率等特点；

6、可配置不同的充填结构，可以实现不同粉剂的包装；
1. PLC control, with automatic photoelectric tracking correction function;

2. Bag length is adjusted randomly for convenience;

3. when the machine failure, automatic display on the operation interface, convenient maintenance;

4. when the temperature exceeds the limit, automatic stop, to ensure the quality of finished sealing;

5. in line with GMP industry standards, and has the characteristics of stable performance, convenient operation and maintenance, efficiency and so on;

6. can configure different filling structure, can realize different powder packaging;



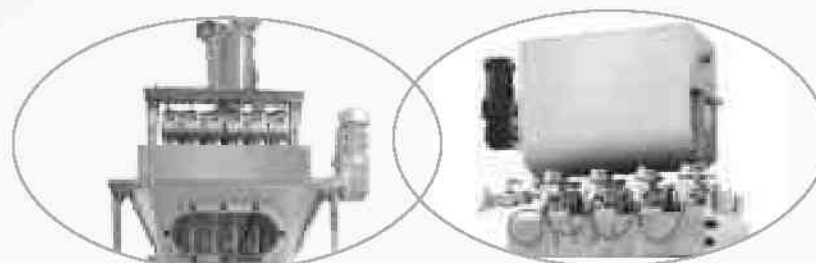
技术参数 Technical parameters:

速度 Packing speed	20-30bags/min/lane 节拍
膜宽 Packing film	240-880
包装膜厚度 Thickness of film	0.04-0.10mm
封边类型 Bag making mode	four sides seal 4边封
重量 Range of measuring	0.5-10g
空压机要求 Air consumption	200L/min; 0.7Mpa
电压要求 Power/voltage	2.7 KW/220V, 50 Hz
机器外形尺寸 (LxWxH) Dimension	110cm x 160cm x 270cm
重量 Weight	820kg
机身 Body:	机器外观和物料接触面是304食品级不锈钢(可定制316不锈钢) Stainless steel for material contact part and machine body

NH-8000S/NHL-8000

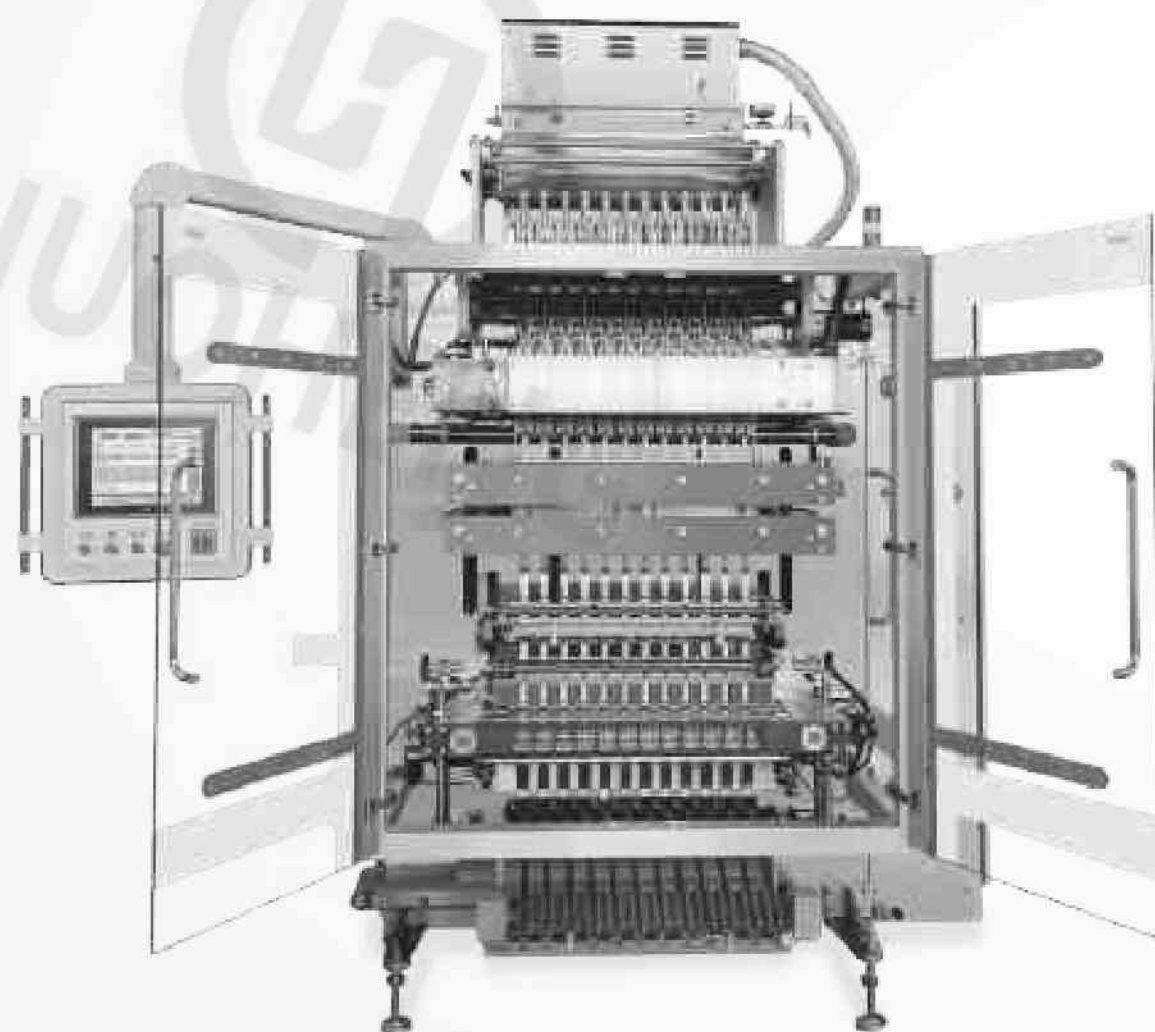
封多列包装机

Sealed multi-row packer



粉剂下料系统
Powder feeding system

液体下料系统
Liquid blanking system



NUOHENG

技术特点 Technical Features:

- 1、结构简洁，整机性能可靠稳定，操作及维护简单，更换产品规格简单。
- 2、采用日本三菱PLC硬件，保障机器运转。
- 3、本机整体性能强，能每天工作20个小时以上。
- 4、PLC程序由我司在行业内10年以上高级工程师编写。
- 5、采用的量杯系统为本公司自行研发。
- 6、伺服电机均采用日本松下品牌。
- 7、触摸屏操作简单、直观。
- 8、重要电子元器件均采用进口品牌。
- 9、智能型光电跟踪，袋子定位准确。
- 10、全自动完成上料、制袋、计量、下料、打码、排气、封口、产品输出全部过程一次完成。
- 11、包装速度可以自由设定。
- 12、本机满足国家GMP要求。

1. Simple structure, reliable and stable performance of the whole machine, simple operation and maintenance, Replacing product specifications is simple.
2. Adopt Japan's Mitsubishi PLC hardware to ensure the operation of the machine.
3. The overall performance of the machine is strong, and it can work more than 20 hours a day.
4. The PLC program is written by our senior engineers who have been in the industry for more than 10 years.
5. The measuring cup system used is developed by our company.
6. The servo motor adopts the Japanese Panasonic brand.
7. The touch screen operation is simple and intuitive.
8. Important electronic components are imported brands.
9. Intelligent photoelectric tracking, accurate bag positioning.
10. Fully automatic completion of feeding, bag making, measuring, unloading, coding, exhausting, The whole process of sealing and product output is completed at one time.
11. The packing speed can be set freely.
12. This machine meets the national GMP requirements.

适用范围 Scope of application:

适合：医药、食品、化工、化妆品、干燥剂等行业的粉末、颗粒、液体、膏体等物料的小袋包装。

medicine, food, chemical industry, cosmetics, desiccant and other Industries Small bag packaging of powder, granule, liquid, paste and other materials.



技术参数 Technical parameters:

制袋长度	bag length	50-200mm(L)
制袋宽度	Bag width	4列20-50mm 6列20-50mm 8列20-35mm 10列20-30mm (可定制)
薄膜宽度	Maximum width of film	880mm (可定制)
包装速度	packing speed	20-40 bag/min/lane
计量范围	Measurement range	0.5—30 g
气压	air pressure	0.6mpa
耗气量	Air consumption	0.8 m3 /min
电压	Voltage	AC380V / 50HZ
功率	power	6.5 KW
外型尺寸	Dimensions	(L)1680mm × (w)1300mm × (H)3000mm
机器重量	machine weight	800 kg

NH-503

三边封粉末·颗粒自动充填包装机

3-side seal automatic powder and granule packaging machine



特点 Features:

- ※ 配备安全防护，符合企业安全管理要求
- ※ 采用智能温控仪精准控温，保证制袋平整美观
- ※ 高温辊筒快速封口、日期压印、下料距离短，实现高标准生产
- ※ 可调式撕口装置，高速切刀装置
- ※ 机器设有故障显示系统，帮助快速处理故障
- ※ PLC程序控制功能，参数通过人机界面触摸设定，带有计数功能、产品参数储存功能，电器主要元件选用国内外知名品牌，提高了整机控制的稳定性、精准性及智能化程度

- ※ Equipped with safety protection, in accordance with enterprise safety management requirements.
- ※ Temperature accurately controlled by intelligent temperature controller, ensures smooth and artistic sealing.
- ※ Heating roller fast sealing, date embossing, short filling distance, achieve high standard production.
- ※ Adjustable notch device, high speed cutting device can be all adopted.
- ※ With a fault display system to help quick troubleshooting.
- ※ PLC program control function, parameters through the HMI touch setting, with counting and product parameters storage function. Main electrical components we choose well-known brands to improve the stability, precision and intelligence.

可选装置 Optional device:

- 螺杆充填装置 Auger filling device
- 量杯充填装置 Measuring cup filling device
- 圆盘震动装置 Parts feeder device
- 计数装置 Counting device

适用范围 Scope of application:

- 粉末，颗粒，不定型物，混合物料
- Powder, granule, unshaped material, mixed material



技术参数 Technical parameters:

包装形态：三边封	Packing pattern: 3-side seal
制袋长度：30mm-150mm（长度改变时需更换热辊筒）	Pouch length: 30mm-150mm (change heating roller to change length)
制袋宽度：30mm-95mm（宽度改变时需更换成型器）	Pouch width: 30mm-95mm (change formert to change width)
包装能力：30-110袋/分	Packaging capacity: 30-110 pouches/min
充填容量：0.2-70g（实际包装速度根据原料特性，产品尺寸，包材材质等不同而发生变化）	Filling capacity: 0.2-70g (the actual packaging speed varies according to material characteristic, packing sizes, film quality, etc.)
薄膜最大卷径：400mm	Maximum film coil diameter: 400mm
压缩空气用量：5-8kgf/m ² ，0.15m ³ /min	Amount of compressed air: 5-8kgf/m ² , 0.15m ³ /min
电源和功率：3相380V3.6kw	Power requirements: 3 phase 380V 3.6kw
外形尺寸（配置螺杆充填装置）：1700mm(L)×800mm(W)×1750mm(H)	Dimensions (with auger filling device): 1700mm(L)×800mm(W)×1750mm(H)
主机重量：约400kg	Weight: About 400kg

NHL-080

条状粘稠体·液体自动充填包装机

Strip-shaped viscous body. Automatic liquid filling and packaging machine



特点 Features:

该机是对充填液体、粘稠体专用而开发的热棍筒方式、连续驱动的单列式条状包装机。虽是单列式包装机，但与其他条状机不同的是采用了连续驱动方式，所以也有了较好的包装性能，其经济性获得了好评。标配了色标光电跟踪控制或连续图案运转、袋长可变、切口深度调整、切割位置微调、切割角度微调等根据包装产品的不同，制袋、充填必要的装置。另外，可选择不同的泵来对应连续充填及间歇充填。

This machine is specially developed for filling liquid and viscous body. Continuous drive single column strip packing machine. Although it is a single line packing machine, But different from other strip machines is the use of continuous drive, so Also has a better packaging performance, its economy has been praised. The standard Color label photoelectric tracking control or continuous pattern operation, bag length variable, cutting Mouth depth adjustment, cutting position adjustment, cutting Angle adjustment and so on According to the different packaging products, bag making, filling necessary devices. In addition, Different pumps are available for continuous and intermittent filling.

主要包装用途 Main packaging uses:

该机应用于包装奶酪、液体汤料、化妆品、蛋黄酱、果酱、果子冻等的充填包装。

This machine is used for filling and packing cheese, liquid soup, cosmetics, mayonnaise, jam, fruit jelly, etc.



技术参数 Technical parameters:

充填物: 液体、粘稠体	Fillings: Liquid, viscous body
包装形式: 背封	Packing form: Back to seal
袋长可变范围: 45-160mm	Bag length variable range: 45-160mm
制袋宽度: 25mm-50mm(宽度改变时需更换成型器)	Bag-making width: 25mm-50mm(the molding machine needs to be replaced when the width is changed)
包装能力: 20-80袋/分(实际充填包装速度, 根据产品尺寸·原料物性等的不同而发生变化。)	Packing capacity: 20-80 bags/min (actual filling packing speed, according to Product size, material properties, etc.)
充填容量: 10-50cc(充填容量的计量范围根据原料性及供料装置的不同而发生变化。)	Filling capacity: 10-50cc (The measurement range of filling capacity depends on raw materials Sex and feeding device vary.)
使用电力: 3相380V 5.4kw	Power usage: 3-phase 380V 5.4KW
外形尺寸(海霸泵充填装置): 900mm(L) × 900mm(W) × 2300mm(H)	Dimensions (Haiba pump filling device): 900mm(L) × 900mm(W) × 2300mm(H)
主机重量: 约450kg	Main weight: about 450kg

NH-080D

条状粉末·颗粒自动充填包装机

Stick automatic powder and granule packaging machine



特点 Features:

- ※ 配备安全防护, 符合企业安全管理要求
- ※ 采用智能温控系统, 触摸屏中温度自动调整
- ※ 横封拉膜伺服电机控制
- ※ 袋长改变及光电跟踪可通过触摸屏便捷设置
- ※ 可调式撕口装置, 封口冷却装置, 异形切刀装置
- ※ 机器设有故障显示系统, 帮助快速处理故障
- ※ PLC程序控制功能, 参数通过人机界面触摸设定, 带有计数功能、产品参数储存功能, 电器主要元件选用国内外知名品牌, 提高了整机控制的稳定性、精准性及智能化程度

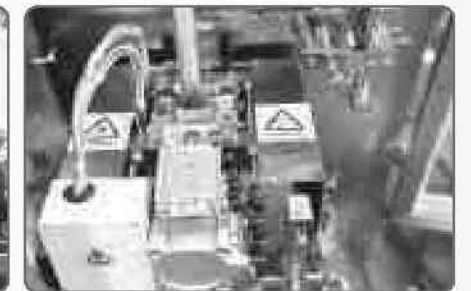
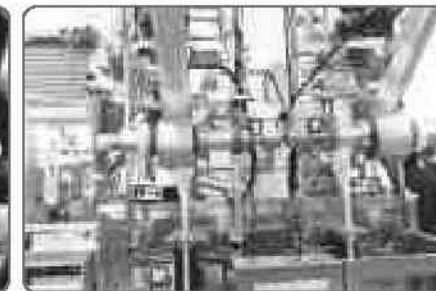
- ※ Equipped with safety protection, in accordance with enterprise safety management requirements.
- ※ Intelligent temperature control system is adopted, the temperature in the touch screen is automatically adjusted.
- ※ Servo motor control for horizontal sealing and pulling film.
- ※ By touch screen can easily change the pouch length and set photoelectric tracking.
- ※ Adjustable I-Notch device, sealing cooling device, special-shaped cutting device can be all adopted.
- ※ With a fault display system to help quick trouble shooting.
- ※ PLC program control function, parameters through the HMI touch setting, with counting and product parameters storage function. Main electrical components we choose well-known brands to improve the stability, precision and intelligence.

可选装置 Optional device:

- 螺杆充填装置 Auger filling device
- 量杯充填装置 Measuring cup filling device
- 圆盘震动装置 Parts feeder device 滑板装置 Sliding weigher device
- 计数装置 Counting device 多头秤 Multihead weigher

适用范围 Scope of application:

- 粉末, 颗粒, 不定型物, 混合物料
- Powder, granule, unshaped material, mixed material



技术参数 Technical parameters:

包装形态: 条包背封, 异形条包背封	Packing pattern: stick, special-shaped stick
制袋长度: 30mm-175mm (长度改变时需更换热辊筒)	Pouch length: 30mm-170mm (change heating roller to change length)
制袋宽度: 20mm-80mm (宽度改变时需更换成型器)	Pouch width: 20mm-80mm (change form to change width)
包装能力: 20-60袋/分	Packaging capacity: 20-60 pouches/min
充填容量: 0.2-60cc (实际包装速度根据原料特性, 产品尺寸, 包材材质等不同而发生变化)	Filling capacity: 0.2-60cc (the actual packaging speed varies according to material characteristic, packaging sizes, film quality, etc.)
薄膜最大卷径: 400mm	Maximum film coil diameter: 400mm
压缩空气用量: 300L/min 0.5-0.8Mpa	Amount of compressed air: 300L/min 0.5-0.8mpa
电源和功率: 3相380V 3kw	Power requirements: 3 phase 380V 3kw
外形尺寸 (配置螺杆充填装置): 1202mm(L) × 1200mm(W) × 2200mm(H)	Dimensions (with auger filling device): 1202mm(L) × 1200mm(W) × 2200mm(H)
主机重量: 约750kg	Weight: About 750kg

NH-080

粉体颗粒二合一全自动充填包装机

Powder particle two in one fully automatic filling and packaging machine



NUOHENG

特点 Features:

- ※ 配备安全防护, 符合企业安全管理要求
- ※ 采用智能温控系统, 触摸屏中温度自动调整
- ※ 横封拉膜伺服电机控制
- ※ 袋长改变及光电跟踪可通过触摸屏便捷设置
- ※ 可调式撕口装置, 封口冷却装置, 异形切刀装置
- ※ 机器设有故障显示系统, 帮助快速处理故障
- ※ PLC程序控制功能, 参数通过人机界面触摸设定, 带有计数功能、产品参数储存功能, 电器主要元件选用国内外知名品牌, 提高了整机控制的稳定性、精准性及智能化程度

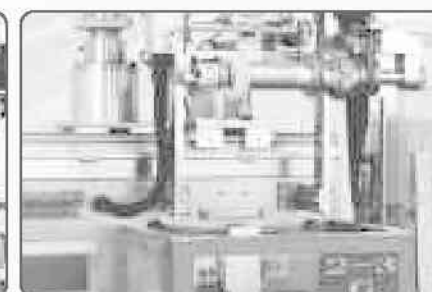
- ※ Equipped with safety protection, in accordance with enterprise safety management requirements.
- ※ Intelligent temperature control system is adopted, the temperature in the touch screen is automatically adjusted.
- ※ Servo motor control for horizontal sealing and pulling film.
- ※ By touch screen can easily change the pouch length and set photoelectric tracking.
- ※ Adjustable I-Notch device, sealing cooling device, special-shaped cutting device can be all adopted.
- ※ With a fault display system to help quick trouble shooting.
- ※ PLC program control function, parameters through the HMI touch setting, with counting and product parameters storage function. Main electrical components we choose well-known brands to improve the stability, precision and intelligence.

可选装置 Optional device:

- 螺杆充填装置 Auger filling device
- 量杯充填装置 Measuring cup filling device
- 圆盘震动装置 Parts feeder device 滑板装置 Sliding weigher device
- 计数装置 Counting device 多头秤 Multihead weigher

适用范围 Scope of application:

- 粉末, 颗粒, 不定型物, 混合物料
- Powder, granule, unshaped material, mixed material



技术参数 Technical parameters:

包装形态: 条包背封, 异形条包背封	Packing pattern: stick, special-shaped stick
制袋长度: 30mm-175mm (长度改变时需更换热辊筒)	Pouch length: 30mm-170mm (change heating roller to change length)
制袋宽度: 20mm-80mm (宽度改变时需更换成型器)	Pouch width: 20mm-80mm (change formert to change width)
包装能力: 20-60袋/分	Packaging capacity: 20-60 pouches/min
充填容量: 0.2-60cc (实际包装速度根据原料特性, 产品尺寸, 包材材质等不同而发生变化)	Filling capacity: 0.2-60cc (the actual packaging speed varies according to material characteristic, packaging sizes, film quality, etc.)
薄膜最大卷径: 400mm	Maximum film coil diameter: 400mm
压缩空气用量: 300L/min 0.5-0.8Mpa	Amount of compressed air: 300L/min 0.5-0.8mpa
电源和功率: 3相380V 3kw	Power requirements: 3 phase 380V 3kw
外形尺寸 (配置螺杆充填装置): 1000mm(L) × 1350mm(W) × 2200mm(H)	Dimensions (with auger filling device): 1000mm(L) × 1350mm(W) × 2200mm(H)
主机重量: 约450kg	Weight: About 450kg

NH-080S

背封长螺杆单列机

Back sealing long screw
single row machine



NUOHENG

特点 Features:

- ※ 配备安全防护, 符合企业安全管理要求
- ※ 采用智能温控系统, 触摸屏中温度自动调整
- ※ 横封拉膜伺服电机控制
- ※ 袋长改变及光电跟踪可通过触摸屏便捷设置
- ※ 可调式撕口装置, 封口冷却装置, 异形切刀装置
- ※ 机器设有故障显示系统, 帮助快速处理故障
- ※ PLC程序控制功能, 参数通过人机界面触摸设定, 带有计数功能、产品参数储存功能, 电器主要元件选用国内外知名品牌, 提高了整机控制的稳定性、精准性及智能化程度

- ※ Equipped with safety protection, in accordance with enterprise safety management requirements.
- ※ Intelligent temperature control system is adopted, the temperature in the touch screen is automatically adjusted.
- ※ Servo motor control for horizontal sealing and pulling film.
- ※ By touch screen can easily change the pouch length and set photoelectric tracking.
- ※ Adjustable I-Notch device, sealing cooling device, special-shaped cutting device can be all adopted.
- ※ With a fault display system to help quick trouble shooting.
- ※ PLC program control function, parameters through the HMI touch setting, with counting and product parameters storage function. Main electrical components we choose well-known brands to improve the stability, precision and intelligence.

可选装置 Optional device:

- 量杯充填装置 Measuring cup filling device
- 圆盘震动装置 Parts feeder device
- 滑板装置 Sliding weigher device
- 计数装置 Counting device
- 多头秤 Multihead weigher

适用范围 Scope of application:

- 粉末, 颗粒, 不定型物, 混合物料
- Powder, granule, unshaped material, mixed material



技术参数 Technical parameters:

包装形态: 条包背封, 异形条包背封	Packing pattern: stick, special-shaped stick
制袋长度: 30mm-175mm (长度改变时需更换热辊筒)	Pouch length: 30mm-170mm (change heating roller to change length)
制袋宽度: 20mm-80mm (宽度改变时需更换成型器)	Pouch width: 20mm-80mm (change formert to change width)
包装能力: 25-35包/分钟	Packaging capacity: 20-60 pouches/min
充填容量: 0.2-60cc (实际包装速度根据原料特性, 产品尺寸, 包材材质等不同而发生变化)	Filling capacity: 0.2-60cc (the actual packaging speed varies according to material characteristic, packing sizes, film quality, etc.)
薄膜最大卷径: 400mm	Maximum film coil diameter: 400mm
压缩空气用量: 300L/min 0.5-0.8Mpa	Amount of compressed air: 300L/min 0.5-0.8Mpa
电源和功率: 3相380V 3kw	Power requirements: 3 phase 380V 3kw
外形尺寸: 1400mm(L) × 950mm(W) × 2400mm(H)	Dimensions: 1400mm(L) × 950mm(W) × 2400mm(H)
主机重量: 约490kg	Weight: About 450kg

NH-100

粉末·颗粒自动充填包装机

Automatic filling and packing machine for powder and granule



特点 Features:

该机是重视简单操作性的粉末颗粒自动充填包装机。This machine is a powder particle automatic filling and packing machine that attaches importance to simple operation. Bag-making length variable, color standard photoelectric tracking control device. Because this machine has the capacity of measuring disk and screw measuring these two So it can deal with more kinds of fillings.

主要包装用途 Main packaging uses:

各种粉末、颗粒、果仁、豆类、茶叶等的包装最为合适。
All kinds of powder, granule, nuts, bean vegetable, tea, etc.

适用范围 Scope of application:

粉末、颗粒、不定型物、混合物料
Powder, granule, unshaped material, mixed material



技术参数 Technical parameters:

充填物: 粉体·颗粒	Fillings: Powder · particle
包装形式: 三边封口	Packing form: three side sealing
制袋长度: 45mm-130mm (根据封口板方式、横封宽, 袋长可变范围不同)	Bag length: 45mm-130mm (according to the sealing plate mode, horizontal sealing width, bag length variable range is different)
制袋宽度: 25mm-100mm (宽度改变时需更换成型器)	Bag-making width: 25mm-100mm (the molding machine needs to be replaced when the width is changed)
包装能力: 20-120袋/分 (实际充填包装速度, 根据产品尺寸·原料物性等的不同而发生变化。)	Packing capacity: 20-120 bags/min (actual filling packing speed, according to Product size, material properties, etc.)
充填容量: 1-60cc (充填容量的计量范围根据原料性及供料装置的不同而发生变化。)	Filling capacity: 1-60cc (The measurement range of filling capacity depends on raw materials Sex and feeding device vary.)
使用电力: 3相380V 1.4kw	Power usage: 3-phase 380V 1.4KW
外形尺寸 (配置螺杆充填装置): 750mm(L) × 920mm(W) × 1850mm(H)	Dimensions (equipped with screw filling device): 750mm(L) × 920mm(W) × 1850mm(H)
主机重量: 350kg	Main weight: 350kg

NHL-1000

三/四边封液体·粘体自动充填包装机

3/4-side seal automatic liquid and paste packaging machine



特点 Features:

- ※ 配备安全防护，符合企业安全管理要求
- ※ 采用智能温控仪精准控温，保证制袋平整美观
- ※ 采用三段辊筒式，纵封，横封，冷封，保证封口效果
- ※ 配备光电跟踪装置，袋长通过触摸屏便捷可调
- ※ 可调式撕口装置，封口冷却装置，高速切刀装置
- ※ 机器可选配不同泵体做连续式或间歇式充填
- ※ 机器设有故障显示系统，帮助快速处理故障
- ※ PLC程序控制功能，参数通过人机界面触摸设定，带有计数功能，产品参数储存功能，电器主要元件选用国内外知名品牌，提高了整机控制的稳定性、精准性及智能化程度

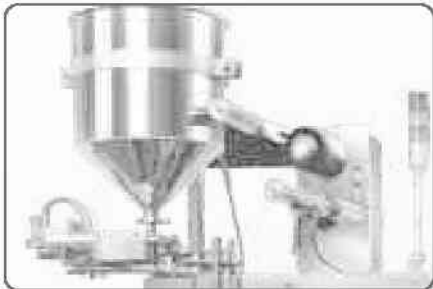
- ※ Equipped with safety protection, in accordance with enterprise safety management requirements.
- ※ Temperature accurately controlled by intelligent temperature controller, ensures smooth and artistic sealing.
- ※ Use three sets heating rollers (vertical, horizontal and cooling) to achieve good sealing result.
- ※ Equipped with photoelectric tracking device, pouch length can be easily adjusted by touch screen.
- ※ Adjustable I-Notch device, sealing cooling device, high speed cutting device can be all adopted.
- ※ With different functional pump can accomplish continuous filling or intermittent filling.
- ※ With a fault display system to help quick trouble shooting.
- ※ PLC program control function, parameters through the HMI touch setting, with counting and product parameters storage function. Main electrical components we choose well-known brands to improve the stability, precision and intelligence.

可选装置 Optional device:

- 海霸泵 Hibar pump
- 螺杆泵 Mohno pump
- 罗塔里泵 (CP泵) Rotary pump (CP pump)
- 转子泵 Rotor pump 多级泵 Cascade pump

适用范围 Scope of application:

- 粘稠体，液体，高温液体，软颗粒流体物料
- Paste, Liquid, High temperature liquid, Soft fluid material



技术参数 Technical parameters:

包装形态：三边封或四边封	Packing pattern: 3 or 4-side seal
制袋长度：40mm-150mm (长度改变时需更换热辊筒)	Pouch length: 40mm-150mm (change heating roller to change length)
制袋宽度：25mm-100mm (宽度改变时需更换成型器)	Pouch width: 25mm-100mm (change formert to change width)
包装能力：30-150袋/分	Packaging capacity: 30-150 pouches/min
充填容量：0.5-80cc (实际包装速度根据原料特性，产品尺寸，包材材质等不同而发生变化)	Filling capacity: 0.5-80cc (the actual packaging speed varies according to material characteristic, packaging sizes, film quality, etc.)
薄膜最大卷径：400mm	Maximum film coil diameter: 400mm
耗气量：150 L/min 0.5-0.8Mpa	Air consumption: 150 L/min 0.5-0.8Mpa
电源和功率：3相380V 5.5kw	Power requirements: 3 phase 380V 5.5kw
外形尺寸 (配置螺杆充填装置)：900mm(L) × 1350mm(W) × 2200mm(H)	Dimensions (with auger filling device): 900mm(L) × 1350mm(W) × 2200mm(H)
主机重量：约550kg	Weight: About 550kg

NHL-530

菱形背封·粘体自动充填包装机

Diamond back sealing and adhesive body automatic filling and packaging machine



NUOHENG

特点 Features:

- ※ 配备安全防护, 符合企业安全管理要求
- ※ 采用智能温控仪精准控温, 保证制袋平整美观
- ※ 采用三段夹板式, 纵封, 横封, 冷封, 保证封口效果
- ※ 配备光电跟踪装置, 袋长通过触摸屏便捷可调
- ※ 封口冷却装置, 配有挤压式滚筒
- ※ 机器可选配不同泵体做连续式或间歇式充填
- ※ 机器设有故障显示系统, 帮助快速处理故障
- ※ PLC程序控制功能, 参数通过人机界面触摸设定, 带有计数功能、产品参数储存功能, 电器主要元件选用国内外知名品牌, 提高了整机控制的稳定性、精准性及智能化程度

- ※ Equipped with safety protection, in accordance with enterprise safety management requirements.
- ※ Temperature accurately controlled by intelligent temperature controller, ensure smooth and artistic sealing.
- ※ Use three sets heating rollers (vertical, horizontal and cooling) to achieve good sealing result.
- ※ Equipped with photoelectric tracking device, pouch length can be easily adjusted by touch screen.
- ※ Adjustable I-Notch device, sealing cooling device, high speed cutting device can be all adopted.
- ※ With different functional pump can accomplish continuous filling or intermittent filling.
- ※ With a fault display system to help quick trouble shooting.
- ※ PLC program control function, parameters through the HMI touch setting, with counting and product parameters storage function. Main electrical components we choose well-known brands to improve the stability, precision and intelligence.

可选装置 Optional device:

海霸泵 Hibar pump
螺杆泵 Mohn pump
罗塔里泵 (CP泵) Rotary pump (CP pump)
转子泵 Rotor pump 多级泵 Cascade pump

适用范围 Scope of application:

粘稠体, 液体, 高温液体, 软颗粒流体物料
Paste, Liquid, High temperature liquid, Soft fluid material



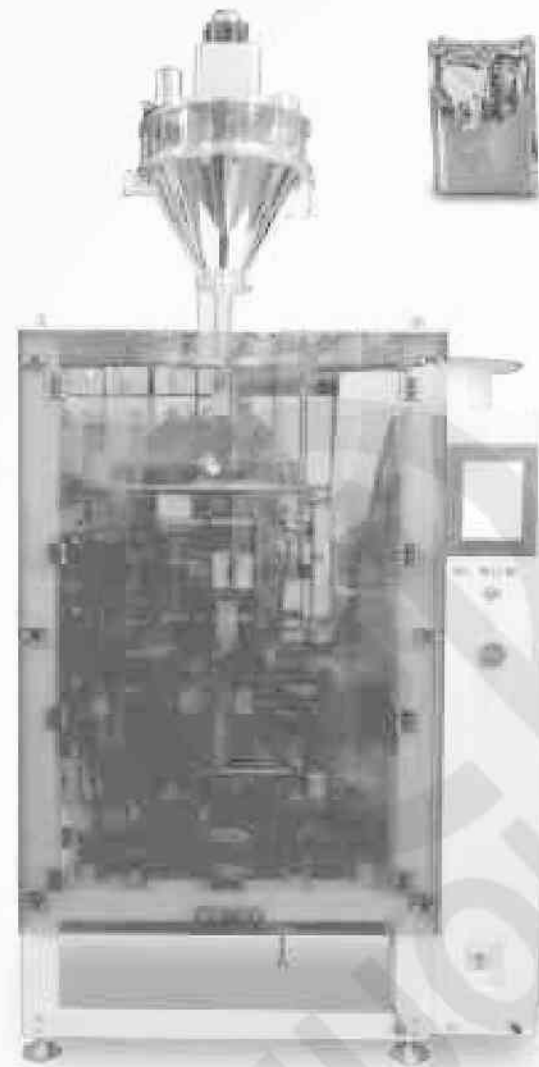
技术参数 Technical parameters:

包装形态: 枕式 (背封)	Packing pattern: stick, special-shaped stick
制袋长度: 100mm-500mm (长度改变时需更换热辊筒)	Pouch length: 100mm-500mm (change heating roller to change length)
制袋宽度: 90mm-250mm (宽度改变时需更换成型器)	Pouch width: 90mm-250mm (change form to change width)
包装能力: 20-35袋/分	Packaging capacity: 20-35 pouches/min
充填容量: 100-7500克 (实际包装速度根据原料特性, 产品尺寸, 包材材质等不同而发生变化)	Filling capacity: 100-7500g (the actual packaging speed varies according to material characteristic, packaging sizes, film quality, etc.)
薄膜最大卷径: 400mm	Maximum film coil diameter: 400mm
压缩空气用量: 5-8kgf/m ² , 0.15m ³ /min	Amount of compressed air: 5-8kgf/m ² , 0.15m ³ /min
电源和功率: 3相380V 3.6kw	Power requirements: 3 phase 380V 3.6kw
外形尺寸: 1500mm(L) × 1100mm(W) × 2200mm(H)	Dimensions: 1500mm(L) × 1100mm(W) × 2200mm(H)
主机重量: 800kg	Weight: 800kg

NH3500

双伺服高性能立式包装机

Technical



特点 Features:

1. 5.7"液晶触摸屏, 操作简便直观。
2. 伺服马达驱动运膜系统。
3. 伺服马达驱动膜封口, 使封口的封闭度和稳定度更加完美。
4. 机身结构紧凑, 操作维修简单。
5. 真空皮带传膜系统。
6. 可选配装置: 易撕口装置, 打孔装置, 除静电装置, 充氮气装置, 连包装, 插脚, 打码装置。

1. Interactive 5.7" LCD touch panel display allows for easy and friendly operation.
2. Film drawing down driven by servo motor.
3. High stability of end seal effect with servo motor driven.
4. Compact structure, low maintenance.
5. Vacuum belt film draw down system is controlled by servo motor.
6. Optional devices: Easy tearing, Euro/round hole puncher, static eliminator, air inflation, gusset bag, printing and strip bag are for options according to customer requirements.

规格参数 Specifications:

型号Model	NH3500
适用范围 Applications	奶粉、咖啡、麦片、糖果、饼干、膨化、薯片、坚果、冷冻食品等 Milk powder, coffee, cereal, candy, biscuits, puffed food, snack, chips, nuts, frozen food, etc
包装速度Capacity	Max 50 bags / min
包装尺寸Bag size	Width 150-345mm Length 100-400mm
最大膜宽Max film size	Max 720mm
电源Power source	3 PH, AC380V, 5.5KW
空气消耗Air consumption	0.65Mpa, 0.35m³/min
机器尺寸Machine size	L1690xW1400xH2090mm
机器重量Machine weight	Approx. 980kg

大包装升降包装机线

Large Packaging Lifting Packaging Machine Line



特点 Features:

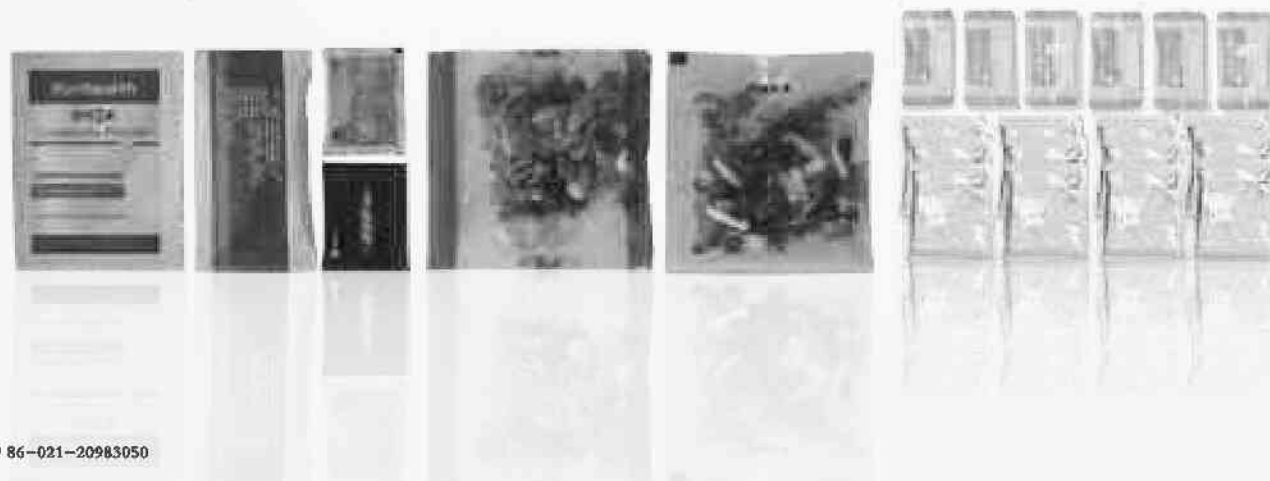
- ※容器托盘下装有重量传感器, 根据预先设定的重量行快速和慢速充填, 保证高包装精度。
- ※伺服马达带动托盘升降速度可任意设定, 充填时基本上无粉尘扬起污染环境。
- ※伺服马达及伺服驱动控制螺杆, 性能稳定、精度高。
- ※PLC控制、触摸屏人机界面显示, 操作简便。
- ※全不锈钢结构, 组合式料箱, 清洗十分方便。
- ※充填头配有可调整高度装置, 轻松实现多种规格包装。
- ※固定式螺杆安装结构, 充填时不会影响物料性质。
- ※工作流程: 人工套袋或人工放罐→容器升高→快速充填, 同时容器下降→重量达到预置值→慢速充填→重达到目标值→停止→人工取出容器。
- ※气动夹袋装置和托罐装置可供选择, 只需选择不同装置, 即可满足罐装和袋装要求。

- ※A weight sensor is installed under the container tray, fast and slow filling according to the preset weight to ensure high packaging accuracy.
- ※The lifting speed of the pallet driven by the servo motor can be set arbitrarily, and basically no dust is raised to pollute the environment when filling is allowed.
- ※Servo motor and same server drive control screw, stable performance and high precision.
- ※PLC control, touch screen man-machine interface display, easy operation.
- ※All stainless steel structure; combined material box, easy to clean.
- ※The filling head is equipped with an adjustable height device, which can easily achieve a variety of specifications for packaging.
- ※The fixed screw mounting structure will not affect the material properties during filling.
- ※Working process: manual bagging or canning→container raising→fast filling, while the container drops→the weight reaches the preset value→slow filling→reaching the target value→stop→manually take out the container.
- ※Pneumatic bag clamping device and can holding device are available for selection. You only need to choose different devices to meet the requirements of canning and bagging.

NHP-100

多圆盘振动高速粉末自动充填包装机 (螺杆计量+振动计量方式)

Multi-disc vibrating high speed automatic powder filling
and packing machine(Screw metering + vibration metering)



特点 Features:

本机是本公司粉末、颗粒包装机中销售业绩很好的机种。因运用单辊筒式驱动，所以机器可高速运转，并能制作一体型封口的三边封袋。本机运用倾斜式走膜方式，且在下料嘴处采用了独特的闸门构造，所以无夹粉问题，同时充分利用包装袋角角处，提高充填效果，是能够充填包装含有细粉末的多种粉末品种的代表性包装机器。

This machine is one of the best selling models of powder and granule packaging in our company. Because of the use of single roller drive, so the machine can run at high speed, and can produce a body sealing bag three sides. This machine is a representative packing machine which can fill and pack various kinds of powder with fine powder, because it has no powder clamping problem and makes full use of the corner of packing bag to improve the filling effect.

主要包装用途Main packaging uses:

适合充填各种粉末、细粉粒或超细粉。如：豆粉，医药粉剂，农药粉剂等。
Suitable for filling all kinds of powder, fine powder or ultrafine powder. Such as: bean powder, medicine powder, pesticide powder and so on.



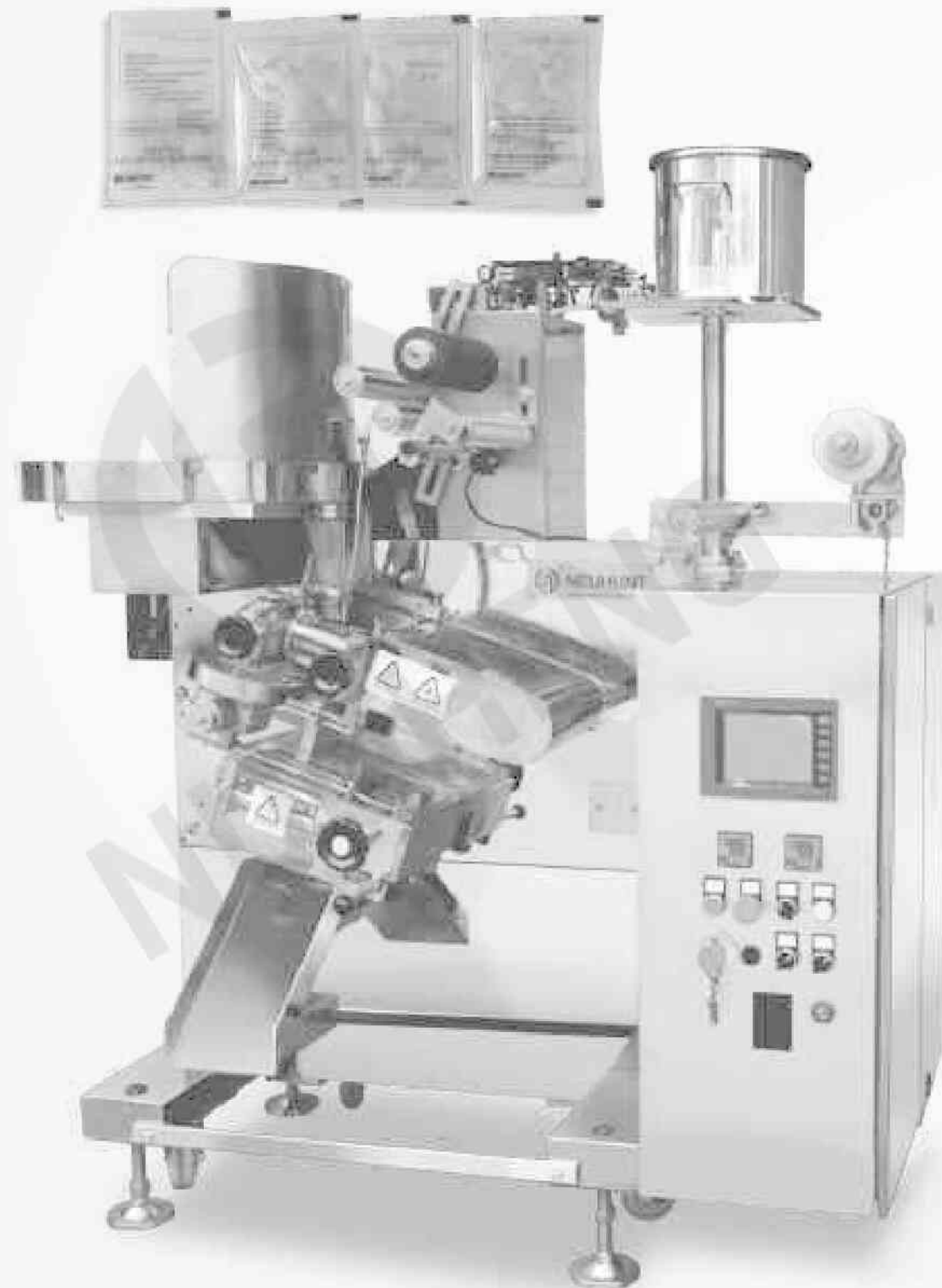
技术参数 Technical parameters:

填充物	The filler	粉末·颗粒 Powder · particle
包装形式	Packaging form	三边封 Three edge-sealing
袋长可变范围	bag length variable range	30-150mm(通过更换热辊筒改变袋长)(change the bag length by changing the hot roller)
制袋宽度	Bag-making width	30-90mm
包装能力	Packaging Capacity	40-150袋/分 bags/min ※实际充填包装速度，根据产品尺寸·包材材质·原料物性等的不同而发生变化。 ※ Actual filling and packing speed varies according to product size, packing material and material properties.
充填容量	Filling capacity	0.5-50ml ※充填容量的计量范围根据原料物性及供料装置的不同而发生变化。 ※ The measurement range of filling capacity varies according to the properties of raw materials and feeding devices.
薄膜宽	film width	60-180mm
薄膜最大卷径	Maximum winding diameter of film	φ 400mm
使用电力	Using electricity	3相380V 2.5kw
耗气量	The gas consumption	150 L/min 0.5~0.8Mpa
机器外形尺寸	Machine dimensions	1300mm(L) × 800mm(W) × 1500mm(H)
机器重量	Machine weight	约350kg

NH-340

单棍筒不定型物自动充填包装机

Automatic filling and packing machine for single cylinder indeterminate shape



特点 Features:

本机是针对固体定形或不定形物等难于自动计量的充填物而开发的机种，通过手动操作将充填物放入上部计量盘中，再由机器自动充填封口包装。本机最适用于小批量多品种的生产包装。

This machine is difficult to measure automatically for solid shape or amorphous matter. A machine developed for filling that places the filling by manual operation. The upper metering plate is automatically filled and sealed by the machine. This machine is most suitable for small batch and variety of production packaging.

主要包装用途 Main packaging uses:

姜片、咸菜、牛肉干、朱古力豆、脱水蔬菜、花生仁等各种果仁都可以用该机包装。

All kinds of nuts such as ginger slices, pickles, beef jerky, chocolate beans, dehydrated vegetables, peanut kernels can be packed by this machine.



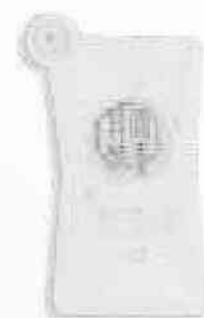
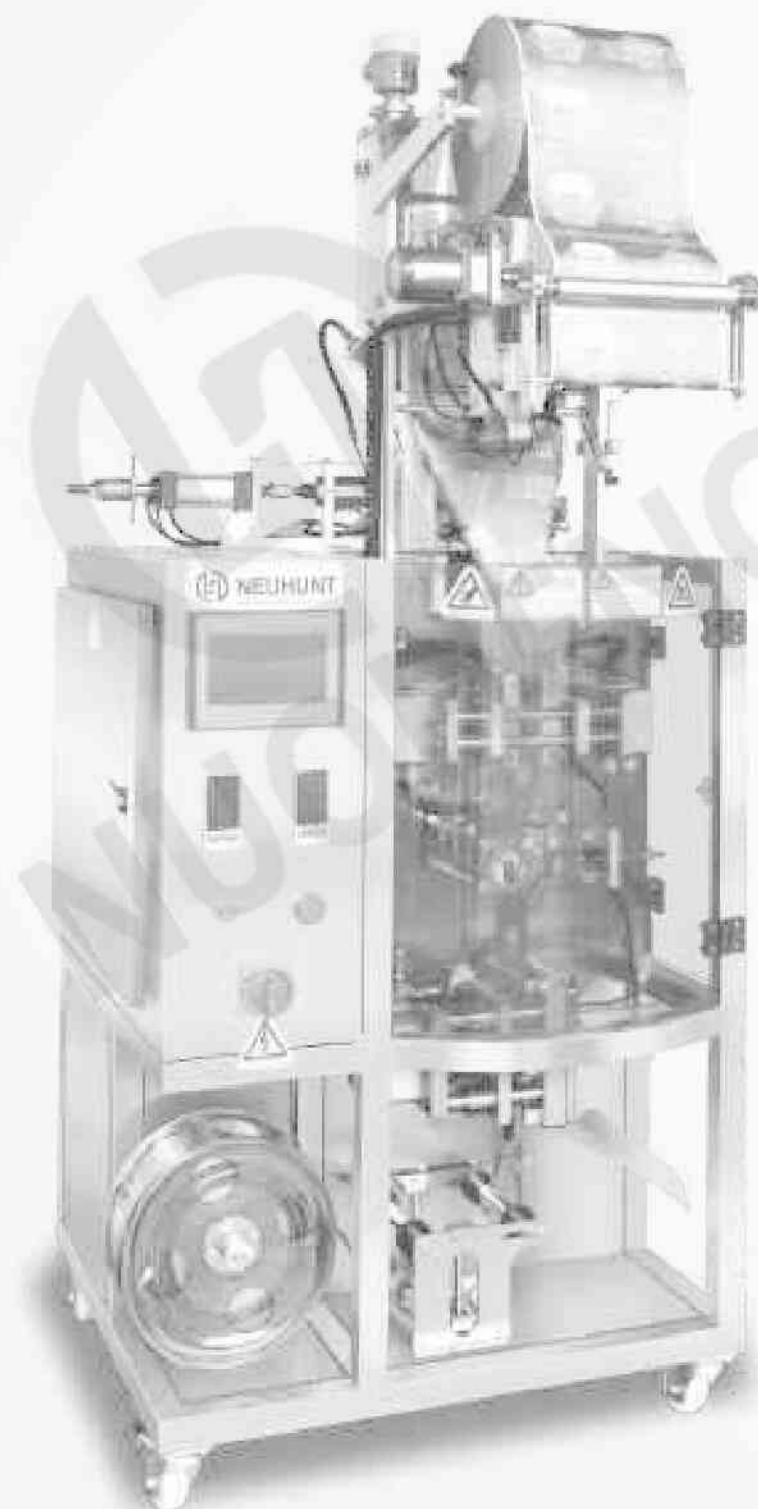
技术参数 Technical parameters:

充填物：颗粒、不定型固体	Fillings: Granular, amorphous solid
包装形式：三边封口	Packing form: three side sealing
制袋长度：70mm-150mm（长度改变时需更换热辊筒）	Bag-making length: 70mm-150mm (the hot roller needs to be replaced when the length changes)
制袋宽度：40mm-90mm（宽度改变时需更换成型器）	Bag-making width: 40mm-90mm (the molding machine needs to be replaced when the width is changed)
包装能力：20-60袋/分（实际充填包装速度，根据产品尺寸、原料物性等的不同而发生变化。）	Packing capacity: 20-60 bags/min (actual filling packing speed, according to Product size, material properties, etc.)
充填容量：1-30cc（充填容量的计量范围根据原料性及供料装置的不同而发生变化。）	Filling capacity: 1-30cc (The measurement range of filling capacity depends on raw materials Sex and feeding device vary.)
使用电力：3相380V 2.8kw	Power usage: 3-phase 380V 2.8KW
外形尺寸（配置螺杆充填装置）：800mm(L)×1300mm(W)×1500mm(H)	Dimensions (equipped with screw filling device): 800mm(L)×1300mm(W)×1500mm(H)
主机重量：约550kg	Main weight: about 550kg

NHL-240

异形液体·粘体自动充填包装机

Abnormal liquid and adhesive dynamic filling and packaging machine



特点 Features:

该机是对充填液体、粘稠体专用而开发的热棍筒方式、连续驱动的单列式条状包装机。虽是单列式包装机，但与其他条状机不同的是采用了连续驱动方式，所以也有了较好的包装性能，其经济性获得了好评。标配了色标光电跟踪控制或连续图案运转、袋长可变、切口深度调整、切割位置微调、切割角度微调等根据包装产品的不同，制袋、充填必要的装置。另外，可选择不同的泵来对应连续充填及间歇充填。

This machine is specially developed for filling liquid and viscous body. Continuous drive single column strip packing machine. Although it is a single line packing machine, But different from other strip machines is the use of continuous drive, so Also has a better packaging performance, its economy has been praised. The standard Color label photoelectric tracking control or continuous pattern operation, bag length variable, cutting Mouth depth adjustment, cutting position adjustment, cutting Angle adjustment and so on According to the different packaging products, bag making, filling necessary devices. In addition, Different pumps are available for continuous and intermittent filling.

主要包装用途 Main packaging uses:

该机应用于包装奶酪、液体汤料、化妆品、蛋黄酱、果酱、果子冻等的充填包装。

This machine is used for filling and packing cheese, liquid soup, cosmetics, mayonnaise, jam, fruit jelly, etc.



技术参数 Technical parameters:

充填物: 液体、粘稠体	Fillings: Liquid, viscous body
包装形式: 异形袋	Packing form: Back to seal
袋长可变范围: 40-160mm	Bag length variable range: 40-160mm
制袋宽度: 20mm-110mm(宽度改变时需更换成型器)	Bag-making width: 20mm-110mm (the molding machine needs to be replaced when the width is changed)
包装能力: 20-45袋/分 (实际充填包装速度, 根据产品尺寸·原料物性等的不同而发生变化。)	Packing capacity: 20-45 bags/min (actual filling packing speed, according to Product size, material properties, etc.)
充填容量: 10-50cc (计量范围常规是1-30ML 可根据客户要求订制更大重量。)	Filling capacity: 10-50cc (The measurement range of filling capacity is usually 1-30ml Customer request to order more weight.)
使用电力: 3相220V 2kw	Power usage: 3-phase 220V 5KW
外形尺寸: 930mm(L) × 750mm(W) × 1900mm(H)	Dimensions : 930mm(L) × 750mm(W) × 1900mm(H)
主机重量: 约300kg	Main weight: about 300kg

NHL2000 双出异形自立袋包装机

Double - shaped stand -up bag packing machine



设备特性 Equipment features:

在产品选型配置中，CTS2000机针对液体灌装包装进行了技术调整，具体表现为：
In product selection and configuration, CTS2000 machine has made technical adjustment for liquid filling and packaging, which is shown as follows:

- 1、为解决连续生产的无膜报警

2、解决膜跑偏的伺服膜纠偏装置

3、提高开袋成功率的开袋辅助结构

4、开袋检测系统，具备开袋失败不灌装功能

5、防止灰尘进入的整体防护装置

6、防止废弃物料泄漏与设备清洗的清洗槽

7、伺服放膜装置

8、一套水循环冷却系统

9、灌装机具备高低粘度物料灌装

10、一套30ml双出冲型模具

11、产能：80袋/分
- 1, to solve the continuous production of no film alarm

2. Servo film rectifying device to solve film deviation

3, improve the success rate of bag opening auxiliary structure

4, bag opening detection system, with bag opening failure without filling function

5, the overall protection device to prevent dust from entering

6, prevent waste material leakage and equipment cleaning cleaning tank

7. Servo film releasing device

8. A set of water circulation cooling system

9, filling machine with high and low viscosity material filling

10, a set of 30ml double punching mold

11, capacity: 80 bags/min



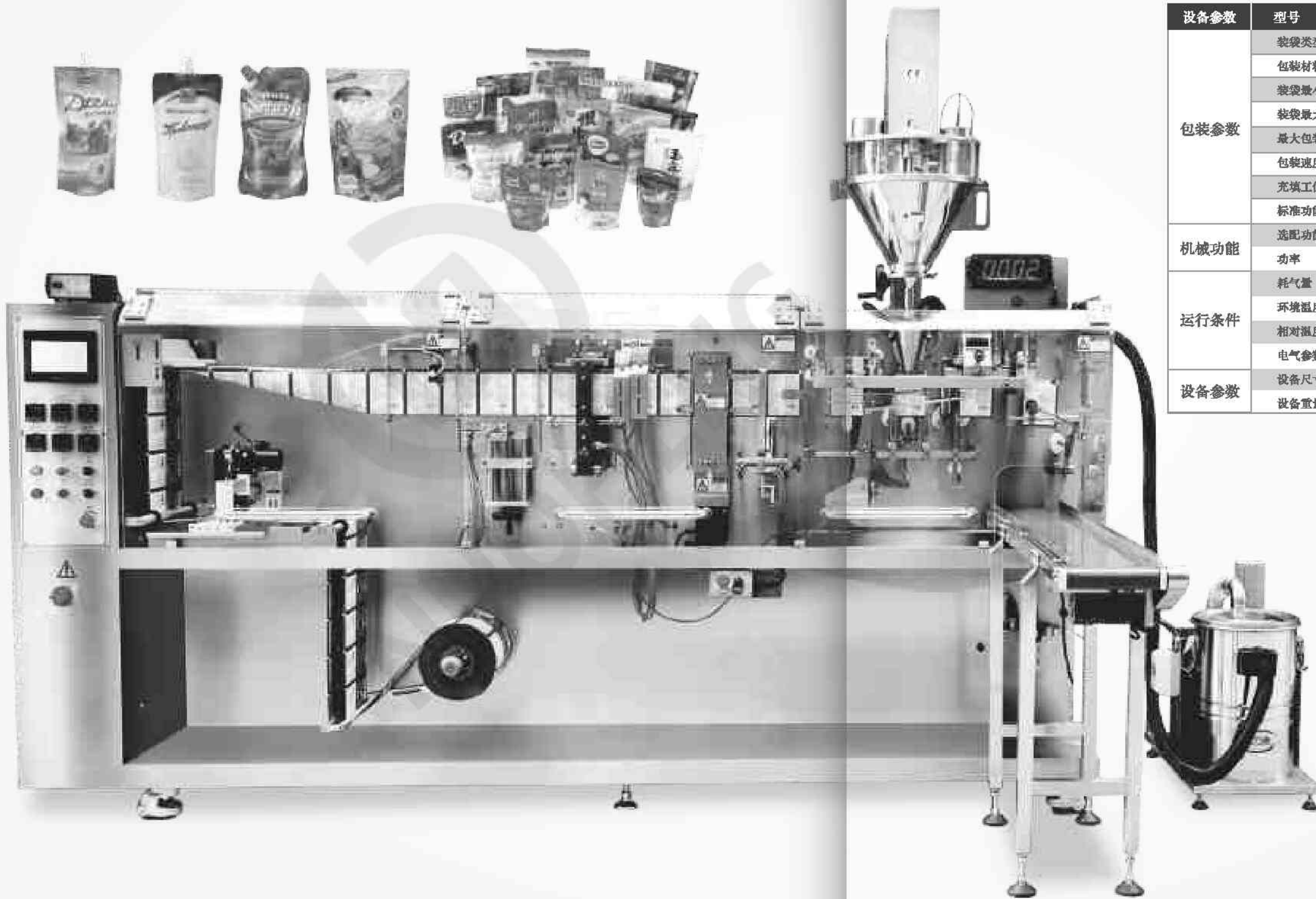
技术参数 Technical parameters:

机器形式	HTFS	水平制袋、充填、封口		
技术特点	制袋方式	卷膜制袋		
	袋输送	间歇式		
制造	机架	不锈钢外观，内部碳钢表面喷塑骨架		
	内部零件	碳钢磷化发黑处理		
	外部零件	不锈钢，及铝合金阳极氧化处理		
卷膜尺寸	直径	500毫米		
	膜宽度	700毫米		
	芯直径	76毫米		
下料工位		2工位		
机器尺寸	长×宽×高	6600mm×1100mm×2800mm（高度是包含储存罐）		
机器重量		3000Kg		
袋尺寸	长×宽×高		最小尺寸（毫米）	最大尺寸（毫米）
		STU-2	60+60×100×20	100+100×180×60
生产速度和容积	自立袋		最快速度（包/分钟）	最大容积（毫升）
		STU-2	80	100
功率消耗	电气	11千瓦		
	压缩空气	120升/分钟，0.6兆帕		
电源电压		200伏-415伏，50-60赫兹（或根据客户要求定制）		
噪音		≤80dB		
安全标准		亚克力防护门		

NH-240G/NH240DG

水平式给袋·卷膜制袋全自动包装机

Horizontal bag feeding and film rolling fully automatic packaging machine



技术参数 Technical parameters:

设备参数	型号	NH-240G	NH-240DG
包装参数	装袋类型	自立袋, 平袋	自立袋, 平袋
	包装材料	复合袋及热封性材质	复合袋及热封性材质
	装袋最小尺寸	(W)110mm*140mm(H)	(W)90mm*140mm(H)
	装袋最大尺寸	(W)240mm*350mm(W)	(W)120mm*350mm(W)
	最大包装容量	2000ml	500ml
	包装速度	≤ 50包/分钟	≤ 100包/分钟
	充填工位	2	2
	标准功能	日期打印, 出口输送带	日期打印, 出口输送带
机械功能	选配功能	无菌包装, 防静电, 自动清洗功能, 防滴落控制阀。	
	功率	3.5KW	5.5KW
运行条件	耗气量	700NL/Min	700NL/Min
	环境温度	-10° C~+55° C	-10° C~+55° C
	相对湿度	Below 85%(Non-condensation)	Below 85%(Non-condensation)
	电气参数	AC380V50Hzor 定制	AC380V50Hzor 定制
设备参数	设备尺寸	2760*1100*1400mm	2760*1100*1400mm
	设备重量	1400kg	1400kg

产品描述 Product description:

1. 采用西门子PLC控制, 配有触摸屏人机界面控制系统, 操作方便。

2. 自动检测功能: 当制袋未开袋或制袋不完整、不加料、不热封时, 可再次使用, 为用户节省生产成本。

3. 安全装置: 当工作压力异常或加热管故障时, 报警

4. 袋宽调节由电机控制。按控制按钮来调整每台机器夹紧宽度大, 操作方便, 节省时间。

5. 与物料接触部分采用不锈钢制造。
1. Using Siemens PLC control, with touch screen humanmachine interface control system, easy to operate.

2. Automatic detection function: If the bag is not opened or the opening is incomplete, the bag can be reused without feeding or heat sealing, so as to save the production cost for users.

3. Safety device: When the working pressure is abnormal or the heating pipe is out of order, alarm prompt.

4. The adjusting bag width is controlled by motor, and the width of each group of clamps can be adjusted by pressing the control button. It is easy to operate and saves time.

5. The contact parts with materials are made of stainless steel.

NH-330G/NH-330DG

水平式给袋·卷膜制袋全自动包装机

Horizontal bag feeding and film rolling fully automatic packaging machine



技术参数 Technical parameters:

设备参数	型号	NH-330G	NH-330DG
包装参数	装袋类型	自立袋, 平袋	自立袋, 平袋
	包装材料	复合袋及热封性材质	复合袋及热封性材质
	装袋最小尺寸	(W) 130mm × 170mm	(W) 90mm × 140mm(H)
	装袋最大尺寸	(W) 330mm × 400mm	(W) 165mm × 400mm(W)
	最大包装容量	4000ml	1000ml
	包装速度	≤ 40包/分钟	≤ 80包/分钟
	充填工位	2	2
	标准功能	日期打印, 出口输送带	日期打印, 出口输送带
机械功能	选配功能	无菌包装, 防静电, 自动清洗功能, 防滴落控制网	
	功率	3.5KW	5.5KW
运行条件	耗气量	700NL/Min	700NL/Min
	环境温度	-10° C~+55° C	-10° C~+55° C
	相对湿度	Below 85%(Non-condensation)	Below 85%(Non-condensation)
	电气参数	AC380V50Hzor 定制	AC380V50Hzor 定制
设备参数	设备尺寸	3475*1215*1600mm	3475*1215*1600mm
	设备重量	1500kg	1800kg

产品描述 Product description:

- 1.智能界面, 采用欧洲人机智能系统, 操作简单, 故障自动停机报警。
- 2.智能自动检测, 检测不开袋不密封。
- 3.袋宽范围可上下调节, 兼容性宽, 可搭配不同的给料装置, 适用于液体颗粒粉。
- 4.可用于普通平袋、拉链袋、站立袋、异形袋、吸口袋等。
- 5.智能云系统, 可在线实时检测设备故障。

- 1.Intelligent interface, using European manmachine integrated intelligent system, easy to operate. Automatic stop alarm for malfunction.
- 2.Intelligent automatic detection, detected no bags, no materials, no sealing.
- 3.The wide range of bags can be adjusted by floating up and down. It has wide compatibility and can match different feeding devices. Applicable to liquid granular powder.
- 4.Suitable for ordinary flat pockets, zipper bags, self-supporting bags, special-shaped bags, suction mouth bags, etc.
- 5.Intelligent cloud system can detect device faults online in real time.

全自动颗粒称重包装线

Full motion particle weighing and packaging line



本系统主要组成部件 The complete system include

- 供料输送机 Feeding conveyor
- 电脑多头组合秤 Multi heads weigher
- 多头秤支撑平台 Supporting platform
- 灌装机构 Filling device
- 定位输送机 Locating conveyor

- 选配Options:
- 金检机 Metal detector
 - 重检机 Check weigher
 - 理瓶机 Rotary table
 - 上盖/旋盖机 Capping machine
 - 封口机 Sealing machine
 - 贴标机 Labelling machine



用途Application:

适用于各种颗粒状物料的自动计量灌装。如膨化食品、休闲食品、饼干、果冻、坚果、果干、炒货、种子、宠物食品、中草药、调料等。
Application: Suitable for automatic weighing and packing all kinds of granule material, such as puffed food, leisure food, biscuits, jelly, nuts, dried fruit, seeds, pet food, Chinese herbal medicine, spices, etc.

功能特点:

1. 配备安全防护, 符合安全卫生标准。
2. PLC控制系统, 精准计量, 操作方便。
3. 可实现单罐或多罐计量灌装, 稳定高效。
4. 更换不同重量和尺寸罐子时, 可实现快速更换, 操作简单。
5. 物料接触采用SUS304或食品级材质, 防腐防尘易清洗。
6. 整个系统可进行多工序组合, 实现各种物料包装需求。

Features:

1. Equipped with safety protection system, comply with hygiene requirements.
2. PLC control system, accurate measurement, simple operation.
3. It can achieve measurable packaging of single or multiple cans filling, stable and efficient.
4. When changing cans of different weight and size, it can realize quick replacement and simple operation.
5. The material contact parts is SUS304 or food grade material, anti-corrosion and dust-proof, easy to clean.
6. The whole system can be combined with multiple processes to achieve various packaging requirement.

规格参数 Specifications:

称重范围 Filling range	10-3000g (Customized according requirements)
称重精度 Weighing accuracy	± 1%-1.5%
最大灌装速度 Max. filling speed	60 cans/min
罐子高度 Can/Jar height	25-220mm
罐子直径 Can/Jar diameter	35-130mm
控制系统 Control system	PLC and touch screen
电压 Voltage	220V/380V 50-60Hz
功率 Power	3KW

瓶装生产线 Bottled food production line



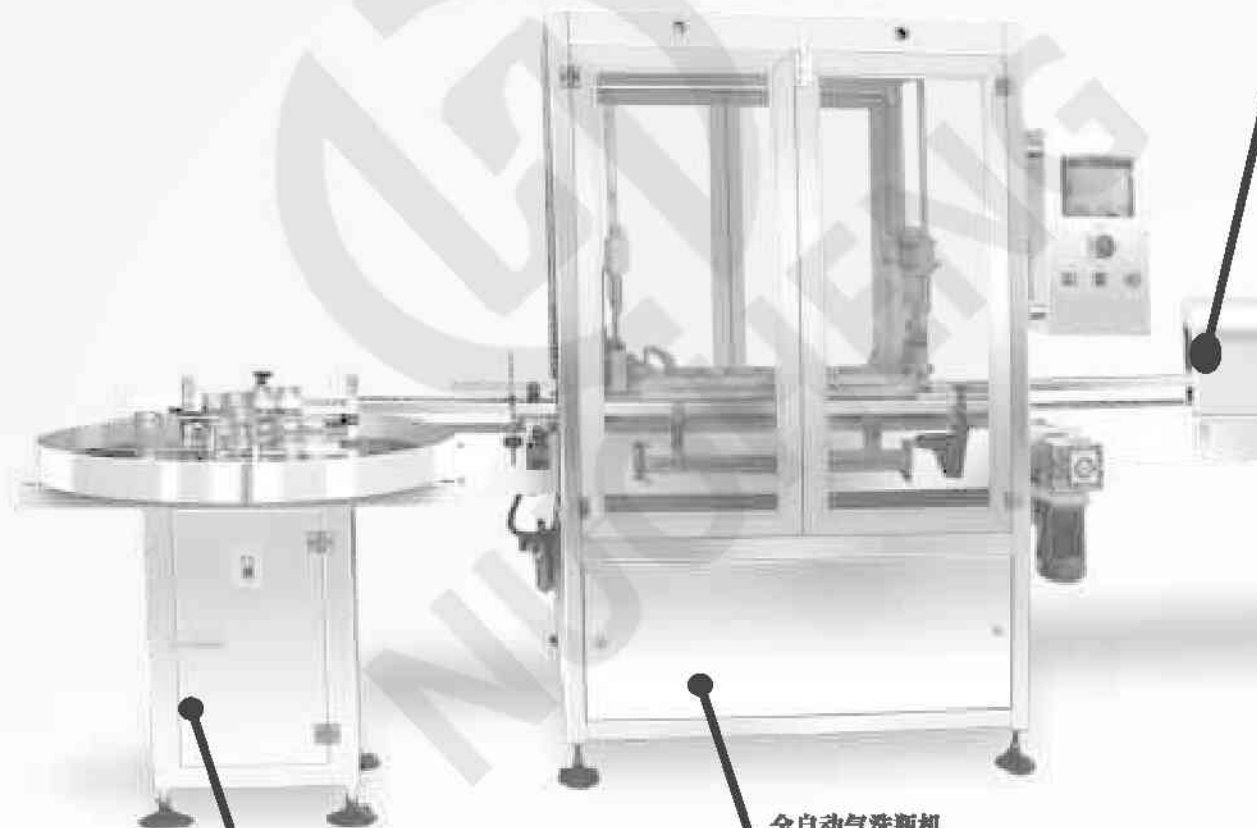
紫外线灭菌机
Ultraviolet light sterilization machine



全自动灌装机
Full-automatic filling machine

动理盖机
Automatic arrange caps machine

全自动真空旋盖机
Full-automatic Vacuum capping machine



自动理瓶转盘
Automatic Turning disc for bottle

全自动气洗瓶机
Full-automatic Gas Washing machine



NH-500ZX

自动装盒开箱装箱封箱一体机

Automatic packing, unpacking, packing and sealing machine



主要用途MAIN USES

具有当今国际领先水平，突破传统机械结构，采用机、电、气、光、磁为一体的高新技术，适用于将瓶子自动装进纸(塑料)箱内，并且产品规格和品种更新只需改变机械手，采用优质进口件，结构紧凑、生产效率极高、机械运行稳定、精准、操作简单、维护方便、故障率低、自动化程度高、能自动调节速度，适用于医药、啤酒、饮料、食品、化工自动装箱工序。

With the international leading level, breaking through the traditional mechanical structure and adopting the machine, electricity, gas, light and magnetism, it is suitable for the automatic loading of the bottle into the paper (plastic) box, and the product specification and variety update only need to change the mechanical hand and adopt the high quality imported parts, the structure is compact, the production efficiency is very high, and the machinery is very high. The operation is stable, accurate, easy to operate, easy to maintain, low failure rate, high automation and automatic adjusting speed. It is suitable for the automatic packing process of medicine, beer, beverage, food and chemical industry.

性能特点PERFORMANCE CHARACTERISTICS

- 主传动采用变频调速及PLC控制技术，结合人机界面，实现无级调速，操作方便，结构紧凑合理，自动化程度高。
- 采用无油润滑的气动元件，大部份运动部件之间均采用了终生不需要注油润滑的人性化设计，为用户减少了大量的使用成本。
- 小部分运动件需要用户加油润滑的部位采用了集中润滑方案，加油方便，日常维护简便省事；同时噪音小，又没有油污染。
- 进箱操作设有手动进箱，自动进箱两种方式，方便调整设备。
- 设有多种保护功能，出现故障时及时停机。如：进箱带上不满箱时自动停。
- The main drive adopts frequency conversion speed regulation and PLC control technology, combined with man-machine interface to realize stepless speed regulation, easy to operate, compact and reasonable structure, and high automation.
- For the use of oil free pneumatic components, most of the moving parts have adopted a lifetime of humanized design that does not need oil injection for life, reducing the cost of use for the users.
- Small part of the sports parts need to be lubricated by the user to use a centralized lubrication scheme, refueling convenient, daily maintenance simple and convenient, noise at the same time, no oil pollution.
- There are two ways to enter the box operation: manual feeding, automatic entering the box, convenient adjustment of equipment.
- There are a variety of protection functions to stop in case of failure. Such as: stop automatically when the box is not full

技术参数 Technical parameters:

名称	Name	数值或说明 Value Or Explanation
生产能力	Throughput	1-8箱/分钟 (速度根据纸箱大小确定) 1-8boxes / minutes (speed as determined by the size of the carton)
纸箱尺寸	Box size	可根据纸箱大小订做机器The machine can be made according to the size of the carton
功率	power	7.5KW
压缩空气	Gas pressure	0.6-0.8MPA
重量	weight	1500Kg
外形尺寸	Shape size	L4200 × W2400 × H2200mm
工作电压/频率	working voltage/frequency	380V/50Hz

充填选配装置

Filling and matching device




NUOHENG



辅助设备



螺旋上料机
Auger lifter



单斗输送机
single bucket conveyor



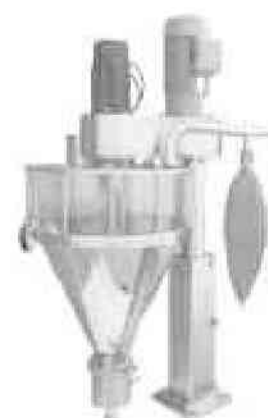
斗式提升机
Bucket elevator



模块带式输送机
Module belt conveyor



出料输送机
Discharge Conveyor



伺服螺杆下料(通用粉剂)
Servo screw blanking
(general powder)



多头线性称(适用粉状)
Multi-head linear scale
(suitable for powder)

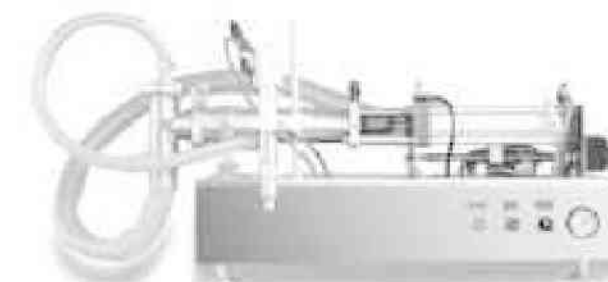


电脑多头组合秤
Multi-head weigher

Auxiliary Equipment



量杯装置
Volumetric cup scale



活塞式下料(适合酱状膏状)
Product Name: Piston Filling Device
(for sauce and paste)



喉式金属检测机
Metal Detector



桥式金属检测机
Metal Detector



重量检测机
Check weigher



粉尘捕集器(适用粉体包装的除尘配套)
Product Name: Dust Collector
(for eliminating dust set of powder packaging)