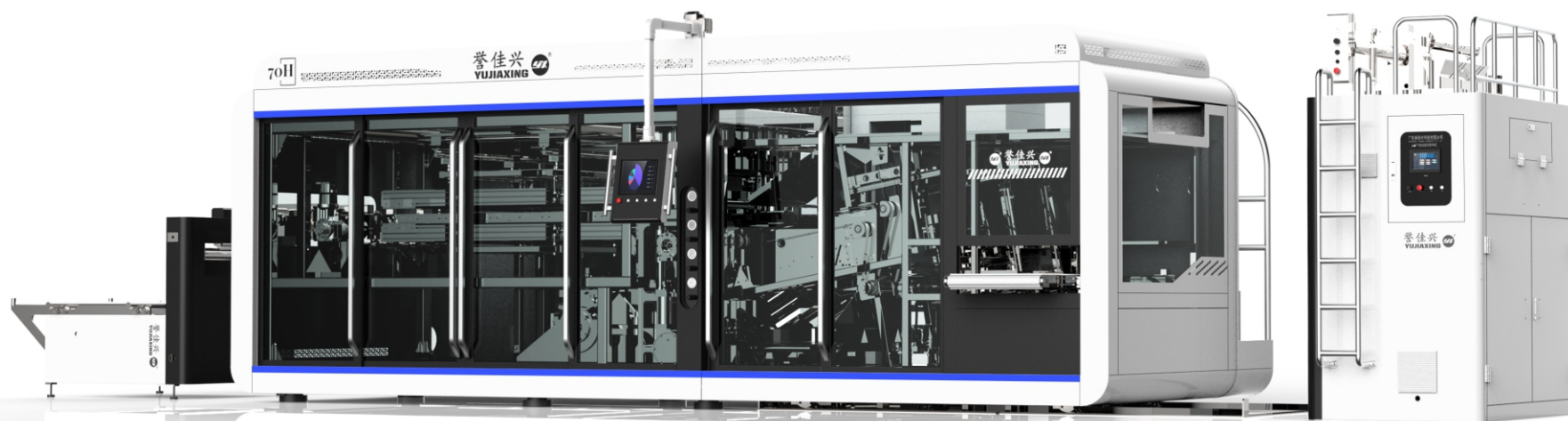




广东誉佳兴科技有限公司

Guangdong Yujiaxing Technology Co.,Ltd.



专业专注于塑料机械研发与制造

Professional focus on plastic machinery R&D and manufacturing



## 公司简介

广东誉佳兴科技有限公司是一家集研发、设计、制造、销售于一体的塑料机械生产企业，主要产品包括挤出片材生产线、正负压多工位热成型机、全自动制杯机、静音在线粉碎机、机械手等设备。公司自成立以来已经研发生产了众多不同类型塑料机械设备，满足了各种塑胶企业的不同需求。我们就塑料设备在更广泛领域中应用的可能性，一直进行着不懈的探索。在累积了多年实战经验及不断创新下，我们把精湛的制作技术渗透进了机械设备的制造工艺中，使我们能更细致地根据客户的需求，研发生产具差异性、且确保稳定性的实用设备。

我们秉承“信誉至上，品质为先，合作共赢”的经营理念。衷心期望与各界朋友携手合作，共创辉煌！

# Company profile

GUANGDONG YUJIAXING TECHNOLOGY CO.,LTD. is a plastic machine production enterprise integrated with R&D, design, manufacturing and sales, main products included sheet extruder, pressure & vacuum multi-station thermoformer, cup making machine, silent online crusher, manipulator equipment. Has researched and produced many different kinds of plastic equipments since establishment, satisfied different requirements for all kinds of plastic companies. We have been exploring the possibility of using plastic equipment in a more wider range of fields. With years specific experiences and continuous innovation, we infiltrated the advanced making technology to our machine's production progress, made us to be more meticulously to manufactured utility equipment which has differentiation and stability according to our customers' requirement.

We uphold the "credit first, quality first, win-win cooperation" business philosophy. Sincerely look forward to cooperating with friends from all circles to create brilliant!

**Have you will become more wonderful.**

# 企业文化

## Corporate Culture

目标/Objectives :

行业技术领先者。

Industry technology leader.

理念/Idea :

品质为先，信誉至上，合作共赢。

Quality first, reputation first, win-win cooperation.

使命/Mission :

为塑料行业提供高效机械设备系统解决方案。

To provide efficient mechanical equipment system solutions for the plastic industry.

愿景/Vision :

科技创新，成为让客户与同业者尊敬的著名企业。

Scientific and technological innovation to become a well-known enterprise respected by customers and colleagues.



每一个有梦想的企业，都需要有上下一心的员工，每个角落都浸润着企业文化精髓的理念。我们拥有诚信为本的经营理念，并付诸实施；我们拥有科技创新的技术理念，并引入到每一个产品研发；我们拥有严谨的生产理念，并贯穿到每个部件的制造、组装与测试；我们拥有美好的愿景，并为之全力奋斗；在誉佳兴，我们拥有高效的办事理念，和谐的团队协作精神，并渗透到每一项经营活动中。

# 荣誉证书

## Certificate of honor

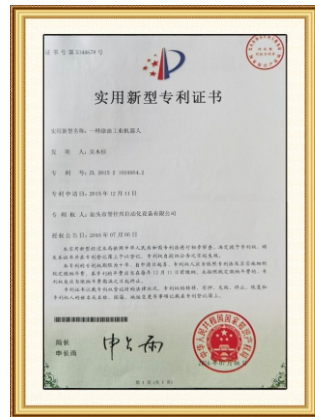
技术创新是企业的灵魂，“誉佳兴”以“制造一代，开发一代，储备一代”的研发模式为导向，在经营中注重技术，视创新技术为第一生产力，相信科技就是推动机械制造业不断发展的不竭动能。



Technology innovation is the soul of enterprise. YUJIAXING guided by R&D mode of "manufacturing generation, development generation and reserve generation", pays attention to technology in management, regard technology innovation as primary productive force, trust technology is the inexhaustible driving force for the continuous development of machinery manufacturing industry.







## 生产流程图

### Production Flow Chart





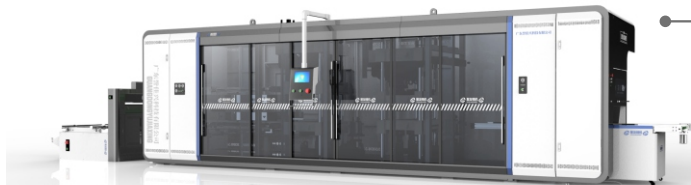
JD82 正负压多工位热成型机

JD82 Positive And Negative Pressure Multi-Stations Thermoforming Machine



制成品

Finished Product



JD76 正负压多工位热成型机

JD76 Positive And Negative Pressure Multi-Station Thermoforming Machine



制成品

Finished Product



70H 翻转模热成型机

70H Thermoforming Machine With Titling Mold



制成品

Finished Product



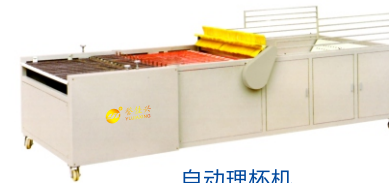
FD 高速静音在线粉碎机

FD High Speed Muted Online Crusher



ZE 制杯机机械手

ZE Cup Making Machine Manipulator



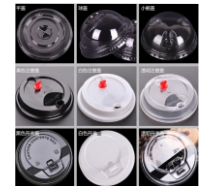
自动理杯机

Automatic Cup Stacking Machine



塑杯全自动点数包装机

Automatic Plastic Cup Counting & Packaging Machine



制成品

Finished Product

## 多层共挤片材机组

### Multi-Layer Co-Extrusion Sheet Extruder Unit

#### 概述：

该生产线配有多台挤出机均配计量泵，使挤出量稳定、精准。PP/PS片材通过热成型等二次加工形式可制成各种制品，主要用于食品、医药、医疗器械等包装。我们专门针对容积/螺杆速度比进行数据优化，大幅提升挤出产量及物料的熔化性能。

#### Summary:

The production line is equipped with multiple extruder and metering pump, makes output stability and accurately. PP/PS sheet thermoforming by second-process to make various product, mainly used in food, medicine, medical equipment. We are specifically do the data optimization for speed ratio of volume and screw, substantially increased extruding output and material melting performance.

#### 功能特点：

特殊结构螺杆，能充分将物料中的气体及挥发物从塑化的物料中排出；  
保持良好物料的混炼效果及塑化质量，能最大限度的提高制品质量，减少制品加工缺陷；  
模块化设计，结构紧凑，易操作，维护简单；  
可实现在线粉碎边料，自动化换卷，收卷，提高产品质量，降低成本；  
利用先进电子软件系统，参数设置，数据运算，报警等自动化功能，对操作者的安全及劳动强度有很大的改善。

#### Functional features:

Special screw structure, can full discharge material gas and volatile matter from plastify materials.  
Keep good material's mixing effect and plastify quality, can maximum improve the finished product quality, reduce the processing defect.  
Modular design, compact structure, easy operation, simple maintenance.  
Can realize online crushing rim, automatic wrapping roll and winding, improve product quality, reduce cost.  
With advanced electronic software system, parameter setting, data calculation, alarming automatic function, greatly improved operator safety and labour strength.



技术参数 Technical Data

机组型号 (Model)	适应物料 Applicable raw material	分层数 Layer device	片材厚度 Sheet thickness	片材宽度 Sheet width	生产能力 Throughprt
JNWG120/75-1000	PP/PS	≤3	0.3-2.0mm	780 mm	PP: 450kg/h PS: 550kg/h
JNWG120/90/75-1000	PP/PS	≤5	0.3-2.0mm	780 mm	PP: 650kg/h PS: 750kg/h
JNWG120/90/75/65-1000	PP/PS	≤7	0.3-2.0mm	780 mm	PP: 750kg/h PS: 850kg/h

## PP/PS单螺杆片材机组

### PP PS Single Screw Sheet Extruder Unit

#### 概述：

PP/PS片材通过热成型等二次加工形式可制成各种制品，主要用于食品、医药、医疗器械等包装。我们专门针对容积/螺杆速度比进行数据优化，大幅提升挤出产量及物料的熔化性能。

#### Summary:

PP/PS sheet thermoforming by second-process to make various product, mainly used in food, medicine, medical equipment. We are specifically do the data optimization for speed ratio of volume and screw, substantially increased extruding output and material melting performance.

#### 功能特点：

保持良好物料的混炼效果及塑化质量，能最大限度的提高制品质量，减少制品加工缺陷；

模块化设计，结构紧凑，易操作，维护简单；

可实现在线粉碎边料，自动化换卷，收卷，提高产品质量，降低成本；

利用先进电子软件系统，参数设置，数据运算，报警等自动化功能，对操作者的安全及劳动强度有很大的改善。

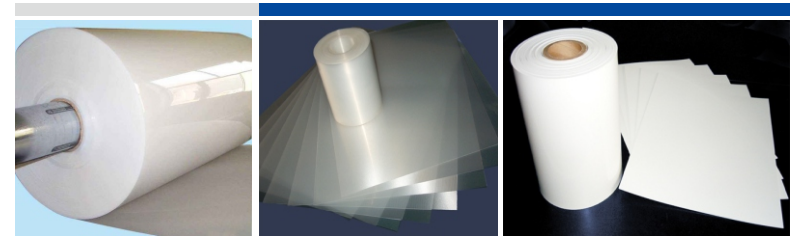
#### Functional features:

Keep good material's mixing effect and plastify quality, can maximum improve the finished product quality, reduce the processing defect.

Modular design, compact structure, easy operation, simple maintenance.

Can realize online crushing rim, automatic wrapping roll and winding, improve product quality, reduce cost.

With advanced electronic software system, parameter setting, data calculation, alarming automatic function, greatly improved operator safety and labour strength.



### 技术参数 Technical Data

机组型号 ( Model )	适应物料 Applicable raw material	分层数 Layer device	片材厚度 Sheet thickness	片材宽度 Sheet width	生产能力 Throughprt
JNW120-1000	PP/PS	1	0.3-2.0mm	780 mm	PP: 400kg/h PS: 500kg/h
JNW130-1000	PP/PS	1	0.3-2.0mm	780 mm	PP: 550kg/h PS: 700kg/h

## PET/PLA排气型单螺杆片材机组

### PET/PLA Exhaust Single Screw Sheet Extruder Unit

#### 概述：

PET、PLA塑料片材因具有高透明度，良好的机械性能，且无毒无味的环保特点，被广泛应用于食品，药品，玩具，电子，礼品，服装，文具等领域，但是，挤出过程中，PET的吸湿特性可能会降低产品质量，单螺杆机型具有高效真空排气能力，且融化温度曲线精准，融化物分散良好。

#### Summary:

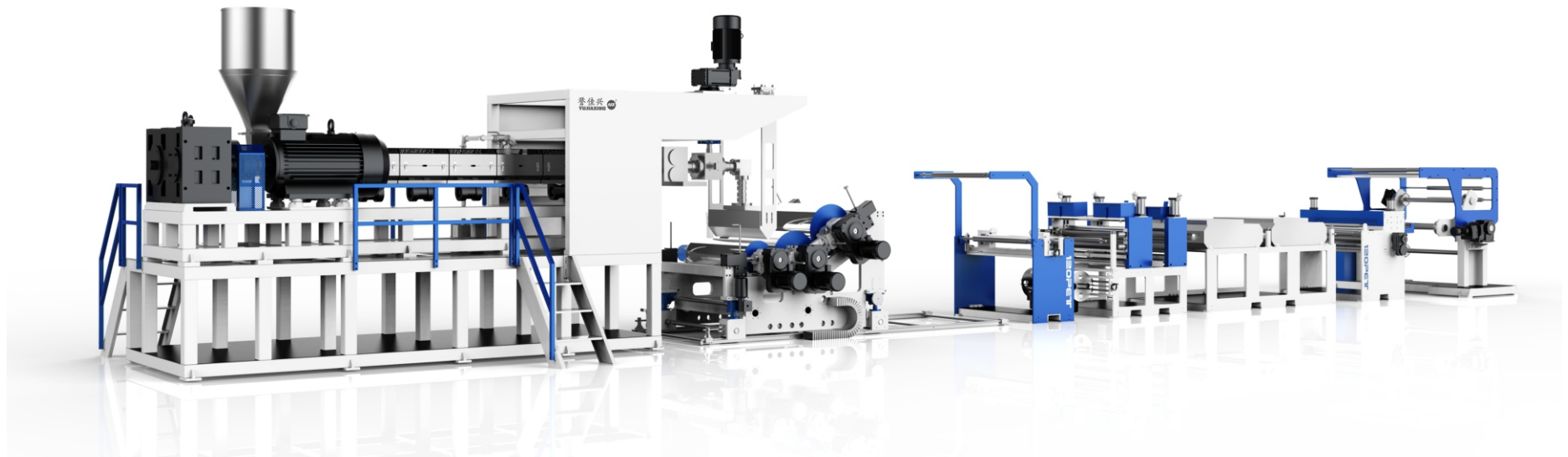
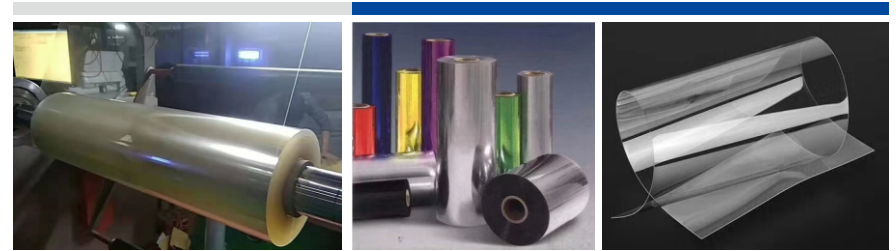
PET PLA plastic sheet has high transparency, good mechanical property and poisonless and tasteless environmental feature, being widely used in food, medicine, toy, electronic, gift, clothes, stationery, etc field. But when it in extruding process, the moisture feature of PET may be reduce the product quality. The exhaust Single Screw Sheet Extruder has high efficiency vacuum exhausting ability, melting temperature curve accurately, melted things with good dispersion.

#### 功能特点：

特殊双螺杆双排气结构，能充分将物料中的气体及挥发物从塑化的物料中排出；  
保持良好物料的混炼效果及塑化质量，能最大限度的提高制品质量，减少制品加工缺陷；  
无需预干燥，大幅降低干燥成本；  
模块化设计，结构紧凑，易操作，维护简单；  
可实现在线粉碎边料，自动化换卷，收卷，提高产品质量，降低成本；  
利用先进电子软件系统，参数设置，数据运算，报警等自动化功能，对操作者的安全及劳动强度有很大的改善。

#### Functional features:

Special twin-screw double exhaust structure, can full discharge material gas and volatile matter from plastify materials.  
Keep good material's mixing effect and plastify quality, can maximum improve the finished product quality, reduce the processing defect.  
No need pre-drying, slash reduced drying cost.  
Modular design, compact structure, easy operation, simple maintenance.  
Can realize online crushing rim, automatic wrapping roll and winding, improve product quality, reduce cost.  
With advanced electronic software system, parameter setting, data calculation, alarming automatic function, greatly improved operator safety and labour strength.



### 技术参数 Technical Data

机组型号 ( Model )	适应物料 Applicable raw material	分层数 Layer device	片材厚度 Sheet thickness	片材宽度 Sheet width	生产能力 Throughprt
JW120P-1000	PET、PLA	1	0.3-2.0mm	780 mm	650-750kg/h
JW130P-1000	PET、PLA	1	0.3-2.0mm	780 mm	800-900kg/h

## PET/PLA双螺杆挤出片材机组

### PET/PLA Twin-screw Sheet Extruder Unit

#### 概述：

PET、PLA塑料片材因具有高透明度，良好的机械性能，且无毒无味的环保特点，被广泛应用于食品，药品，玩具，电子，礼品，服装，文具等领域，但是，挤出过程中，PET的吸湿特性可能会降低产品质量，聚能双螺杆机型具有高效真空排气能力，且融化温度曲线精准，融化物分散良好。

#### Summary:

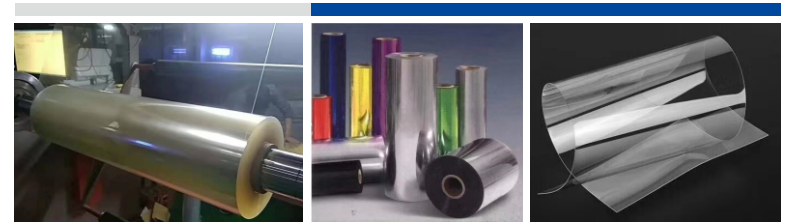
PET PLA plastic sheet has high transparency, good mechanical property and poisonless and tasteless environmental feature, being widely used in food, medicine, toy, electronic, gift, clothes, stationery, etc field. But when it in extruding process, the moisture feature of PET may be reduce the product quality. This twin-screw sheet extruder has high efficiency vacuum exhausting ability, melting temperature curve accurately, melted things with good dispersion.

#### 功能特点：

特殊双螺杆双排气结构，能充分将物料中的气体及挥发物从塑化的物料中排出；  
保持良好物料的混炼效果及塑化质量，能最大限度的提高制品质量，减少制品加工缺陷；  
无需预干燥，大幅降低干燥成本；  
模块化设计，结构紧凑，易操作，维护简单；  
可实现在线粉碎边料，自动化换卷，收卷，提高产品质量，降低成本；  
利用先进电子软件系统，参数设置，数据运算，报警等自动化功能，对操作者的安全及劳动强度有很大的改善。

#### Functional features:

Special twin-screw double exhaust structure, can full discharge material gas and volatile matter from plastify materials.  
Keep good material's mixing effect and plastify quality, can maximum improve the finished product quality, reduce the processing defect.  
No need pre-drying, slash reduced drying cost.  
Modular design, compact structure, easy operation, simple maintenance.  
Can realize online crushing rim, automatic wrapping roll and winding, improve product quality, reduce cost.  
With advanced electronic software system, parameter setting, data calculation, alarming automatic function, greatly improved operator safety and labour strength.



### 技术参数 Technical Data

机组型号 ( Model )	适应物料 Applicable raw material	分层数 Layer device	片材厚度 Sheet thickness	片材宽度 Sheet width	生产能力 Throughprt
JNWS75-1000	PET、PLA	1	0.3-2.0mm	780 mm	400-450kg/h
JNWS85-1000	PET、PLA	1	0.3-2.0mm	780 mm	750-850kg/h
JNWS75A-1000	淀粉基材料	1	0.3-2.0mm	780 mm	400-450kg/h

## JD82 正负压多工位热成型机

### JD82 Pressure & Vacuum Multi-Stations Thermoforming Machine

#### 功能特点：

1. 机械、气动，电气一体化。各动作程序由PLC控制。触摸屏操作，简单方便。
2. 正负压相互协作成型。
3. 上、下模成型方式。
4. 伺服送片，长度无级调整，高速准确稳定。
5. 上、下电热炉四段加热。
6. 电热炉控温系统采用全电脑智能自动补偿控制，分区一控一采用人机界面数字输入，具有微调精度高，温度均匀，升温快（从0-400度只需3分钟），稳定（不受外部电压影响，温度波动不超过1度），能耗低（节能15%左右），炉板使用寿命长等优点。
7. 成型、裁切单元开模、合模伺服电机控制，制品自动计数输出。
8. 制品向下堆叠方式。
9. 具有产品资料及参数档案记忆功能。
10. 送片链轨宽度可同步自动或分立电动调整。
11. 电热炉自动移出装置。
12. 机械上料卷装置，减轻工人劳动强度。

#### 技术参数 Technical Data

机组型号 ( Model )	成型面积 Forming Area	最大成型深度 Max.Forming Depth	适应片材厚度 Sheet thickness	速度 Speed	气压 Air Pressure
JD82	820×650 mm	130 mm	0.2-1.6 mm	60 cycles模次/分钟	0.8 mpa

#### Functional features:

- 1.Mechanical, pneumatic, electrical integration. Each action program is controlled by PLC. Touching screen operation is simple and convenient.
- 2.Pressure and vacuum forming.
- 3.Up and down moulds forming type.
- 4.Servo feeding, length step less adjusting, high speed accurately and stability.
- 5.Up and down heater with four phases heating.
- 6.Electric heating furnace temperature control system adopts full computer intelligent automatic compensation control, partition control using digital input interface one by one, has the high precision fine-tuning, uniform temperature, heating up fast (only 3 minutes from 0-400 degrees), stability (not influenced by external voltage, temperature fluctuations no more than 1 degree), low energy consumption (energy saving about 15%), the furnace plate advantages for long life.
- 7.Forming and cutting station with open and close servo motor control, products with automatic tally output.
- 8.Products can be choosing by you to down stacking type.
- 9.With product information and data memory function.
- 10.Feeding caterpillar width can be synchronization automatic or discretely electric adjusting.
- 11.Heater automatic shift out device.
- 12.Mechanical loading device, reduce workers labor strength.



耗电量 Power Consumption	最大适应片材宽度 Max.Sheet Width	适用材质 Suited Material	整机最大功率(kw) Total Max. Power	外形尺寸 Overall Size (L×W×H) (mm)	整机重量(吨) Total Weight (T)
50-70kw/h	500-860 mm	PP,HIPS,PET,PVC,PLA	150	14600×2500×3200	16

## JD76 正负压多工位热成型机

### JD76 Pressure & Vacuum Multi-Stations Thermoforming Machine

#### 功能特点：

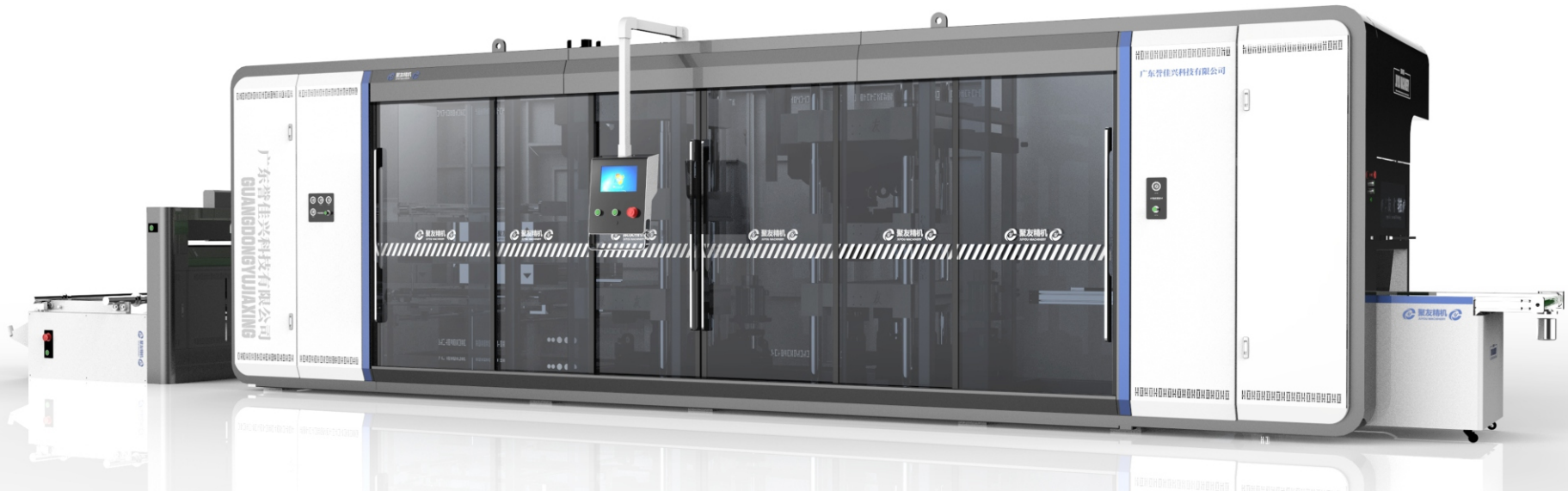
1. 机械、气动，电气一体化。各动作程序由PLC控制。触摸屏操作，简单方便。
2. 正负压相互协作成型。
3. 上、下模成型方式。
4. 伺服送片，长度无级调整，高速准确稳定。
5. 上、下电热炉四段加热。
6. 电热炉控温系统采用全电脑智能自动补偿控制，分区一控一采用人机界面数字输入，具有微调精度高，温度均匀，升温快（从0-400度只需3分钟），稳定（不受外部电压影响，温度波动不超过1度），能耗低（节能约15%），炉板寿命长等优点。
7. 成型、裁切单元开模、合模伺服电机控制，制品自动计数输出。
8. 制品向下堆叠方式。
9. 具有产品资料及参数档案记忆功能。
10. 送片链轨宽度可同步自动或分立电动调整。
11. 电热炉自动移出装置。
12. 机械上料卷装置，减轻工人劳动强度。

#### 技术参数 Technical Data

机组型号 ( Model )	成型面积 Forming Area	最大成型深度 Max. Forming Depth	适应片材厚度 Sheet thickness	速度 Speed	气压 Air Pressure
JD72	680×500 mm	110 mm	0.2-1.5 mm	60 cycles模次/分钟	0.8 mpa
JD76	760×600 mm	110 mm	0.2-1.5 mm	60 cycles模次/分钟	0.8 mpa

#### Functional features:

1. Mechanical, pneumatic, electrical integration. Each action program is controlled by PLC. Touching screen operation is simple and convenient.
2. Pressure and vacuum forming.
3. Up and down moulds forming type.
4. Servo feeding, length step less adjusting, high speed accurately and stability.
5. Up and down heater with four phases heating.
6. Electric heating furnace temperature control system adopts full computer intelligent automatic compensation control, partition control using digital input interface one by one, has the high precision fine-tuning, uniform temperature, heating up fast (only 3 minutes from 0-400 degrees), stability (not influenced by external voltage, temperature fluctuations no more than 1 degree), low energy consumption (energy saving about 15%), the furnace plate advantages for long life.
7. Forming and cutting station with open and close servo motor control, products with automatic tally output.
8. Products can be choosing by you to down stacking type.
9. With product information and data memory function.
10. Feeding caterpillar width can be synchronization automatic or discretely electric adjusting.
11. Heater automatic shift out device.
12. Mechanical loading device, reduce workers labor strength.



耗电量 Power Consumption	最大适应片材宽度 Max.Sheet Width	适用材质 Suited Material	整机最大功率(kw) Total Max. Power	外形尺寸 Overall Size (L×W×H) (mm)	整机重量(吨) Total Weight (T)
30-50kw/h	350-750 mm	PP,HIPS,PET,PVC,PLA	100	13200×2400×2900	12
30-50kw/h	430-830 mm	PP,HIPS,PET,PVC,PLA	120	11600×2400×2900	14

## JF76 负压三工位热成型机

### JF76 Negative Pressure Three Station Thermoforming Machine

#### 功能特点：

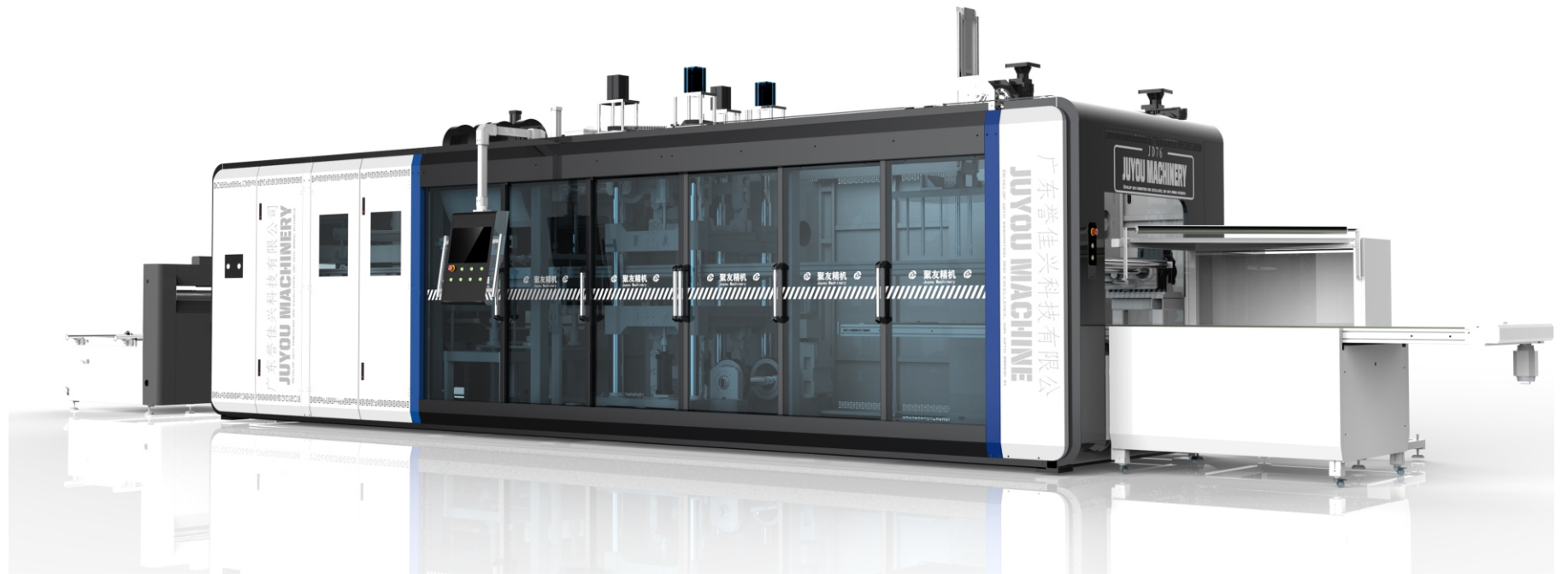
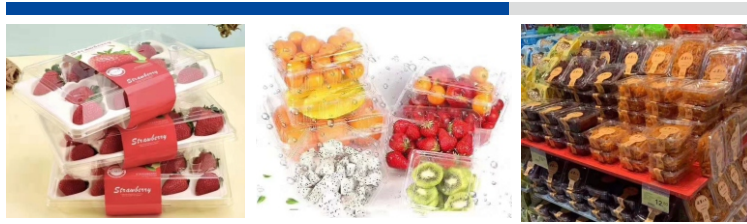
1. 机械、气动，电气一体化。各动作程序由PLC控制。触摸屏操作，简单方便。
2. 负压成型模内冲剪。
3. 上、下模成型方式。
4. 伺服送片，长度无级调整，高速准确稳定。
5. 上、下电热炉二段加热。
6. 电热炉控温系统采用全电脑智能自动补偿控制，分区一控一采用人机界面数字输入，具有微调精度高，温度均匀，升温快（从0-400度只需3分钟），稳定（不受外部电压影响，温度波动不超过1度），能耗低（节能15%左右），炉板使用寿命长等优点。
7. 成型、裁切单元开模、合模伺服电机控制，制品自动计数输出。
8. 制品向下堆叠方式或机械手模内取。
9. 具有产品资料及参数档案记忆功能。
10. 送片链轨宽度可同步自动或分立电动调整。
11. 电热炉自动移出装置。
12. 机械上料卷装置，减轻工人劳动强度。

#### 技术参数 Technical Data

机组型号 ( Model )	成型面积 Forming Area	最大成型深度 Max.Forming Depth	适应片材厚度 Sheet thickness	工作效率 Work Efficiency	气压 Air Pressure
JF76	760*850 mm	150 mm	0.2-1.5 mm	20 cycles模次/分钟	0.8 mpa

#### Functional features:

- 1.Mechanical, pneumatic, electrical integration. Each action program is controlled by PLC. Touching screen operation is simple and convenient.
- 2.Vacuum Forming In-mould Cutting.
- 3.Up and down moulds forming type.
- 4.Servo feeding, length step less adjusting, high speed accurately and stability.
- 5.Up and down heater with two phases heating.
- 6.Electric heating furnace temperature control system adopts full computer intelligent automatic compensation control, partition control using digital input interface one by one, has the high precision fine-tuning, uniform temperature, heating up fast (only 3 minutes from 0-400 degrees), stability (not influenced by external voltage, temperature fluctuations no more than 1 degree), low energy consumption (energy saving about 15%), the furnace plate advantages for long life.
- 7.Forming and cutting station with open and close servo motor control, products with automatic tally output.
- 8.Products can be choosing by you to down stacking type,Or the manipulator is taken in the mold
- 9.With product information and data memory function.
- 10.Feeding caterpillar width can be synchronization automatic or discretely electric adjusting.
- 11.Heater automatic shift out device.
- 12.Mechanical loading device, reduce workers labor strength.



耗电量  
Power  
Consumption

50-60kw/h

最大适应片材宽度  
Max.Sheet Width

780 mm

适用材质  
Suited Material

PP,HIPS,PET,PVC,PLA

整机最大功率(kw)  
Total Max. Power

110

外形尺寸  
Overall Size  
(L×W×H) (mm)

13100×2600×2800

整机重量(吨)  
Total Weight (T)

≈ 9

## 70H翻转模热成型机

### 70H Thermoforming Machine With Titling Mold

#### 功能特点：

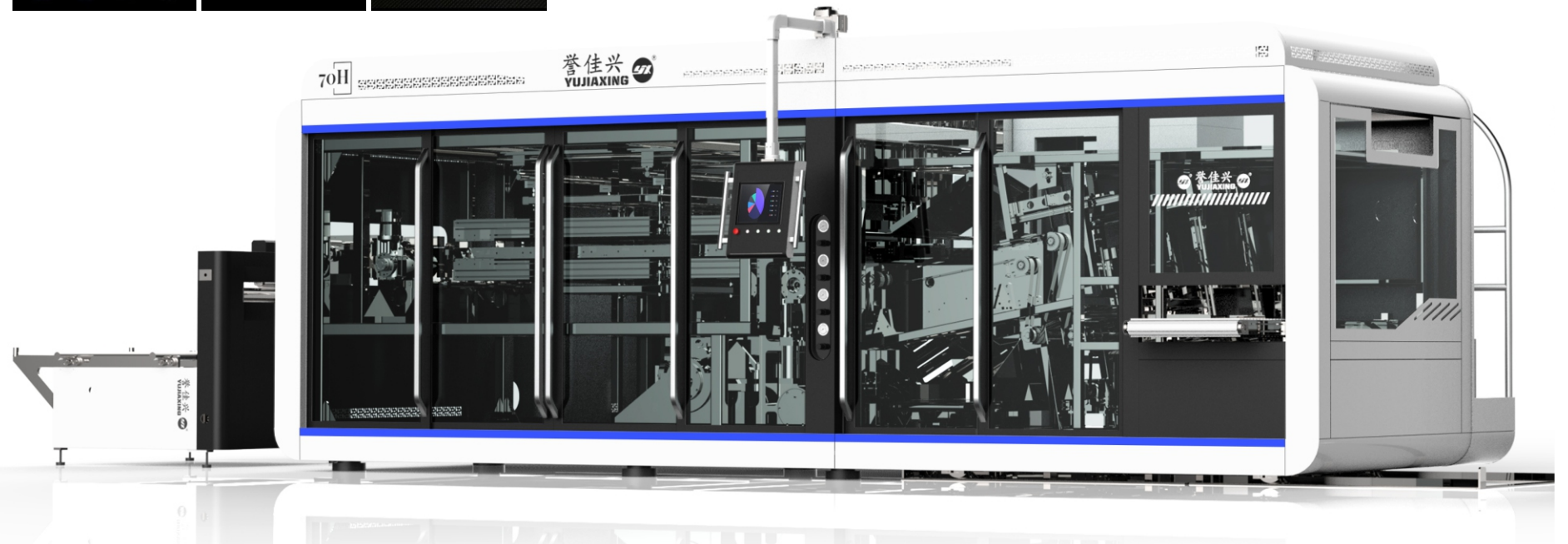
- 1、动力结构采用共轭凸轮优化设计、运行更平稳。
- 2、快速换模设计，大大提高生产效率。
- 3、模台设计升降功能，可直接调节模具的入刀深度。
- 4、数字化屏幕设置及智能数据储存系统。
- 5、速度最高达45模/分钟。
- 6、整机采用奥地利贝加莱控制系统。

#### Functional features:

- 1、 The dynamic structure adopts the optimized design of the conjugate cam, and the operation is more stable.
- 2、 Quick mold change design greatly improves production efficiency.
- 3、 The mold table is designed with a lifting function, which can directly adjust the depth of the mold entering the knife.
- 4、 Digital screen setting and intelligent data storage system.
- 5、 The speed is up to 45 cycles/min.
- 6、 The whole machine adopts Austrian B&R control system.

#### 技术参数 Technical Data

机组型号 ( Model )	成型面积 Forming Area	适应物料 Applicable raw material	适应片材厚度 Sheet thickness	适用片材宽度 Sheet width	外形尺寸 Dimension
70H	680×320 mm	PP.PS.PET	0.3-3.0 mm	≤730 mm	12.5m×4.3m×3.5m
80H	760×470 mm	HIPS.PE 淀粉材料	0.3-3.0 mm	≤820 mm	13.5m×4.5m×3.8m



最大成型深度 Max.forming depth	工作频率 Work frequency	额定功率 Heating rated power	使用电源 Power supply	使用气压 Pressure supply	整机重量 Machine total weight
≤180 mm	≤45Cycle/min	≈150kw	380V/50Hz	0.6-0.8	≈ 13T
≤230 mm	≤40Cycle/min	≈210kw	380V/50Hz	0.6-0.8	≈ 16T

## JS伺服制杯机系列

### JS Servo Cup Making Machine Series

#### 功能特点：

JS伺服制杯机系列采用热成型技术与伺服技术控制，结合我司多年的机械制造经验研制的新一代高效、节能设备。整机采用全伺服控制，定位更加准确，成型更加稳定。该设备具有运行稳定、噪音小、节能环保，成品档次高等优点。主要适用于生产PS、PP、PE、HIPS和其它热塑性塑料片材，正压成形各种果冻杯、饮料杯、包装盒等高档容器产品。

#### Functional features:

JS servo cup making machine series controlled by thermoforming and servo technology, with our years of machine manufacturing experience to develop a new generation high-efficiency, energy-saving equipment successful. The whole machine controlled by full servo system, the positioning is more accurate and the forming is more stable. The machine has the advantages of stable operation, low noise, energy saving and environmental, high grade of finished products. Mainly used in production PS, PP, PE, HIPS and other thermoplastic sheet, positive pressure forming to be different kind of jelly cups, beverage cups, packaging boxes, etc high grade container products.

#### 配置类型：

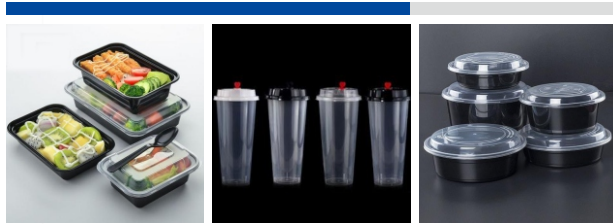
伺服送片，伺服驱动，伺服拉伸

#### Configuration type:

Servo feeding, servo driving, servo stretching

### 技术参数 Technical Data

机组型号 (Model)	成型面积 Forming Area	适应物料 Applicable raw material	适应片材厚度 Sheet thickness	适用片材宽度 Sheet width	外形尺寸 Dimension	最大成型深度 Max. forming depth	工作频率 Work frequency
JS85	850×560 mm	PP.PS.PET	0.2-3.0 mm	650-890 mm	7.7m×1.9m×3.5m	≤180 mm	≤35
JS75	750×420 mm	HIPS.PE 淀粉材料	0.2-3.0 mm	550-790 mm	7.2m×1.7m×3.5m	≤180 mm	≤35



额定功率 Heating rated power	主电机功率 Motor power	使用电源 Power supply	使用气压 Pressure supply	最大耗气量 Max.air consumption	耗水量 Water consumption	整机重量 Machine total weight	控制系统 Control system
≈150kw	20kw	380V/50Hz	0.6-0.8	3.8	20	≈ 9T	西门子
≈140kw	20kw	380V/50Hz	0.6-0.8	3.8	20	≈ 8T	西门子

## JY 液压制杯机系列

### JY Hydraulic Cup Making Machine Series

#### 功能特点：

JY液压制杯机系列采用液压系统与电气技术控制，结合客户市场的使用需求而研制的一款高性价比设备。整机采用液压于气动控制，设备具有运行稳定，成品档次高等优点。主要适用于生产PS、PP、PE、HIPS和其它热塑性塑料片材，正压成形各种果冻杯、饮料杯、包装盒等高档容器产品。

#### Functional features:

JY Hydraulic Cup Making Machine series controlled by hydraulic system and electrical technology, Combined with the needs of the customer market to develop cost-effective equipment, energy-saving equipment. The whole machine adopts hydraulic and pneumatic control, the machine has the advantages of stable operation, and high grade of finished products. Mainly used in production PS, PP, PE, HIPS and other thermoplastic sheet, positive pressure forming to be different kind of jelly cups, beverage cups, packaging boxes, etc high grade container products.

#### 配置类型：

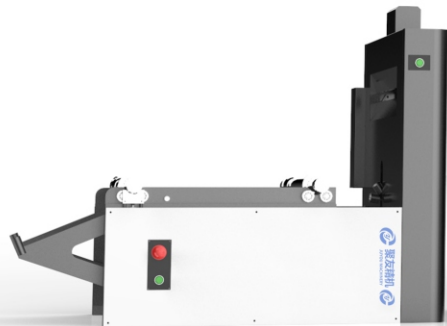
1. 变频送片，液压驱动，气缸拉伸
2. 变频送片，液压驱动，伺服拉伸
3. 伺服送片，液压驱动，伺服拉伸

#### Configuration type:

1. Frequency conversion feeding, hydraulic driving, cylinder stretching
2. Frequency conversion feeding, hydraulic driving, servo stretching
3. Servo feeding, hydraulic driving, servo stretching

### 技术参数 Technical Data

机组型号 (Model)	成型面积 Forming Area	适应物料 Applicable raw material	适应片材厚度 Sheet thickness	适用片材宽度 Sheet width	外形尺寸 Dimension	最大成型深度 Max.forming depth	工作频率 Work frequency
JY85	850×560 mm	PP.PS.PET HIPS.GPPS	3.0 mm	650-890 mm	7.7m×1.8m×3.5m	180 mm	≤35
JY75	750×520 mm		3.0 mm	550-790 mm	7.4m×1.7m×3.5m	180 mm	≤35
JY73	730×420 mm		3.0 mm	550-770 mm	7.2m×1.7m×3.5m	180 mm	≤35



额定功率 Heating rated power	主电机功率 Motor power	使用电源 Power supply	使用气压 Pressure supply	最大耗气量 Max.air consumption	耗水量 Water consumption	整机重量 Machine total weight	控制系统 Control system
≈150kw	15kw	380V/50Hz	0.8	3.8	20	8T	西门子
≈140kw	15kw	380V/50Hz	0.8	3.8	20	7T	西门子
≈130kw	11kw	380V/50Hz	0.8	3.8	20	6T	西门子

## FD 高速静音在线粉碎机

FD High Speed Muted Online Crusher



### 功能特点：

FD 高速静音在线粉碎机主要适用于制造环保杯、碗、盒等包装机械（制杯机、多工位）的配套使用，本机根据市场需求，集粉碎、输送、储料为一体的运作，且在全封闭式的状态下进行生产，避免了环境噪音的污染，即节省了人工，又达到环保要求，也解决了废料占地的的问题，最大程度的解决了传统生产劳动力的繁琐性、重复性、人工浪费等一系列问题。

### Functional features:

FD High speed muted online crusher is mainly used for making environmental cups, bowls, boxes and also matching for other packaging machinery (cup making machine, multi-station). Our machine according to market demand with crushing, conveying, storing in one operation, and under totally enclosed type for production, avoided the pollution of ambient noise, saved labor and meet the environmental requirements, also solved the waste materials space problem, maximum solved the problems of traditional production labor force as complicated, repeatability and labor waste.

## FB 边料在线粉碎机系列

FB Rim Material Online Crusher Series



### 技术参数 Technical Data

型号 Model	主电机功率 Packing height	送料电机功率 Feeding Motor Power	牵引电机功率 Dragging Motor Power	刀具材质 Cutter Material	最大粉碎能力 Max. Crushing Output	外形尺寸 Overall Size (L×W×H) (mm)
FD	11kw	4kw	0.75kw	DC53	400-600	1600×1340×2420
FB	3kw	3kw	0.75kw	DC53	100-150	1100×1150×1550

## FY 静音在线粉碎机系列

### FY Muted Online Crusher Series



#### 功能特点：

静音在线粉碎机主要适用于制造环保杯、碗、盒等包装机械（制杯机、多工位）的配套使用，本机根据市场需求，集粉碎、输送、储料为一体的运作，且在全封闭式的状态下进行生产，避免了环境噪音的污染，即节省了人工，又达到环保要求，同时解决了废料占地的的问题，大大解决了传统生产劳动力的繁琐性、重复性、人工浪费等一系列问题。

#### Functional features:

Muted online crusher is mainly used for making environmental cups, bowls, boxes and also matching for other packaging machinery (cup making machine, multi-station) . Our machine according to market demand with crushing, conveying, storing in one operation, and under totally enclosed type for production, avoided the pollution of ambient noise, saved labor and meet the environmental requirements, also solved the waste materials space problem, maximum solved the problems of traditional production labor force as complicated, repeatability and labor waste.

## FE 静音在线粉碎机系列

### FE Muted Online Crusher Series



### 技术参数 Technical Data

型号 Model	主电机功率 Packing height	送料电机功率 Feeding Motor Power	牵引电机功率 Dragging Motor Power	刀具材质 Cutter Material	最大粉碎能力 Max. Crushing Output	外形尺寸 Overall Size (L×W×H) (mm)
FY	7.5kw	4kw	0.75kw	SKD11	400-600	1600×1340×2420
FE	11kw	4kw	0.75kw×2	SKD11	400-600	1600×1340×2420

## ZE 制杯机机械手

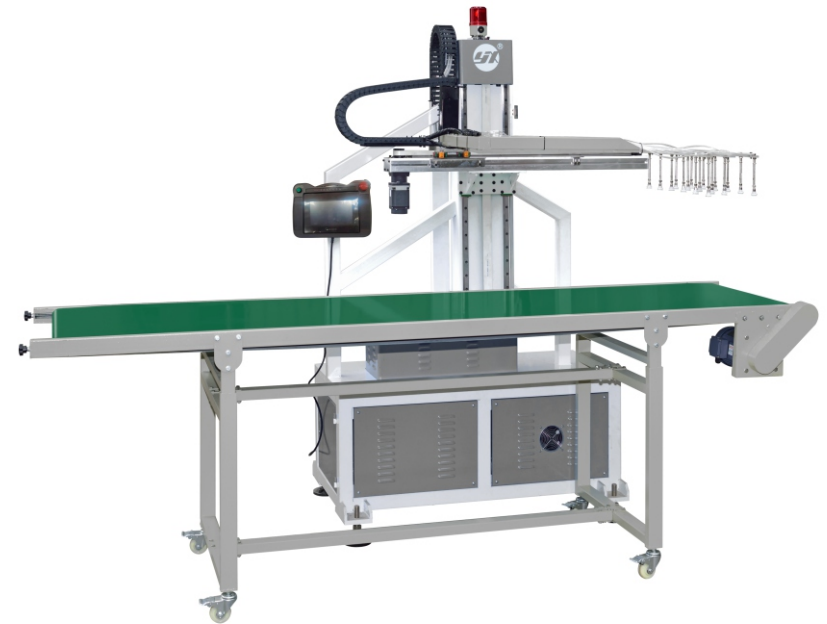
### ZE Cup Making Machine Manipulator

#### 功能特点：

ZE制杯机机械手是一个集取杯、堆叠、点数于一体的轻量化机械手系统，具有动作灵敏、结构设计简单、适应性强、精度高、一定的承载能力等特点。本机机械手手部采用了吸取型设计，抓取稳、准、快。抓取后输送带自动化输送。

#### Functional features:

ZE cup making machine manipulator is a set of points, take the cup, stacked in one of the lightweight manipulator system, has the characteristics of flexible action, simple structure, strong adaptability, high precision and certain carrying capacity etc.. The manipulator of the machine with the suction type design, grasping stability, accurate, fast. Automatic conveyor belt conveyor.



## 自动理杯机

### Automatic Cup Stacking Machine

#### 功能特点：

自动理杯机是制杯机的辅助设备，放置于成型机后，通过道与道之间空隙互卡，杯口正好卡在道上，杯子自动叠成一行，完成叠杯理杯的工作，有效减少人力，提高工作效率。

#### Functional features:

The automatic cup stacking machine is the system cup machine supporting facility, lays aside after the shaper, passes the corridor with the between crevice mutually card, the cup mouth just right card on the road, the cup folds a row automatically, completes folds the cup principle cup the work, reduces the manpower effectively, enhances the working efficiency.



## 塑杯全自动点数包装机

### Automatic Plastic Cup Counting & Packaging Machine

#### 功能特点：

- 1、本机采用PLC程序化自动循环动作控制、具有堆垛、点数、进料膜封切、分料等功能。
- 2、主机结构紧凑、性能稳定、操作简单、伺服系统控制。袋长即设刀、即切，无需调节空走，一步到位省时省膜。定位停机功能、不粘不费膜，温度独立控制，更好适合各种材质包膜。

#### Functional features:

- 1.The machine adopts PLC program automatic cycle control, with stacking, counting, feeding film with sealing and cutting, material distributing functions.
- 2.The host has the advantages of compact structure, stable performance, simple operation, servo system control. Bag length can be set and put in one step. Positioning shut down function, non-stick and save film, temperature independent control, more suitable for various materials of packaging films.



塑杯单排全自动点数包装机

Automatic Single Row Plastic Cup Counting & Packaging Machine



塑杯双排、三排全自动点数包装机

Automatic Double Row Three Row Plastic Cup Counting & Packaging Machine

## JR 塑杯卷边机

### JR Plastic Cup Curling Machine

#### 功能特点：

Jr塑杯卷边机采用光电控制全自动进杯和自动计量收杯装置，将塑料杯的杯口卷边，使塑料杯增加了杯口边缘的强度，具有美观、实用。

#### Functional features:

JR Plastic Cup Curling Machine with automatic feeding cups and measuring cup collecting device by photoelectric control, curling plastic cup rim to increase cup rim strength to be more beautiful and useful.



JR 塑杯卷边机

JR Plastic Cup Curling Machine

## FJ 静音集中粉碎机

### FJ Muted Centralized Crusher

#### 功能特点：

- 1、开放式设计，清理简单，维修保养容易。
- 2、刀具采用合金钢精制而成，硬度高，耐磨性好，可多次研磨使用，坚固耐用。
- 3、配有多种安全保护装置，筛网清洗容易，操作安全。



#### Functional features:

- 1、Open design, simple cleaning, easy maintenance.
- 2、Cutter makes of alloy steel material, high hardness, strong wear resistance, can be repeatedly grinding, sturdy and durable..
- 3、Whole machine equipped with various safety guard, screen easy cleaning, safe operation.

### 技术参数 Technical Data

型号 Model	主电机功率 Packing height	送料电机功率 Feeding Motor Power	牵引电机功率 Dragging Motor Power	刀具材质 Cutter Material	粉碎时噪音 Crushing Noise	外形尺寸 Overall Size (L×W×H) (mm)
FJ	30kw	4kw	1.5kw	DC53	70-100	1660×2070×2330

机组型号 (Model)	片材最大宽度 Max. sheet width	片材预热有效长度 Valid preheating length	传动电机功率 Driving motor power	辊筒最高温度 Maximum heating temperature	最大线速度 Maximum linear velocity	总加热功率 Total heating power	机器重量 Weight
YR	1000mm	4000 mm	2KW	140℃	32m/min	37kw	1500kg

## YR预热系统

### YR Series Preheating

#### 功能特点：

- 1、快速加热：由于贴合辊筒、导热速度快、热量损失少。
- 2、不会划伤片材：精确的同步传动、且滚筒重量极低，不会产生惯量。
- 3、精确的温度控制：即使停机片材也不会产生过热。
- 4、占用空间小：结构紧凑、便于靠近成型机。
- 5、独立控制：可以配合各种热成型机而无需要更改控制系统。



#### Functional features:

- 1.Rapid Heating: attached the roller for heating, thermal speed, low heat loss.
- 2.Not scratch sheet: precisely synchronized transmission, low weight roller, without inertia.
- 3.Excellent temperature distribution: attached the roller continuously heating and long effective.
- 4.Precise temperature control: not happen overheating even machine shutdown.
- 5.Small footprint: compact design for easy closing thermoforming unit.

## 辅助设备 Auxiliary Equipment



搅拌机  
Blender



储料桶  
Storage Vat



搅拌上料机  
Stirring Feeder



上料机  
Feeder



空压机  
Air Compressor



水冷式冷水机  
Water-cooled Chiller



风冷式冷水机  
Air-cooled Chiller

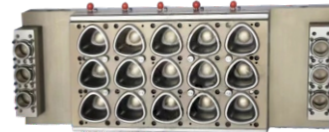


冷水塔  
Cooling Tower

## 模具 Mould

配套各类PP、PE、PET、PS、HIPS、EPS、PVC、PLA、BOPS降解材料的正压热成型模具以及三工位模具。

Supporting to different kinds of PP, PE, PET, PS, HIPS, EPS, PVC, PLA, BOPS and biodegradable material's thermoforming moulds and three station moulds.





誉佳兴



高新技术企业

为塑料行业提供高效机械设备系统解决方案。

Provide efficient mechanical equipment system solutions for the plastic industry.

## 广东誉佳兴科技有限公司

Guangdong Yujiaxing Technology Co.,Ltd.

电话(Tel): +86-754-88201835 传真(Fax): +86-754-87264392

网址: <http://www.yjxzd.com> 阿里巴巴(Alibaba) <https://styujiaxing.1688.com> 阿里巴巴国际站 <https://gdyujiaxing.en.alibaba.com>

地址: 广东省 汕头市 金平区 鮑莲街道 莲风福路 8号

Add: No.8, Fengfu Road, Lianfeng, Tuolian Street, Jinping District, Shantou, Guangdong