

SUBS 速必勝

企业简介 About Us

东莞市速必胜木工机械科技有限公司是一家集研发、设计、生产和销售为一体的国家级高新技术企业，是以高科技产业为发展的方向的，以实木类机械为主导产品的专业厂家。公司秉承以“诚信、服务、创新、双赢”为理念，一直致力于为客户降低生产成本、提高客户核心竞争力为目标。我们拥有业内多年从事自动化设备行业的高级工程师，为客户解决各种自动化生产方案。

我们的主要产品包括：榫卯加工中心、数控带锯系列、数控双面铣系统、数控榫槽系列等数控实木、红木、新中式家具机械。产品出口东南亚、中东、南美洲、非洲等多个国家和地区。并在国内外建立了完整的销售体系和售后服务体系，为全球用户提供值得信赖的优质机械。

我们期待与您建立长期的战略合作关系，为您提供优秀的质量和完善的服务体系。

As a professional NEW HIGH-TECH ENTERRISE in woodworking machinery, Doungguan SUBS Woodworking Machinery Technology Co., Ltd. Who integrates research, design, production and sales takes high technology as development orientation, and focus solid-wood machinery as leading products. The company adheres to the philosophy of integrity, service, innovation and win-win, and it has always been committed to reducing production costs for customers, and to improving customers' core competitiveness. We boast senior engineers who have years of experience in automation equipment industry, and offer customers a variety of solutions to automated production.

Our main products include tenon working center, CNC band saw series, CNC double-sided milling series, CNC mortise series and other CNC solid-wood as well as rosewood and New Chinese Style dining chair machinery. Our products are exported to lots of countries and regions, such as Southeast Asia, the Middle East, South America, Africa, etc. We have established a complete system of sales and after-sales service at home and abroad, thus providing reliable quality machine for users worldwide.

We look forward to building long-term strategic partnership with you and to providing you with excellent quality and perfect service system.






SX3-1500 / SX4-1500/2000

双排数控榫机
Two-Row CNC Tenoning Machine



SX3-1500

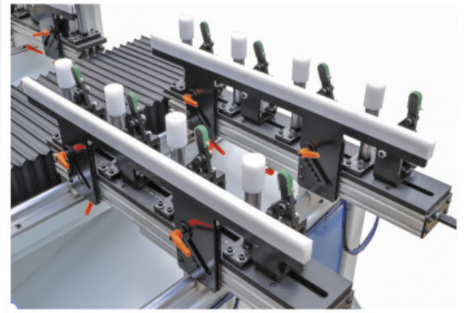


SX4-1500/2000

机器特点 Features

1. 工作方式：左右工位循环放料，放料时不停机。
2. 支持人工对点编辑，铣槽，钻孔，多边形槽，曲线槽。
3. 支持CAD图形导入，加工复杂线条。
4. 相比于同类产品，操作极其简易，编辑界面人性化。

1. Working way: there are two workplace exchange working loading and uploading, no need letting machine stop.
2. Support for worker point to point editing, slotting, drilling holes, making the polygon slot, curve line slot.
3. Can input the CAD graphic, machining the complicated and combined with holes and slots together.
4. Compared with the similar products, operation is very simple , Humanized editing interface.



加工实样 Processing Samples







SX3 视频
Scan code to watch SX3 video

SX4 视频
Scan code to watch SX3 video

技术参数 Technical Parameter

型号 Model		SX3-1500	SX4-1500	SX4-2000
X轴最大行程	Max. X-axis stroke	1100mm	1100mm	1200mm
Y轴最大行程	Max. Y-axis stroke	1500mm	1500mm	2000mm
Z轴最大行程	Max. Z-axis stroke	220mm	220mm	220mm
铣头轴距	Milling head wheelbase	200mm	200mm	200mm
主轴转速	Spindle speed	18000r/min	18000r/min	18000r/min
主轴功率	Spindle power	3.7KW×3	3.7KW×4	3.7KW×4
伺服电机	Servo motor	1.0KW×3	1.0KW×3	1.0KW×3
安装总功率	Total installed power	14.1KW	17.8KW	17.8KW
吸尘口	Dust suction inlet	Φ150mm×2	Φ150mm×2	Φ150mm×2
外形尺寸 (长×宽×高)	Dimension (L×W×H)	2400×2230×1900mm	2400×2230×1900mm	2800×2250×1900mm
重量	Weight	1300Kg	1350Kg	1650Kg
操作系统	Operating system	Windows	Windows	Windows
软件系统	Software system	速必胜 / SUBS	速必胜 / SUBS	速必胜 / SUBS

SX4×2-2400

双排数控榫槽机

Two-Row CNC Seat Mortising Machine



扫码观看视频
Scan code to watch video





每排主轴可装配不同刀具
Each row of spindles can be equipped with different tools

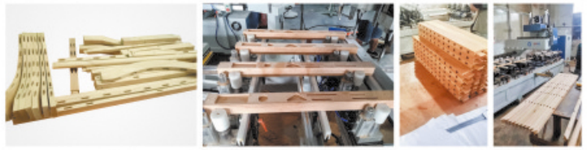


专业的上压及侧压装置
Professional upper pressure and side pressure device



按下红色按钮，即可单手完成夹具的调整
Press the red button to complete the adjustment of the fixture with one hand

加工实样 Processing Samples



机器特点 Features

1. 可加工直槽，异形槽，钻(扩)孔。
2. 支持DXF文件导入，可加工复杂路径。
3. 带方孔钻头，优化了中式插肩榫的加工，速度更快。
4. 左右工位标配安全光栅，保护操作工安全。
5. Windows标准界面设计，即使没有培训，也能大致操作。

1. It is available to process Straight-groove mortises, profiles- groove mortises, drilling and reaming.
2. Support DXF file be directly input to process complex processing procedure.
3. Equipped with the square auger which optimized the processing of the Chinese Raglan tenon and more more efficient.
4. Safety grating are equipped by both left and right processing stage to guarantee the safety.
5. Standard interface design of the Windows make it possible to operate the machine without any training(Free Training is available if necessary).

技术参数 Technical Parameter

型号 Model		SX4×2-2400
加工长度	Working length	2400mm
加工宽度	Working width	10-90mm
Y轴最大行程	Max.Y-axis stroke	500mm
Z轴最大行程	Max.Z-axis stroke	200mm
铣头轴距	Wheelbase of cutter heads	200mm
主轴转速	Spindle speed	18000r/min
主轴功率	Spindle power	2.2KW×4×2
伺服电机	Servo motor	1.0KW×2
安装总功率	Total installed power	29.4KW
吸尘口	Dust suction inlet	Φ150mm×2
外形尺寸 (长×宽×高)	Dimensions (L×W×H)	4400×2100×2200mm
机器重量	Weight	
系统平台	Operating system	Windows
软件系统	Software system	速必胜 / SUBS

该款机械接受特殊定制 This machine model is available for special customization

SX4×3-2400

三排数控槽机
Three-Row CNC Slotting Machine



扫码观看视频
Scan code to watch video





每排主轴可装配不同刀具
Each row of spindles can be equipped with different tools

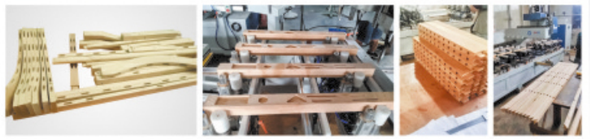


专业的上压及侧压装置
Professional upper pressure and side pressure device



按下红色按钮，即可单手完成夹具的调整
Press the red button to complete the adjustment of the fixture with one hand

加工实样 Processing Samples



新中式
New Chinese Style



红木家具
Mahogany furniture

传统白木家具
White wood furniture

机器特点 Features

1. 可加工直槽，异形槽，钻(扩)孔。
2. 支持DXF文件导入，可加工复杂路径。
3. 带方孔钻头，优化了中式插肩榫的加工，速度更快。
4. 左右工位标配安全光栅，保护操作工安全。
5. Windows标准界面设计，即使没有培训，也能大致操作。

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4. Safety grating are equipped by both left and right processing stage to guarantee the safety.
5. Standard interface design of the Windows make it possible to operate the machine without any training(Free Training is available if necessary).

技术参数 Technical Parameter

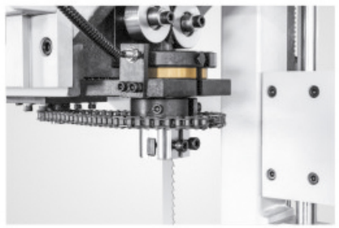
型号 Model		SX4×3-2400
加工长度	Working length	2400mm
加工宽度	Working width	10-90mm
Y轴最大行程	Max.Y-axis stroke	500mm
Z轴最大行程	Max.Z-axis stroke	200mm
铣头轴距	Wheelbase of cutter heads	200mm
主轴转速	Spindle speed	18000r/min
主轴功率	Spindle power	2.2KW×4×3
伺服电机	Servo motor	1.0KW×3
安装总功率	Total installed power	29.4KW
吸尘口	Dust suction inlet	Φ150mm×2
外形尺寸 (长×宽×高)	Dimensions (L×W×H)	4400×2100×2200mm
机器重量	Weight	
系统平台	Operating system	Windows
软件系统	Software system	速必胜 / SUBS

该款机械接受特殊定制 This machine model is available for special customization

SDJ-1200/2000/2500

CNC 电脑带锯机
CNC Computerized Band-Sawing Machine





锯条旋转+/-90°
Blade rotation+/-90°



同步式压料辊，可有效解决
材料不平整问题
synchronous nip rolls, It is
available for effectively resolving
the problem of uneven timber stock



夹料装置，可伸缩料夹
Stock clamping device,
telescopic stock clamps

机器特点 Features

1. 快速、高效的曲线锯利器。
2. 日产约3000多支椅子后脚。
3. 相当于6-7个熟练老员工。
4. 每个锯路节省材料2mm左右。

1. Fast and efficient weapon of Jig Sawing.
2. Daily capacity up to more than 3,000 pieces of rear legs for rocking chairs.
3. Equivalent of six to seven skilled workers.
4. Save about 2mm of timber stock per saw line.

专利产品：实用新型201620235099.8
Patent No.: 201620235099.8 (patented product)

加工实样 Processing Samples







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Scan code to
watch video

技术参数 Technical Parameter

型号 Model		SDJ-1200	SDJ-2000	SDJ-2500
数控联动轴数	Number of CNC shafts	3轴联动	3轴联动	3轴联动
锯条规格	Saw blade specification	5340×16×0.8mm	5340×16×0.8mm	5340×16×0.8mm
锯轮直径	Saw wheel diameter	760mm	760mm	760mm
锯条旋转角度	Saw blade rotation angle	+90°~-90°	+90°~-90°	+90°~-90°
主轴功率	Spindle power	7.5KW	7.5KW	7.5KW
最大加工速度	Max.working speed	0-20m/min	0-20m/min	0-20m/min
最大回退速度	Max.retraction speed	40m/min	40m/min	40m/min
加工高度	Processing height	150mm	150mm	150mm
X轴伺服	X-axis servo motor	1.0KW	2.0KW	3.0KW
Y轴伺服	Y-axis servo motor	1.0KW	1.0KW	1.0KW
Z轴伺服	Z-axis servo motor	0.4KW×2	0.4KW×2	0.4KW×2
最大加工尺寸	Max. working size	1200×1250mm	2000×1250mm	2500×1250mm
最小转弯半径	Min. turning radius	60mm	60mm	60mm
工作气压	Working air pressure	6Kg	6Kg	6Kg
吸尘口	Dust suction inlet	Φ100mm×2	Φ100mm×2	Φ100mm×2
电箱尺寸 (长×宽×高)	Electrical cubicle sizes (L×W×H)	1050×550×1800mm	1050×550×1800mm	1050×550×1800mm
机身尺寸 (长×宽×高)	Machine body sizes (L×W×H)	2800×2200×1700mm	5000×2200×1700mm	5900×2200×1700mm
机头尺寸(长×宽×高)	Machine head sizes (L×W×H)	1000×900×2500mm	1000×900×2500mm	1000×900×2500mm
机器重量	Weight			
系统平台	Operating system	Windows	Windows	Windows
软件系统	Software system	速必胜 / SUBS	速必胜 / SUBS	速必胜 / SUBS

该款机械接受特殊定制 This machine model is available for special customization

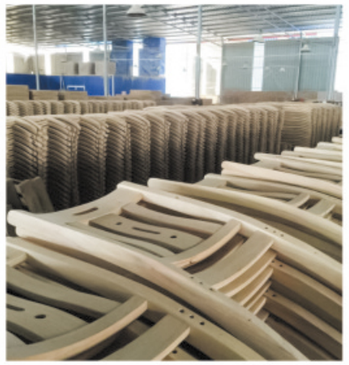
SDX-SX2-1500/2400

CNC 双刀头电脑双面铣

CNC Computerized Double-sided Miller Without Sanding



加工实样 Processing Samples



技术参数 Technical Parameter

型号 Model		SDX-SX2-1500	SDX-SX2-2400
加工高度	Working height	200mm	200mm
加工长度	Working length	1500mm	2400mm
加工宽度	Working width	15-320mm	15-320mm
刀轴直径	Cutter shaft diameter	40mm	40mm
刀轴转速	Cutter shaft speed	8600 R.P. M	8600 R.P. M
主轴功率	Spindle power	7.5KW×2	7.5KW×2
最大加工速度	Max. working speed	0-15m/min	0-15m/min
最大回程速度	Max. return speed	40m/min	40m/min
X轴伺服	X-axis servo motor	2.0KW	2.0KW
Y轴伺服	Y-axis servo motor	1.0KW	1.0KW
Z轴伺服	Z-axis servo motor	1.0KW	1.0KW
压料器	Stock hold-down device	4个	6个
工作气压	Working air pressure	6Kg	6Kg
吸尘口	Dust suction inlet	Φ150mm×6	Φ150mm×6
电箱尺寸	Electrical cubicle sizes	1050×550×1800mm	1050×550×1800mm
外形尺寸 (长×宽×高)	Dimension (L×W×H)	5300×2700×2000mm	8000×2700×2000mm
机械重量	Weight		
系统平台	Operating system	Windows	Windows
软件系统	Software system	速必胜 / SUBS	速必胜 / SUBS

该款机械接受特殊定制 This machine model is available for special customization

机器特点 Features

1. 图纸直接导入，节省调机时间1小时以上。
2. 节省模具师傅一个以上。
3. 电脑精密加工，无模具刀痕，砂光更容易。
4. 加工速度较同类产品快一倍以上，更省工，省钱。

1. Drawings are directly accessible, saving more than one hour of machine tuning time.
2. Saving manpower by more than one person acting as qualified mold worker.
3. Computerized precision machining, no mold marks, so sanding is easier.
4. Machining speed is more than double faster than similar products, more manpower-saving and money-saving.

扫码观看视频
Scan code to watch video

SDX-SX4-1500/2400

CNC 四刀头电脑双面铣

CNC Computerized Four-sided Miller With Sanding



加工实样 Processing Samples



技术参数 Technical Parameter

型号 Model		SDX-SX4-1500	SDX-SX4-2400
加工高度	Working height	200mm	200mm
加工长度	Working length	1500mm	2400mm
加工宽度	Working width	20-320mm	20-320mm
刀轴直径	Cutter shaft diameter	40mm	40mm
刀轴转速	Cutter shaft speed	8600 R.P. M	8600 R.P. M
主轴功率	Spindle power	7.5KW×4	7.5KW×4
最大加工速度	Max. working speed	0-15m/min	0-15m/min
最大回程速度	Max. return speed	40m/min	40m/min
X轴伺服	X-axis servo motor	2.0KW	2.0KW
Y轴伺服	Y-axis servo motor	1.0KW (U轴：1.0KW)	1.0KW (U轴：1.0KW)
Z轴伺服	Z-axis servo motor	1.0KW (V轴：1.0KW)	1.0KW (V轴：1.0KW)
压料器	Stock hold-down device	4个	6个
工作气压	Working air pressure	6Kg	6Kg
吸尘口	Dust suction inlet	Φ150mm×10	Φ150mm×10
电箱尺寸	Electrical cubicle sizes	1050×550×1800mm	1050×550×1800mm
外形尺寸 (长×宽×高)	Dimension (L×W×H)	6000×2700×2200mm	8000×2700×2200mm
机械重量	Weight		
系统平台	Operating system	Windows	Windows
软件系统	Software system	速必胜 / SUBS	速必胜 / SUBS

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扫码观看视频
Scan code to watch video

SSM-120
榫卯加工中心
Tenon Working Center



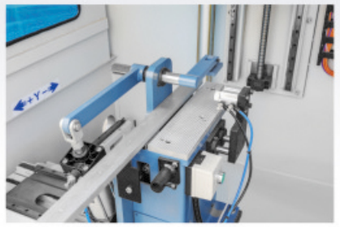
专利产品：发明专利201610174916.8
Patent No.: 201610174916.8 (invention patent)

专利产品：发明专利201610174918.7
Patent No.: 201610174918.7 (invention patent)

专利产品：实用新型201620235074.8
Patent No.: 201620235074.8 (patented product)







加工实样 Processing Samples





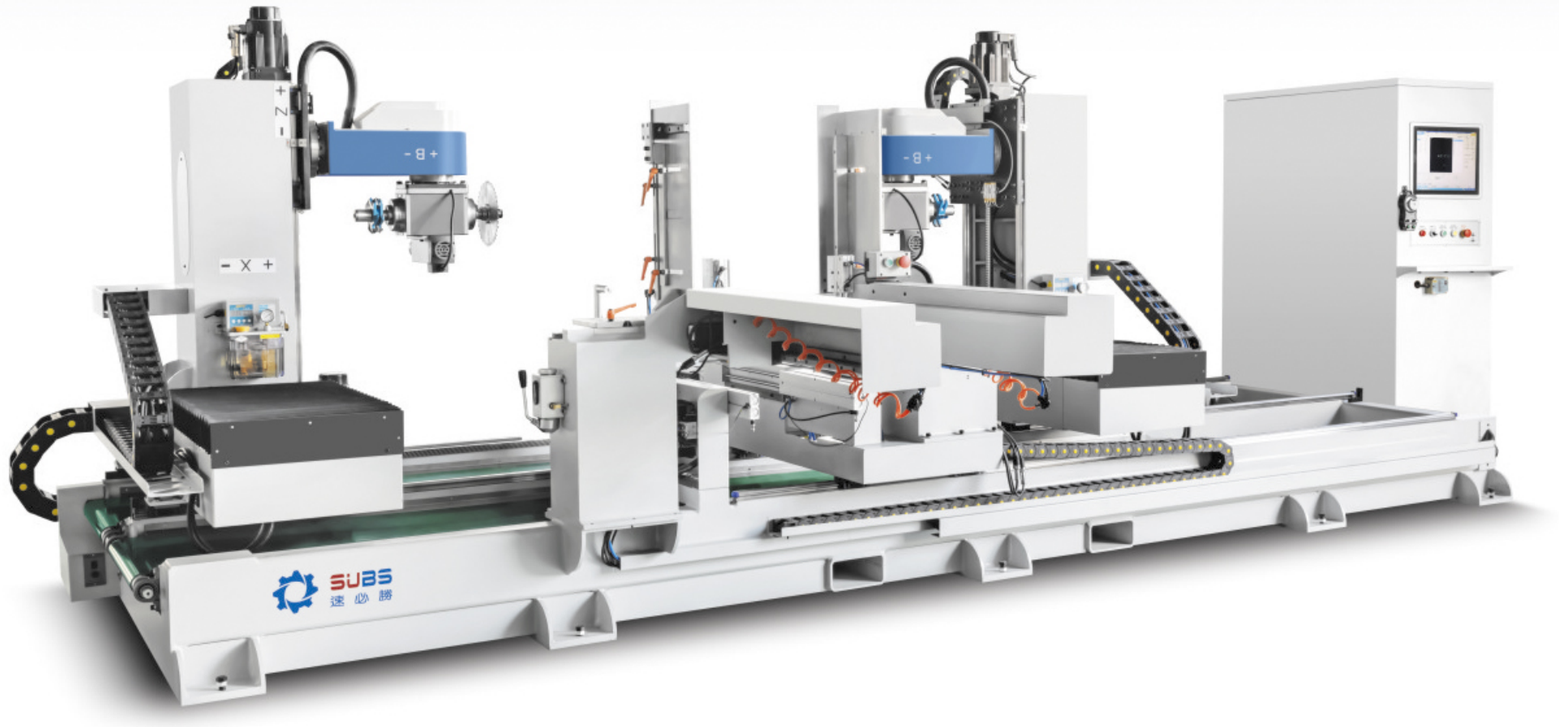




技术参数 Technical Parameter

型号 Model		SSM-120
运动轴数	Number of motion axis	5轴/shaft
主轴功率1	Spindle power 1	7.5KW
主轴功率2	Spindle power 2	1.5KW
X轴伺服	X-axis servo motor	1KW
Y轴伺服	Y-axis servo motor	0.75KW
C轴伺服	C-axis servo motor	0.75KW
A轴伺服	A-axis servo motor	0.75KW
Z轴伺服	Z-axis servo motor	1KW(带抱闸)
主轴转速	Spindle speed	18000r/min
榫头加工尺寸	Working size of tenon	不限/Unlimited
压料器	Stock hold-down device	1套
工作气压	Working air pressure	6Kg
电压	Voltage	380V
锯片	Number of saw blade	1个
方孔钻	Number of square auger	1把
铣刀个数	Number of milling cutter	1把
外形尺寸 (长×宽×高)	Dimension (L×W×H)	1850×1800×2400mm
重量	Weight	
系统平台	Operating system	Windows
软件系统	Software system	速必胜 / SUBS

ST-10
双五轴加工中心
5-Axis With 2 Heads Machining Center



机器特点 Features

1. 工作方式：可做双端榫头、圆榫、方榫、,腰圆榫。
2. 全数控调节，以文件形式保存，双端双五轴控制。
3. 有刀尖追随功能，(打开加工文件，设备自动调整)。
4. 使用Window系统，控制软件可根据客户使用情况做实际调整。
5. 双端榫头加工利器，支持G代码在线编程，左右工位独立，拒绝撞刀。

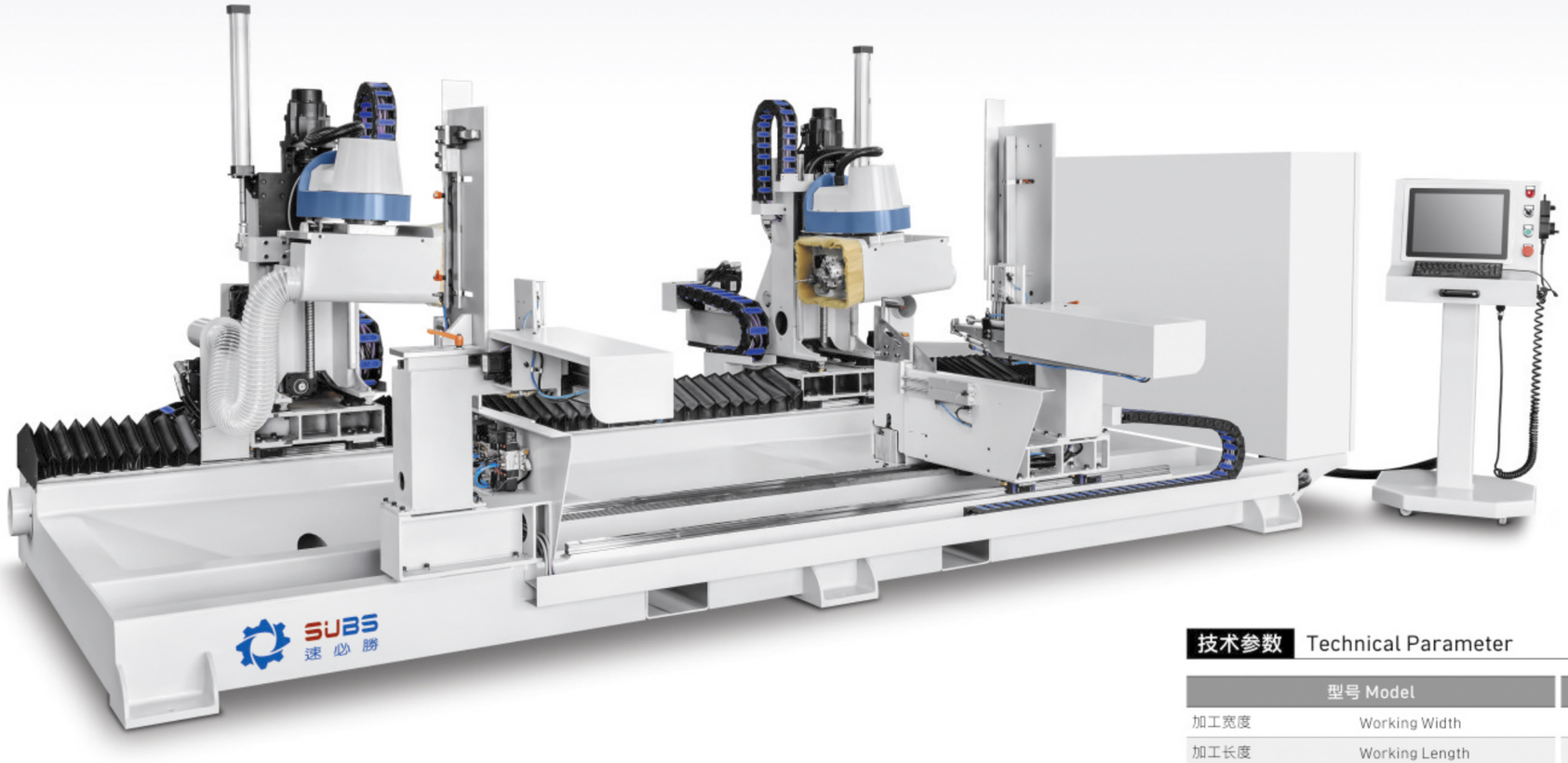
1. Working Types: do double ends mortiser and tenoner, round tenon, square tenon, waist round tenon.
2. Full numerical control adjustment,in the form of file storage, double ends 5 axis with 2 heads controller.
3. It has the function of following the tool tip (open the processing file, and the equipment will adjust automatically.
4. Using Windows system, the control software can be adjusted according to the actual usage.
5. Double end tenon processing tool, support G code online programming, left and right station independent, refuse to bump knife.

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Scan code to watch video

技术参数 Technical Parameter

型号 Model		ST-10
X轴行程	X-axis stroke	左(Left)750mm, 右(Right)2000mm
Y轴行程	Y-axis stroke	700mm
Z轴行程	Z-axis stroke	540mm
X/Y/Z轴最高位移速度	Max. displacement speed of X/Y/Z-axis	50m/min
A轴(旋转头)	A-axis (rotating head)	±181°
C轴(旋转头)	C-axis (rotating head)	连续旋转 / Continuous rotation
最大加工长度	Max. machining length	2000mm.
最小加工长度	Min. machining length	200mm (不含端头要加工的位置) (Excluding the position of the end to be processed)
最大加工宽度	Max. machining width	120mm
最大加工厚度	Max. machining thickness	80mm
加工速度	Machining speed	可调 / Adjustable
左右刀具到工件中心最大加工尺寸	Max. machining dimension from left and right tools to workpiece center	350mm (工件中部有槽到端头超过350mm时不能加工) (It cannot be processed when there is a groove in the middle of the workpiece to the end more than 350mm)
夹具数量	Number of fixtures	2套 (sets)
夹具尺寸	Fixture size	100mm×40mm
料仓调节方式	Silo adjustment mode	手动 / Manual
送料方式	Feeding mode	双伺服自动送料 Double servo automatic feeding
收料方式	Material receiving method	自动前收料(免划伤模式) Automatic front rewinding (scratch-free mode)
夹头规格	Chuck specification	ER32
电机功率	Motor power	7.5KW
电机转速	Motor speed	18000rpm
冷却方式	Cooling mode	气冷
输入功率	Input power	25KW
输入电压	Input voltage	380V
压缩空气压力	Compressed air pressure	6bar
外形尺寸 (长×宽×高)	Dimension (L×W×H)	
机械重量	Weight	约4000Kg
系统平台	Operating system	Windows
软件系统	Software system	速必胜 / SUBS

SSM-120
双端公榫机
Double End Male Tenon Machine



加工实样 Processing Samples

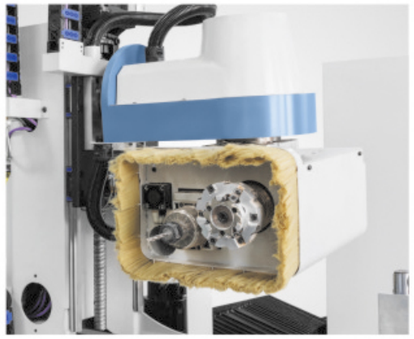


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机器特点 Features

1. 可做双端榫头、圆榫、方榫、腰圆榫 (榫头有编程功能，请与销售联系)。
2. 全数控调节，以文件形式保存，双端双五轴控制。
3. 有刀尖追随功能，(打开加工文件，设备自动调整)。
4. 使用Window系统，控制软件可根据客户使用情况做实际调整。

1. Can do double ended tenon, square tenon, waist tenon, with tenon programming function.
2. Full CNC adjustment, in the form of file storage, double ended with double five axis controller.
3. With tool tip following function(open the processing file, the equipment automatically adjust entirely.
4. Using the window system, the control software can be adjusted according to the use of customers.



技术参数 Technical Parameter

型号 Model		SSM-120
加工宽度	Working Width	10-120mm
加工长度	Working Length	250-2000mm
加工厚度	Working Thickness	10-80mm
水平角度	Horizontal swing angle	+50~-10
垂直摆角	Vertical swing angle	+50~-10
最大榫长	Max. tenon length	40mm
主轴转速	Spindle speed	9000-12000rpm
主轴功率	Spindle power	5.5KW×2
吸尘口	Dust Inlet Dia	100×2+150×1
安装总功率	Installed power	23KW
送料方式	Feeding matl way	双伺服送料架 / Double servo feeding rack
数控轴数	Number of shafts	13 轴 / 13 axis
外形尺寸 (长×宽×高)	Dimension (L×W×H)	4500×2300×1850mm
重量	Weight	2500Kg
系统平台	Operating system	Windows
软件系统	Software system	速必胜 / SUBS

SY-4
数控精截锯
CNC Precision Cutting Saw

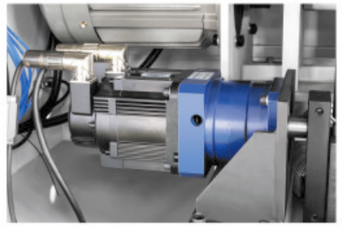




描述



描述



描述

机器特点 Features

1. 工作方式：根据手工输入的料单尺寸进行锯切。
2. 单根可锯切12种尺寸，可存储100个锯切清单。
3. 采用双压料方式，极限余料可为0，不浪费材料，且第一刀及最后一刀精度不变。
4. 锯片上升下降使用伺服控制，可高速锯切，且速度可调。
5. 伺服使用绝对值模式，开机无需回零，故障少。

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Scan code to watch video

1. Working method: Sawing according to the size of the material list entered manually.
2. A single root can be sawed in 12 sizes, and 100 sawing lists can be stored.
3. Adopting the double pressing method, the limit residual material can be 0, no material is wasted, and the accuracy of the first and last cuts remains unchanged.
4. The saw blade rises and falls using servo control, can be high-speed sawing, and the speed is adjustable.
5. The servo uses the absolute value mode, no need to return to zero when starting up, and there are few faults.

技术参数 Technical Parameter

型号 Model		SY-4
加工宽度	Working Width	10-230mm
加工厚度	Working Thickness	10-80mm
加工长度	Working length	4000mm
加工截面积	Machining cross-sectional area	250×30mm
工作台高度	Worktable height	900mm
空行速度	Empty travel speed	80m/min
控制系统	Control system	10.4" PLC 触摸屏 / 10.4" PLC touch screen
推料伺服电机	Pushing servo motor	750W
锯切伺服电机	Sawing servo motor	850W
锯片电机	Saw blade motor	10HP
锯片直径	Saw blade diameter	H450×D30
锯片转速	Saw blade speed	3000rpm
吸尘口直径	Diameter of suction port	100mm×1
安装总功率	Total installed power	11HP
重量	Weight	约 (About) 1000Kg
外形尺寸 (长×宽×高)	Dimension (L×W×H)	6700×1300×1600mm
系统平台	Operating system	Windows
软件系统	Software system	速必胜 / SUBS

SY-6
优选断料锯
Optimal Cutting Saw





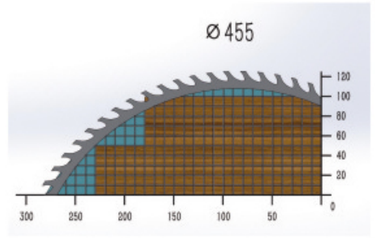
根据裁切清单，裁切模式，自动优化，寻找价值最大化的切割方案。

According to the cutting list, the cutting mode is automatically optimized to find the cutting scheme with maximum value.



本机自带简易数据库，可以根据日期查询木材出材率。定位不同供应商的物料品质。

The machine has a simple database, you can check the outturn percentage statistics according to the date. Check and Locate the quality of materials from different suppliers.



机器特点 Features

1. 工作方式：在推杆后退时，扫描板材表面画线，及板材长度，送入控制计算机进行优化.
2. 指定规格优先 (优先锯切材料清单中指定的工件长度，可优先获得生产线紧缺的物料)
3. 固定裁切 (按材料清单顺序依次锯切，对于无缺陷的材料可选用此模式)
4. 价值优先 (可为裁切清单中的不同的工件设定价格，优选时依获得的最大价值时行优化)
5. 缺陷锯切 (只依画线位置锯切，不进行优化)
6. 支持Excel表格导入料单，支行表单格式自定义。
7. 裁切清单中可添加条码，打印条形码，二维码自由设定。

扫码观看视频
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1. Working way: when the push rod back, scan the draw lines on the workpieces, and input the length data in the PC for the optimization.
2. Designation Priority: The designation length of workpieces in the cut list can be cut first, Priority can be given to materials in short supply in production line.
3. Fixed Cutting:Do not optimize, follow up the list from up and down of the order list,it is suitable for the no defects materials.
4. Largest Value:Based on the prices in the list, software combines the most valuable cutting methods, which can maximize the utilization value of the material.
5. Defect Cutting: The sawing position is marked on the wood by manually, and the equipment is automatically finds the line position (this way working , only follow up the drawing lines cutting, not optimizing.
6. Supporting Excel file for the import order material, and support customize the form format.
7. Cutting list can add barcode,and print barcode, two-dimensional code free setting.

技术参数 Technical Parameter

型号 Model		SY-6
加工长度	Working Length	4000mm
加工宽度	Working Width	10-230mm
加工厚度	Working thickness	10-80mm
锯片电机	Sawblade Motor	10HP
加工截面积	Working cut Area	250×30mm
锯片直径	Sawblade Dia	H450×D30
扫描速度	Scanning Speed	80m/min
吸尘口直径	Dust Collecter Dia	100mm×1
长度扫描	Length Scanned	红外光传感器 / Infrared light sensor
安装总功率	Total Installed Power	11HP
缺陷扫描	Defect Scanned	荧光传感器 / Fluorescence sensor
划线间距	Line spacing	可调 / Adjustable
工作台高度	Worktable Height	900mm
外形尺寸 (长×宽×高)	Dimension (L×W×H)	6700×1300×1600mm
净重	Net Weight	约1000Kg
系统平台	Operating system	Windows
软件系统	Software system	速必胜 / SUBS

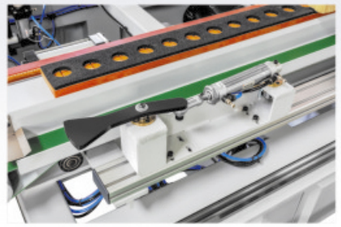
SF4
通过式木门四边锯
Through-type Wooden Door Four-side Sawing Machine

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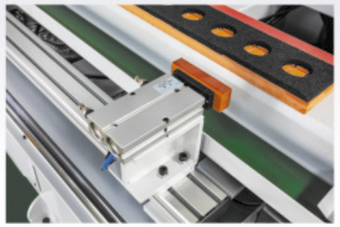




配置三组子母锯，小锯开槽，大锯片锯切
Equipped with three sets of master saws, small saws for grooving, large saws for cutting



前定位点，确保加工时对工件的准确定位
Front positioning point to ensure accurate positioning of the workpiece during processing



侧定位点，将板木固定成90°确保加工定位准确
Side positioning point, fix the board at 90° to ensure accurate processing positioning

机器特点 Features

1. 浮动式引导锯片，门板厚度自动适应，防止爆边。
2. 输送式余料收集(边角余料通过输送带送了加工区)。
3. 宽度调整使用伺服电机全自动调节。
4. 支持通过式扫码加工.可与国内各生产管理软件对接，软件接口参数化。

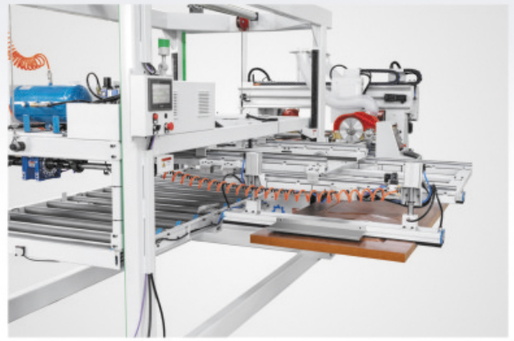
1. Floating guide saw blade, automatically adapt to the thickness of the door panel toprevent edge bursting.
2. Conveyor type residual material collection (the leftover material from the corners is sent to the processing area through the conveyor belt).
3. The width adjustment uses a servo motor for fully automatic adjustment.
4. Support pass-through scanning code processing. It can be connected with domestic production management software, and the software interface is parameterized.

技术参数 Technical Parameter

型号 Model		SF4
加工宽度	Machining width	550-1100mm
加工厚度	Machining thickness	65mm
加工长度	Machining length	2500mm
加工形式	Machining form	通过式
主锯片规格	Main saw blade specifications	H300×D30mm
主锯片功率	Main saw blade power	5.5KW
副锯片规格	Vice saw blade specifications	D120mm-D22mm
副锯片功率	Vice saw blade power	1.1KW
安装功率	Installed power	25KW
真空泵	Vacuum pump	4.5KW×2
空气压力	Air pressure	6Kg
外形尺寸 (长×宽×高)	Dimension (L×W×H)	4600×2400×2000mm
机器重量	Weight	3000Kg
系统平台	Operating system	Windows
软件系统	Software system	速必胜 / SUBS

F5
木门上下料架
Wooden Door Loading And Unloading Rack







三工位设计，多种进、出料模式可供选择。
Three-station design, multiple feeding and discharging modes are available.



搭配木门上下料架组合使用
Used with wooden door loading and unloading rack combination

机器特点 Features

1. 全自动木门生产线使用龙门上料方式，可将门板自动抓取，放到上料输送平台，然后根据指令，自动输入到数控四边锯。
2. 从门板的自动上料，自动规方精裁，加工完毕，自动下料，全程无需人工干预，都可自动化生产完成，极大的节省了人工成本，提高了生产效率和生产精度，安全性高。
3. 门板输送到数控规方锯上，采用自动定位，然后根据木门加工需求，自动进行锯边加工。
4. 前期龙门上料装置，会再次去抓取门板，放到上料输送平台，等待规方完毕后，自动输送门板。
5. 门板四边锯加工完毕后，自动下料，设备会自动输入新的门板进行加工。

1. The automatic wooden door production line uses the gantry feeding method, which can automatically grab the door panel, put it on the feeding conveyor platform, and then automatically input it to the CNC four-side saw according to the instruction.
2. From the automatic feeding of the door panel, automatic regulation and fine cutting, the processing is completed, and the material is automatically unloaded. The whole process can be automated without manual intervention, which greatly saves labor costs, improves production efficiency and production accuracy, and is safe. High sex.
3. The door panel is conveyed to the CNC square saw, which adopts automatic positioning, and then according to the processing requirements of the wooden door, the saw edge processing is automatically carried out.
4. In the early stage, the gantry feeding device will grab the door panel again and place it on the feeding conveyor platform. After the regulation is completed, the door panel will be automatically delivered.
5. After the four-side saw of the door panel is processed, it will automatically cut the material, and the equipment will automatically input the new door panel for processing.

技术参数 Technical Parameter

型号 Model		F5
上料宽度	Feeding width	10-120mm
上料长度	Feeding length	250-2000mm
升降伺服电机	Lifting servo motor	1.8KW
水平伺服电机	Horizontal servo motor	750W
真空吸盘	Vacuum suction cup	1200mm
吸盘数量	Number of suction cups	2个
码料高度	Stacking height	1300mm
安装总功率	Installed power	5KW
外形尺寸 (长×宽×高)	Dimension (L×W×H)	3400×1750×2350mm
重量	Weight	约1000Kg
系统平台	Operating system	Windows
软件系统	Software system	速必胜 / SUBS

SDS-140
数控公榫机
CNC Male Tenon Machine





专业加工木制家具榫头、方榫、斜榫、圆榫。
Professional machining of male tenons,square tenons,oblique tenons and round tenons tenons for wooden furniture.

机器特点 Features

1. 速度超快的数控榫头机。
2. 填表式输入加工参数，方便快捷。
3. 对输入的产品记忆达41组，且可扩展。
4. 10.4"超大触摸屏，触摸灵敏。
5. 大工件可分段进刀。
6. 高速电主轴，变频调整。
7. 进口精密丝杆导轨，使用寿命长。

1. Super-fast CNC tenon machine.
2. Input of machining parameters is just like filling in a table; it is convenient and swift.
3. The number of products input into the memory is up to 41 groups, and extendable.
4. 10.4-inch large touch screen which is sensitive to touch.
5. Large workpiece can be sectional processed.
6. Equiped with high speed main spindle, and speed can be adjusted by the transducer.
7. Imported precision screw rod type guide with long service life is equipped.

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技术参数 Technical Parameter

型号 Model		SDS-140
榫头最大加工尺寸	Max tenon made size	140×80mm
刀轴直径	Cutter shaft diameter	30mm
刀轴转速	Cutter shaft R.P.M	9000 R.P.M
主轴功率	Spindle power	5.5 KW
X轴伺服	X-axis servo	1.0KW
Y轴伺服	Y-axis servo	1.0KW
压料器	Stock hold-down device	2个
工作气压	Working air pressuere	6Kg
吸尘口	Dust suction inlet	Φ100mm×2
外形尺寸 (长×宽×高)	Dimension (L×W×H)	800×1100×1450mm
机械重量	Weight	
系统平台	Operating system	Windows
软件系统	Software system	速必胜 / SUBS